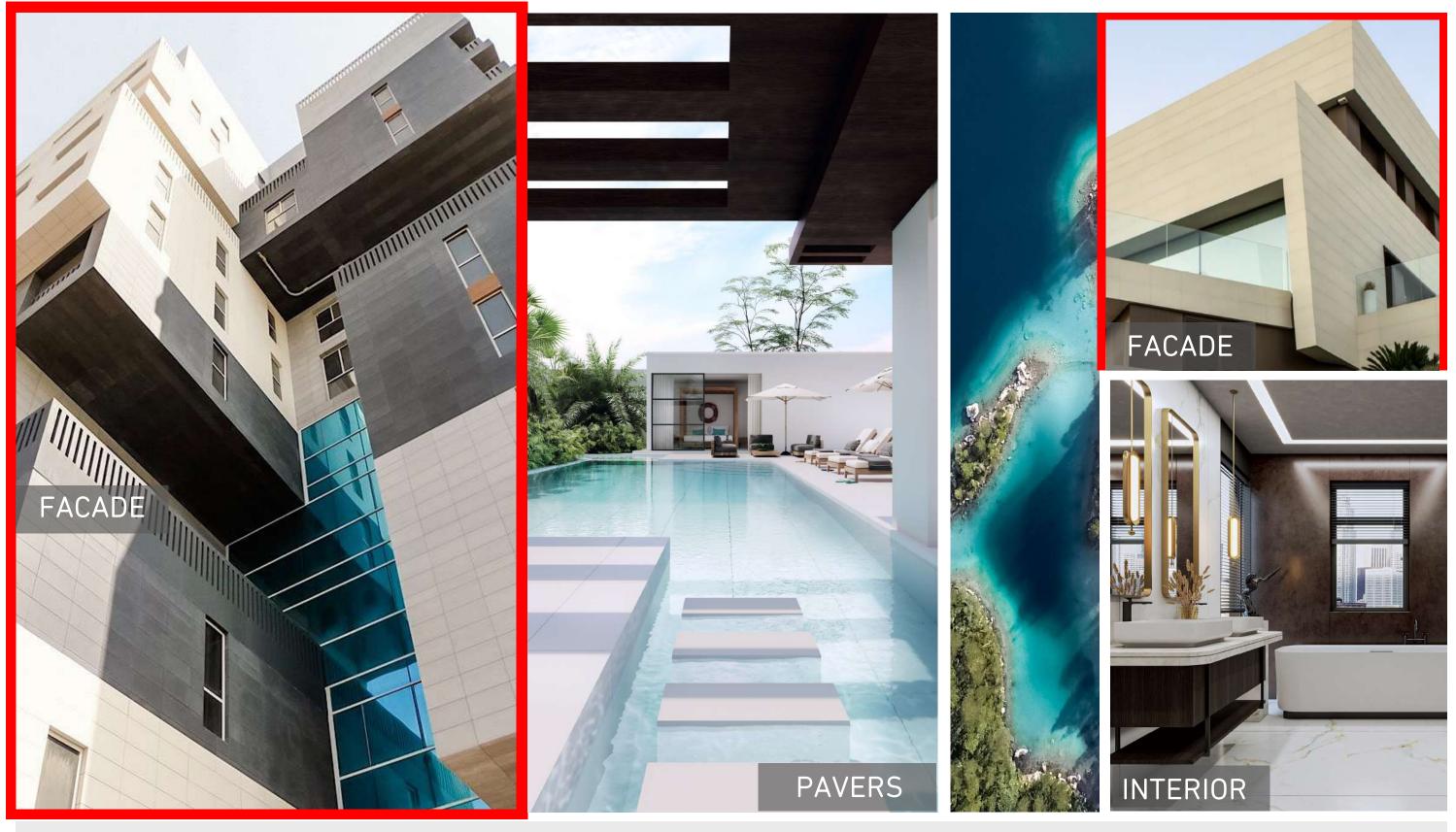
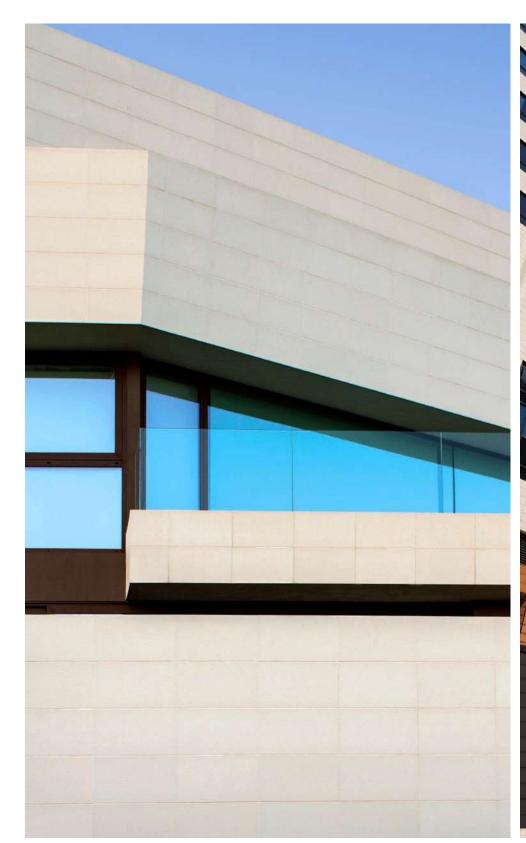
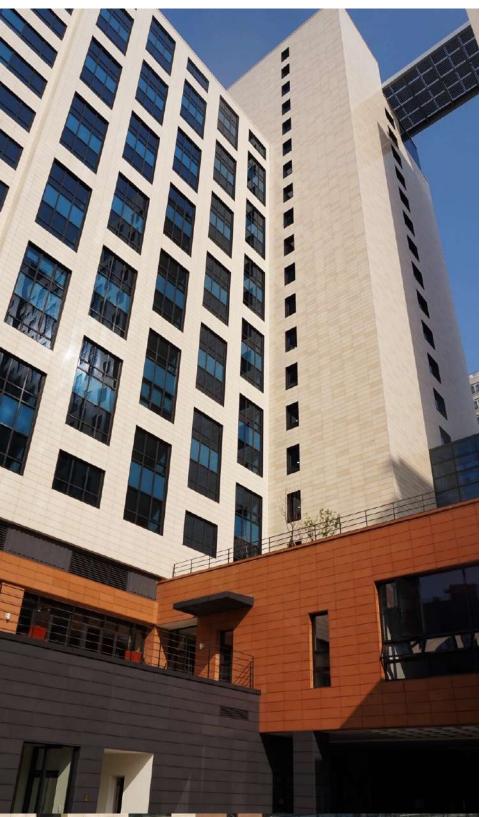
INTELLIGENT EXTRUSION SPECIFYING EXTRUDED PORCELAIN RAINSCREEN SYSTEMS WWW.FRONTEK-USA.COM 1695 CURTISS COURT, LA VERNE, CA 91750



Single Source Partner for Superior Porcelain Systems - 80 Years FACADE SYSTEMS . PAVERS . STAIRS . INTERIOR PANELS . COUNTERTOPS . XXL











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COURSE OBJECTIVES

- * CLADDING + RAINSCREEN: WHAT IS THE DIFFRERENCE?
- * RAINSCREEN: BENEFITS + ADVANTAGES
- INTRO: EXTRUDED DOUBLE-VENTILATED PORCELAIN FAÇADE SYSTEM
- US CODE COMPLIANCE
- * FINISH OPTIONS + GLOBAL TRENDS

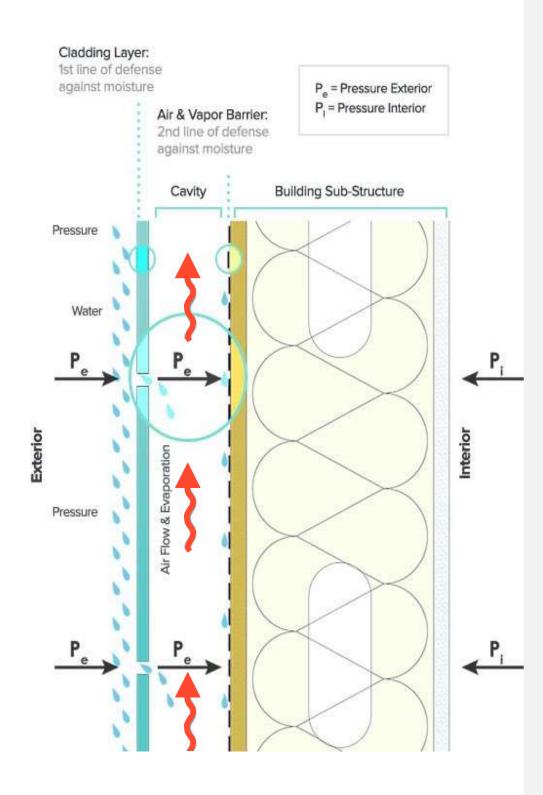


NORWEGIAN BUILDING RESEARCH INSTITUTE

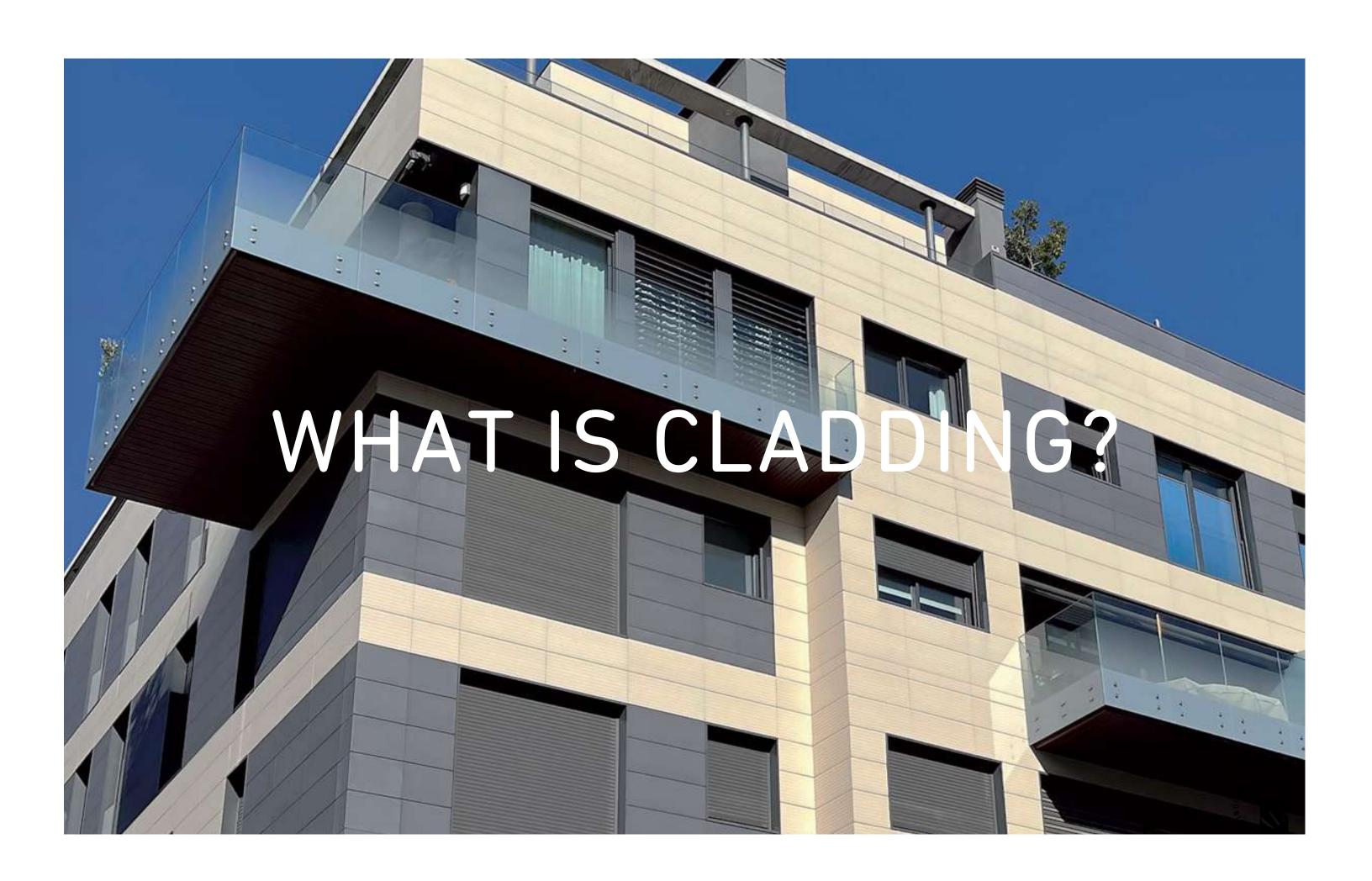
 Published study, "making air-pressure between the screen and the wall equal to that of the outside" in 1960

THE ARCHITECTURAL ALUMINUM MANUFACTURERS ASSOCIATION - AAMA

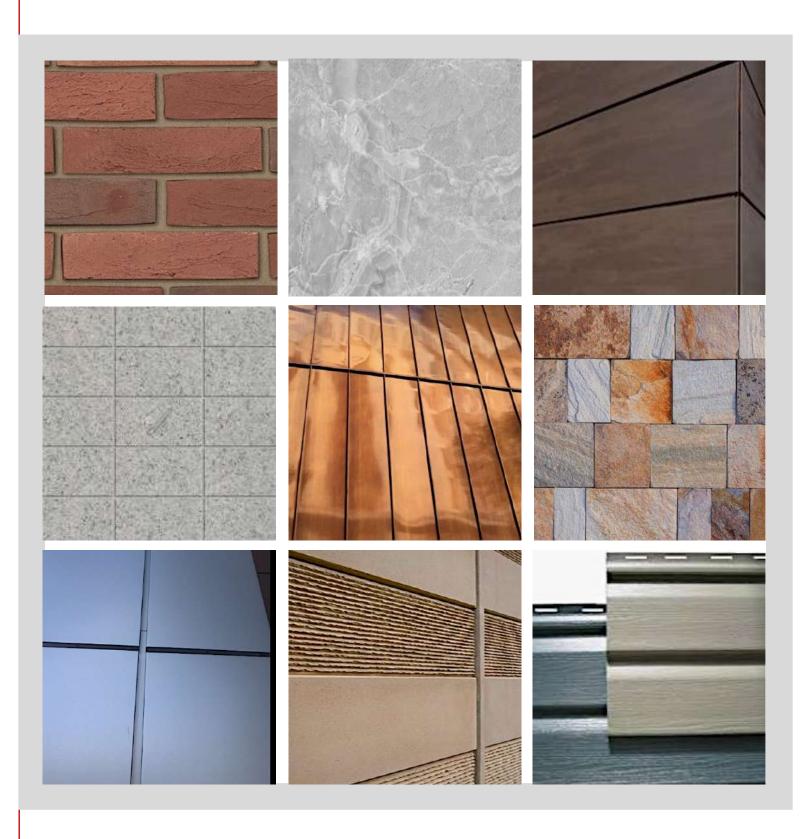
- Published first official guide, "Pressure Equalizing Designs" 1971
- Today rainscreen cladding creates an aesthetic visual impact with a wide range of materials, finishes, textures and colors







WHAT IS CLADDING?



One material over another to provide a skin or layer

 A product, assembly or system attached to an exterior wall

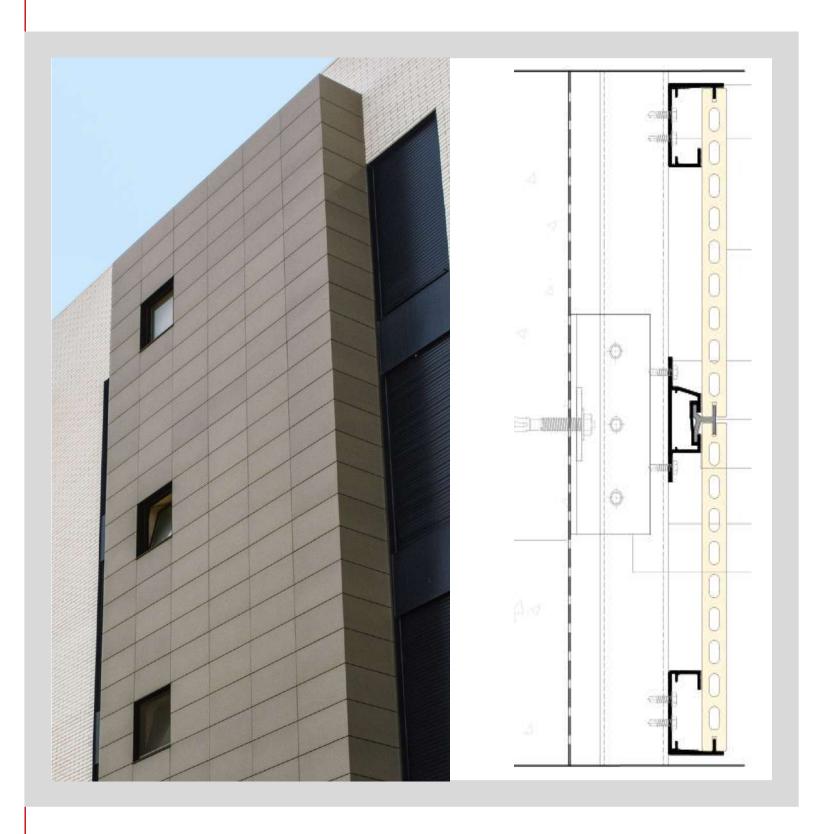
 Cladding adds a degree of thermal insulation, weather resistance and protection

 Buildings still need to be weather / water-proofed with an impervious material Brick
Wood
Marble
Granite
Stone
Porcelain
Copper
Metal
ACM
3D
Concrete
Vinyl
Siding
Tile Panels
Composite



EIFS

IS CLADDING STRUCTURAL?



- Cladding is attached to primary building structure
- Forms non-structural external surface
- Transfers wind, snow, impact loads to the frame + foundation
- When choosing cladding material, evaluate the following:

Live Loads / Dead Loads Wind Speeds [PSF]

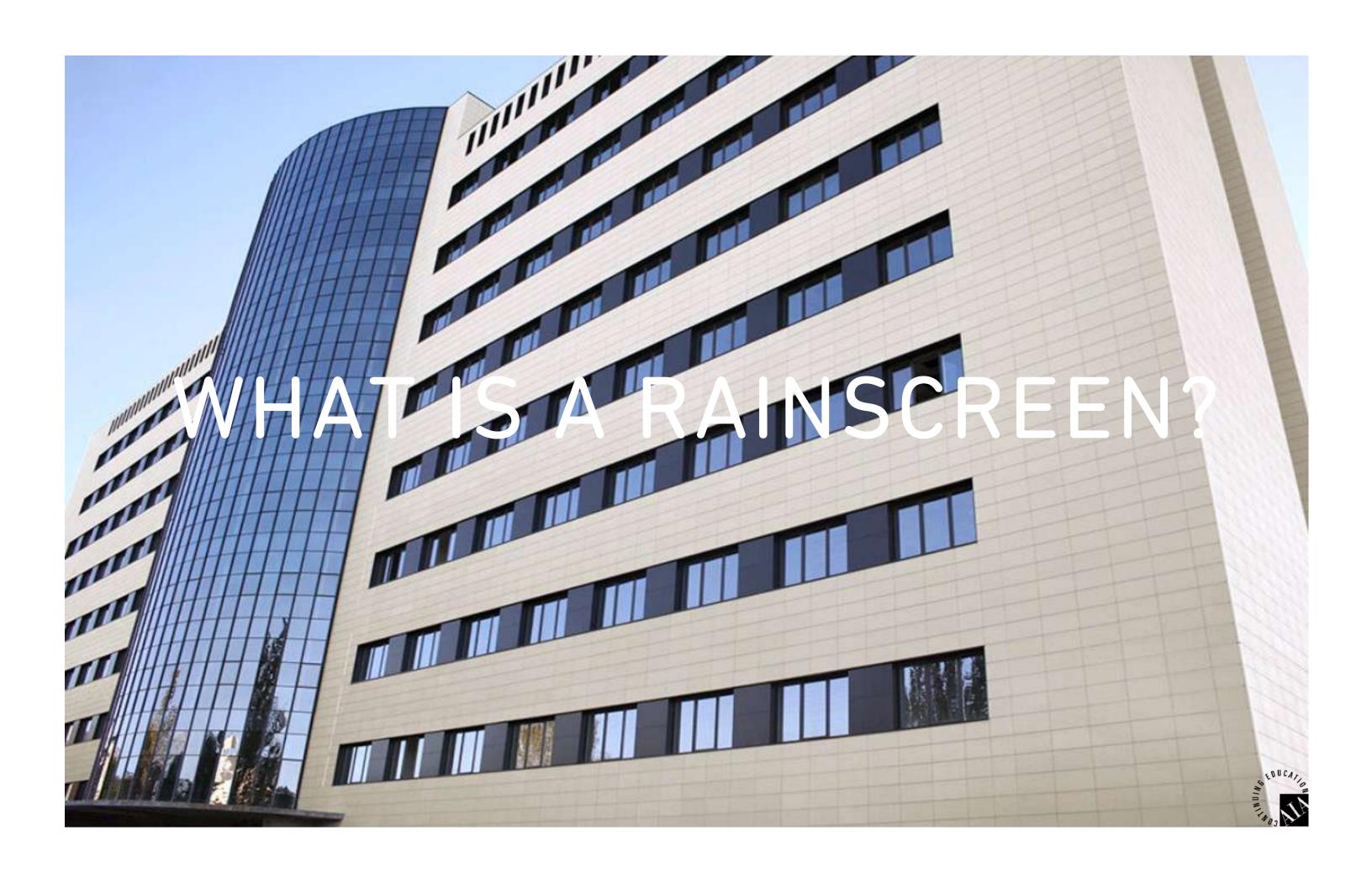
Building Deflections

Interstory drift of IDR [displacement
between two consecutive floors}

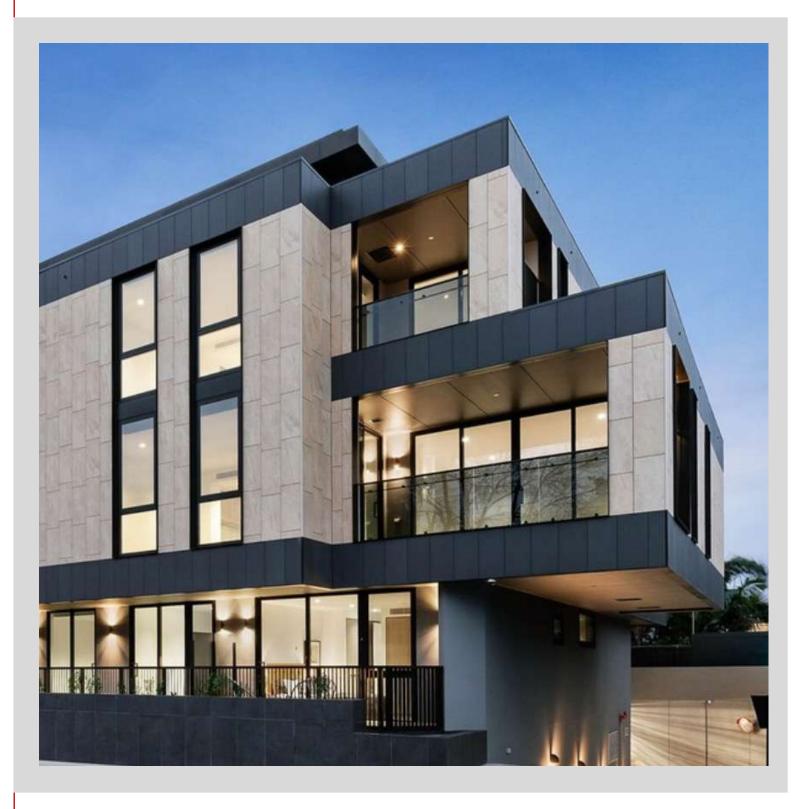
Seismic - 1997 UBC / benchmark

Performance of system + materials





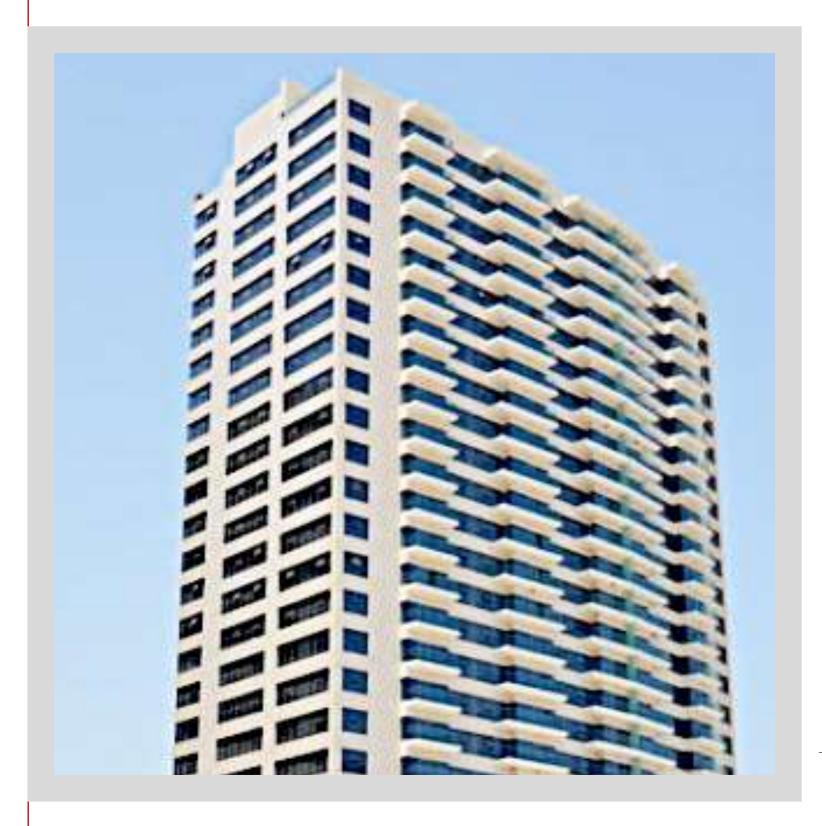
RAINSCREENS



- Exterior cladding attached to a building
- A rainscreen is a "gap of air" "between" cladding and the structure of the building
- It is the "integration" of the "cladding with the air gap" that creates the rainscreen
- Critical "gap" or "cavity" behind cladding that provides air circulation and an area for drainage, preventing water and moisture from being trapped



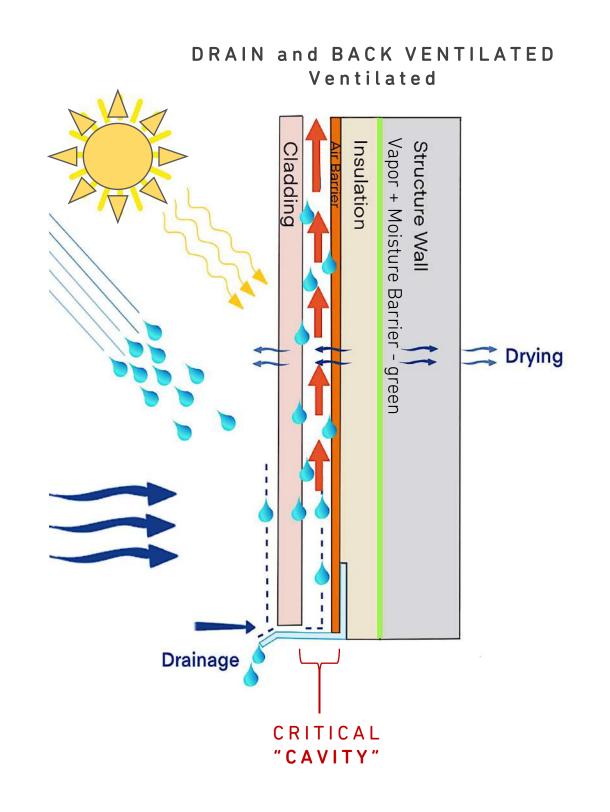
BENEFITS OF RAINSCREEN SYSTEMS

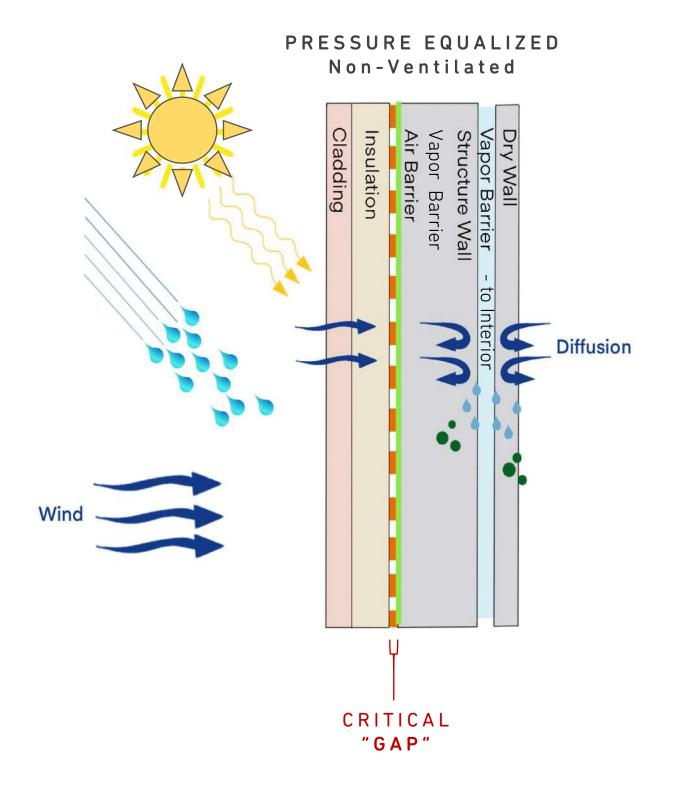


- Gap = extra layer of insulation for improved thermal performance
- Decreases the impact of rain, snow, ice + wind more than traditional cladding
- Reduces water absorption
- Reduces sound to interior
- Increases solar reflectivity
- Improve a buildings resistance to cracking
- Resistance to air + chemical pollution
- Provides design flexibility



RAINSCREEN SYSTEMS





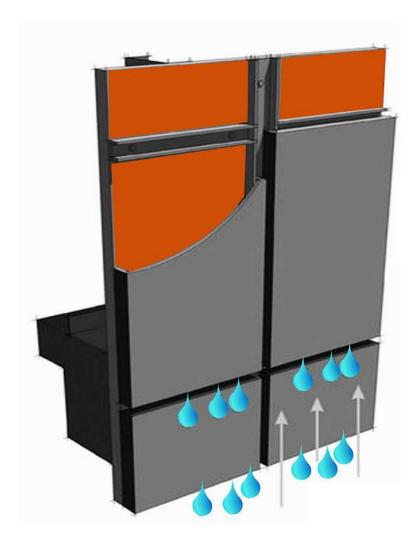


PRESSURE EQUALIZED



—→ WATER

— DRAINAGE PLANE





- Closed at the top and sides
- Air cannot exit at the top and circulates back down
- Open at the bottom
- Non-ventilated rainscreen system
- Vapor, moisture + rain weep out from each panel

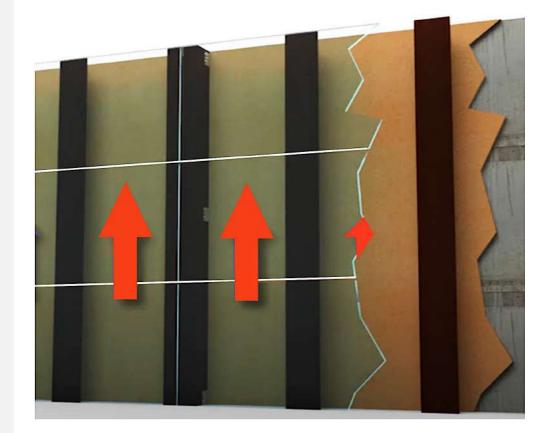


DRAIN and BACK VENTILATED

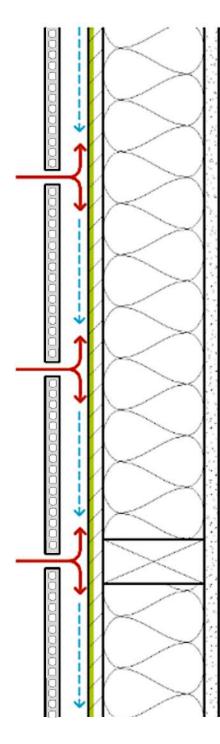


—→ WATER

DRAINAGE PLANE



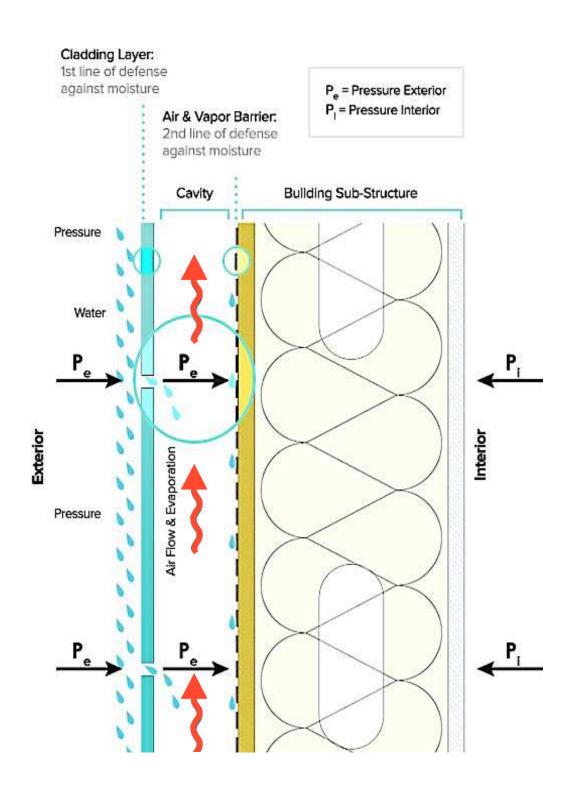
THE CHIMNEY EFFECT



- Engineered with the expectation cladding will drain
- No attempt to minimize the effects of wind or pressure equalization
- Rainscreen performs on unrestricted air movement in air CAVITY
- Designed to drain, dry most moisture and vapor
- No grout, gaskets, sealants, no reactions, no efflorescence.
 This is an open jointed system
- No mechanical stress between panels



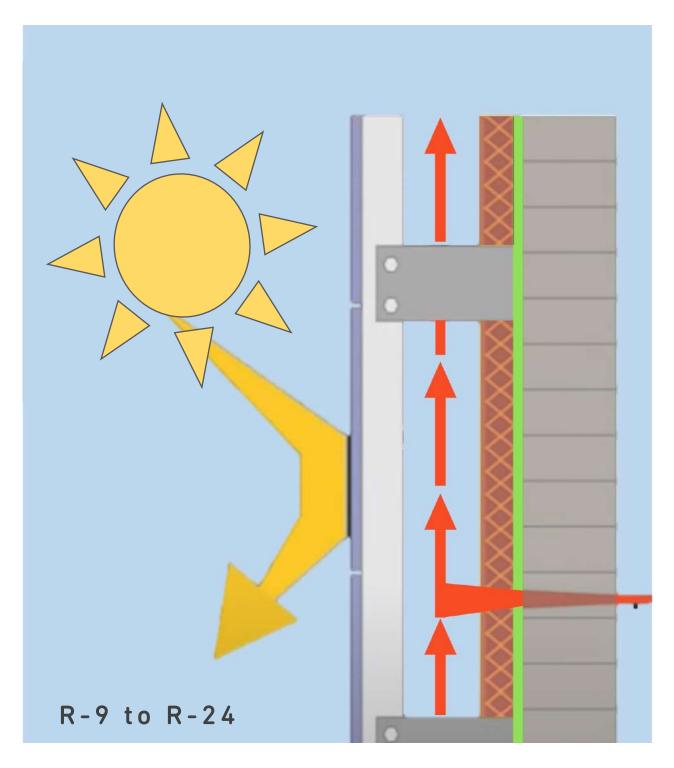
DRAIN and BACK VENTILATED



- Cladding Layer = 1st line of defense against moisture
- Air and Vapor Barrier 2nd line of defense against moisture
- Pe = Pressure Exterior
- Pi = Pressure Interior
- Open joints promote air movement and allows the rainscreen system to function
- Cavity allows unrestricted air flow + evaporation



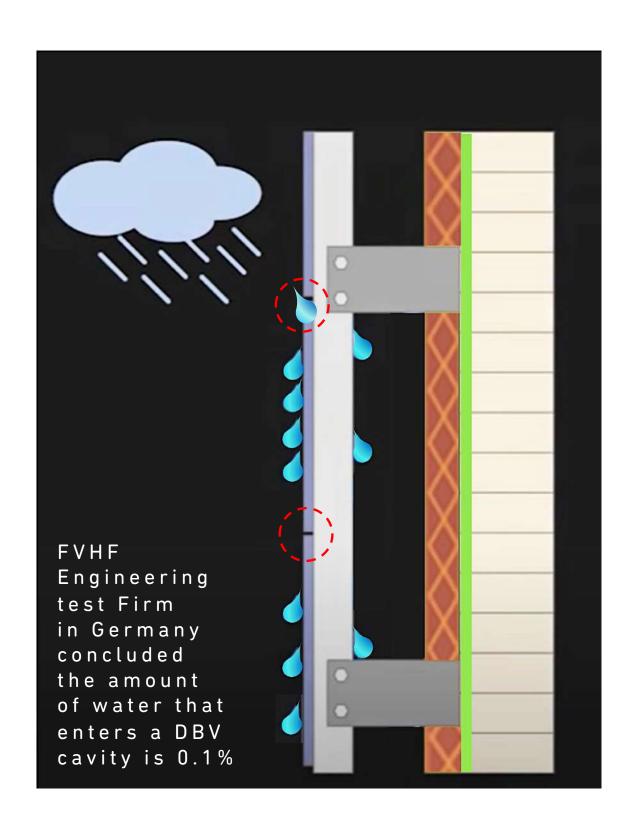
RAINSCREENS SIGNIFICANTLY REDUCE SOLAR HEAT GAIN



- Air cavity improves interior comfort
- Overheating is reduced by the cavity breathing, open joints, extruded honeycomb panels
- Open vertical and horizontal joints let air in and out
- Reduces thermal energy that reaches the interior
- Internal structure is protected from direct radiation by thermal insulation
- Cooler in summer retaining heat during winter



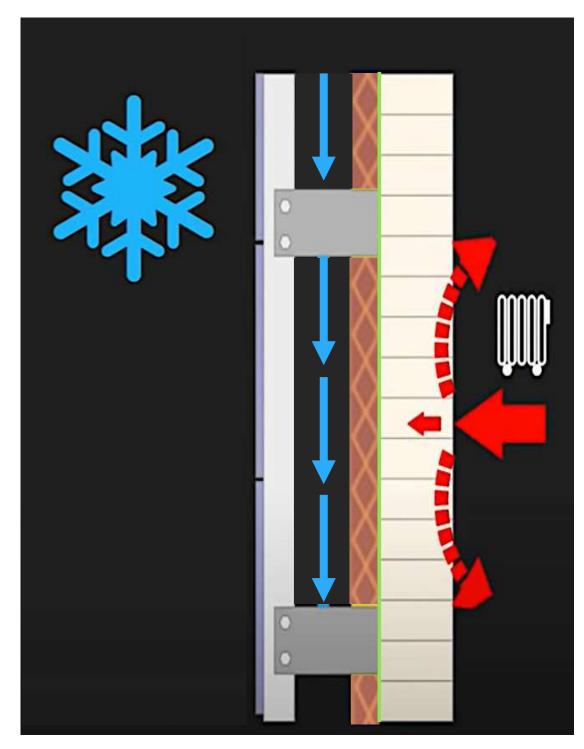
PERMEABILITY AND WATER PROTECTION



- Exterior surface breaks force of wind driven water movement
- Water that gets through the small breaches loses its momentum
- Behind cladding and insulation is a weather resistant barrier
- Weather resistant barrier repels vapor, moisture and water
- In driving rain, a membrane forms across the joints
- Moving air provides protection from the elements



RAINSCREENS DURING WINTER

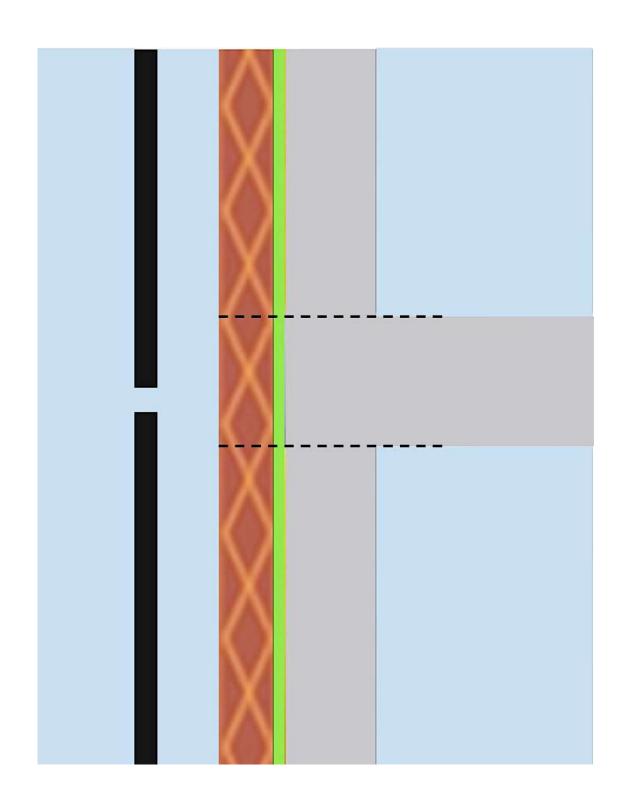


Energy Savings Average 35%

- During winter, cold air will sink in the cavity
- Cooler air in cavity will improve insulation
- In the wintertime, insulation keeps the building warm
- Cold air prevented from affecting the building structure
- Building is resistant to frost



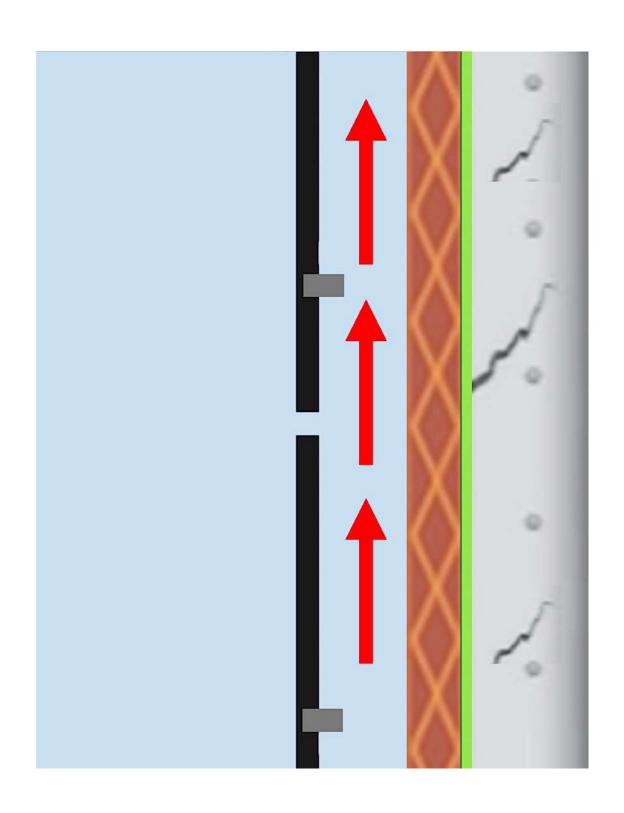
ELIMINATING THERMAL BRIDGES



- In the wintertime, insulation keeps the building warm and helps eliminate thermal bridges
- Cold air prevented from affecting the building structure
- Reduces structural movement [expansion, contraction, shifts] due to changes in temperature
- Results in less cracks on the cladding + structural walls
- Heat loss and condensation occur, can lead to mold growth



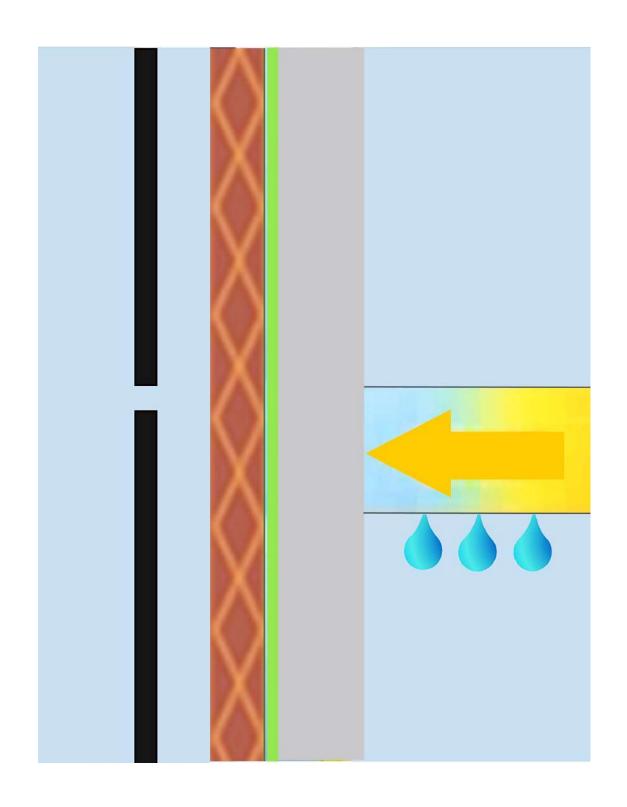
THERMAL INSULATION ADVANTAGES



- In the wintertime, insulation keeps the building warm and helps eliminate thermal bridges
- Cold air prevented from affecting the building structure
- Reduces structural movement [expansion, contraction, shifts] due to changes in temperature
- Results in less cracks on the cladding + structural walls
- Heat loss and condensation occur, can lead to mold growth



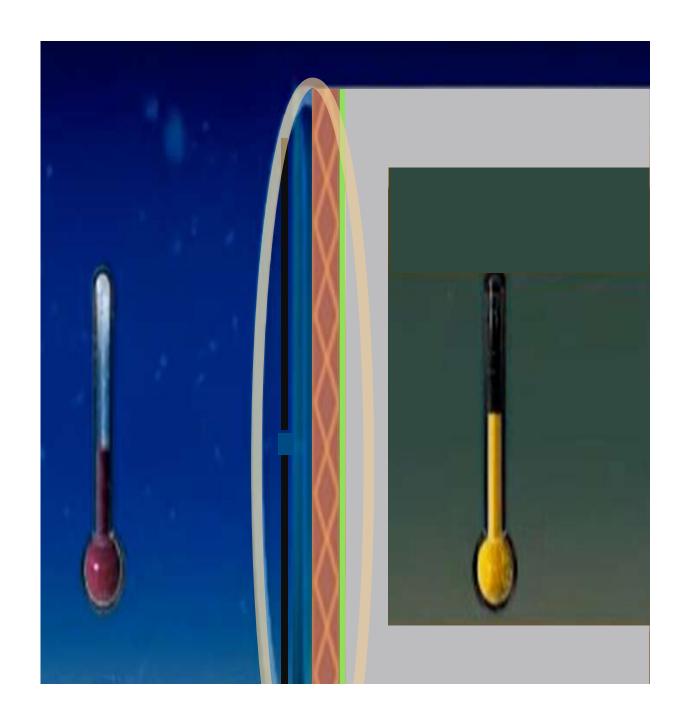
INSULATION STOPS COLD BRIDGES



- In the wintertime, insulation keeps the building warm and helps eliminate thermal bridges
- Cold air prevented from affecting the building structure
- Reduces structural movement [expansion, contraction, shifts] due to changes in temperature
- Results in less cracks on the cladding + structural walls
- Heat loss and condensation occur, can lead to mold growth



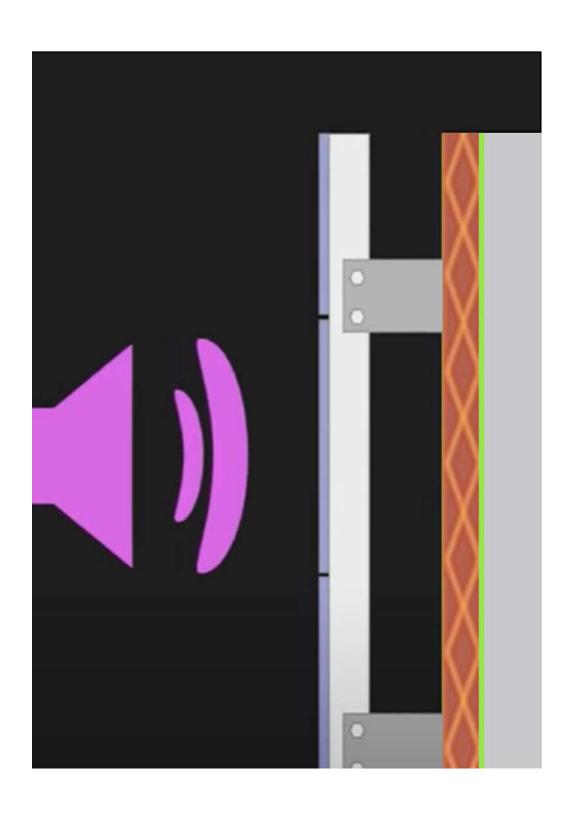
CONTROLLING INTERIOR CONDENSATION, VAPOR, HUMIDITY



- Drain and Back rainscreen eliminates condensation, vapor and excessive humidity on the interior
- Non-perforated, nonwoven products with microscopic pores maintain excellent air and water holdout
- Vapor barriers that can breathe is essential for letting moisture vapor get out of walls from the interior
- Insures greater comfort for the occupants



NOISE REDUCTION CONTROL - NRC

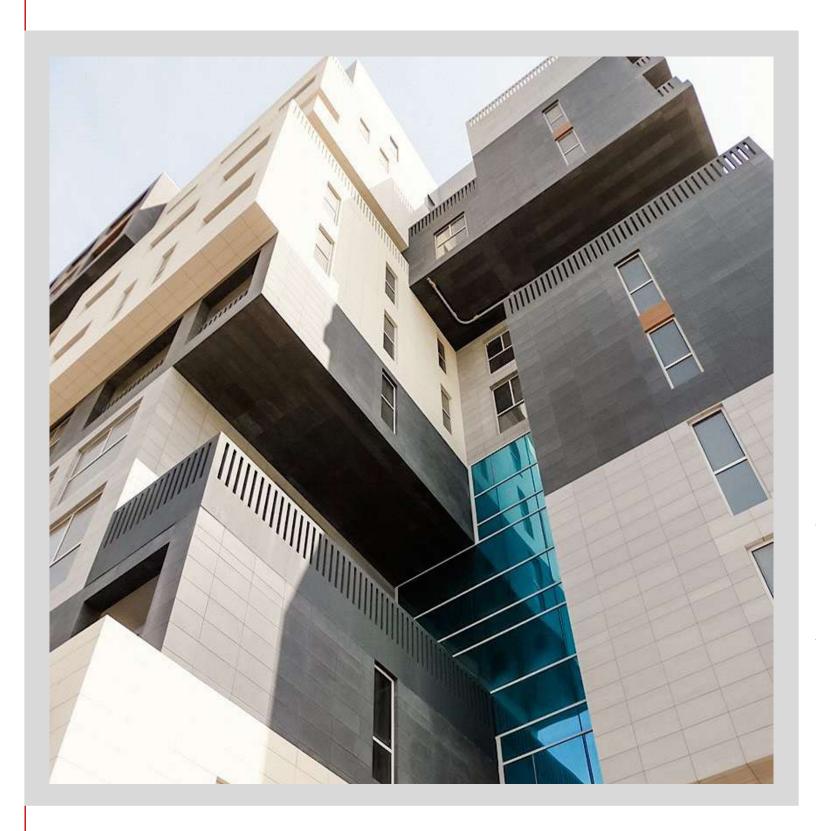


- Provides increase reflection of external noises
- Compound system with several layers noise reduction
- Reduces outside noises "by" 9 to 14 dB
- Contributing to a healthier indoor environment





CHOOSING AN EXTERIOR SYSTEM



- Performance
- Sustainability
- Code Compliance
- Product Testing
- Pricing
- Aesthetics



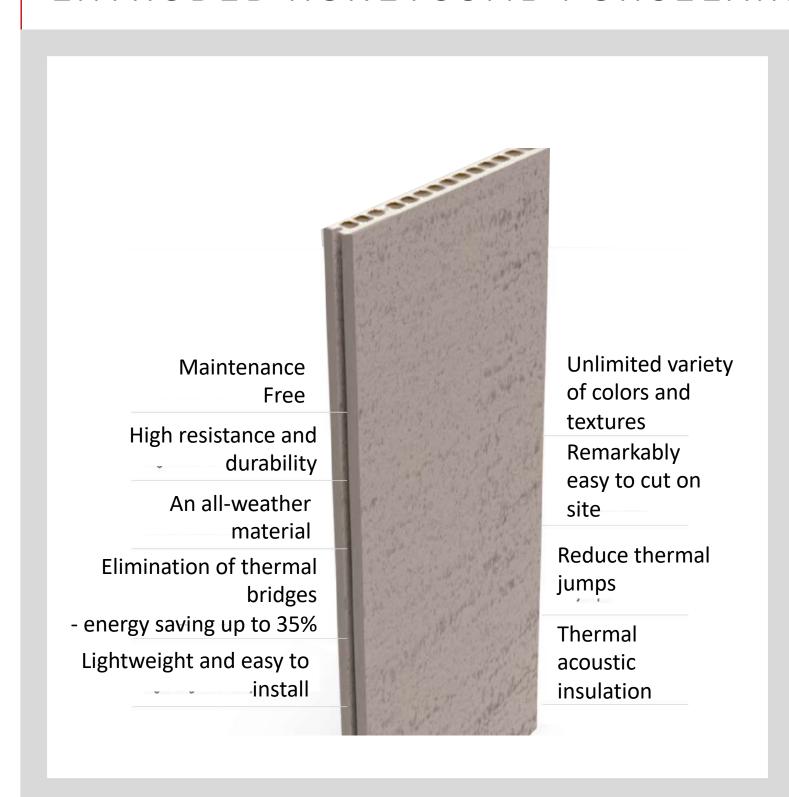
MINERALS TO MAKE PORCELAIN



- Fine grained white clay body
- A vitreous ceramic
- CRITICAL: Ingredients, Temperature, Duration + Process
- Usually, pure white due to its high Kaolin content
- Kaolin is critical as it retains the shape of panel and allows tremendous dimensional stability
- Finer clay, packed higher pressures, baked higher temperatures
- Porcelain panels fired at 2,600 F
- Extruded = denser + stronger
 than pressed porcelain



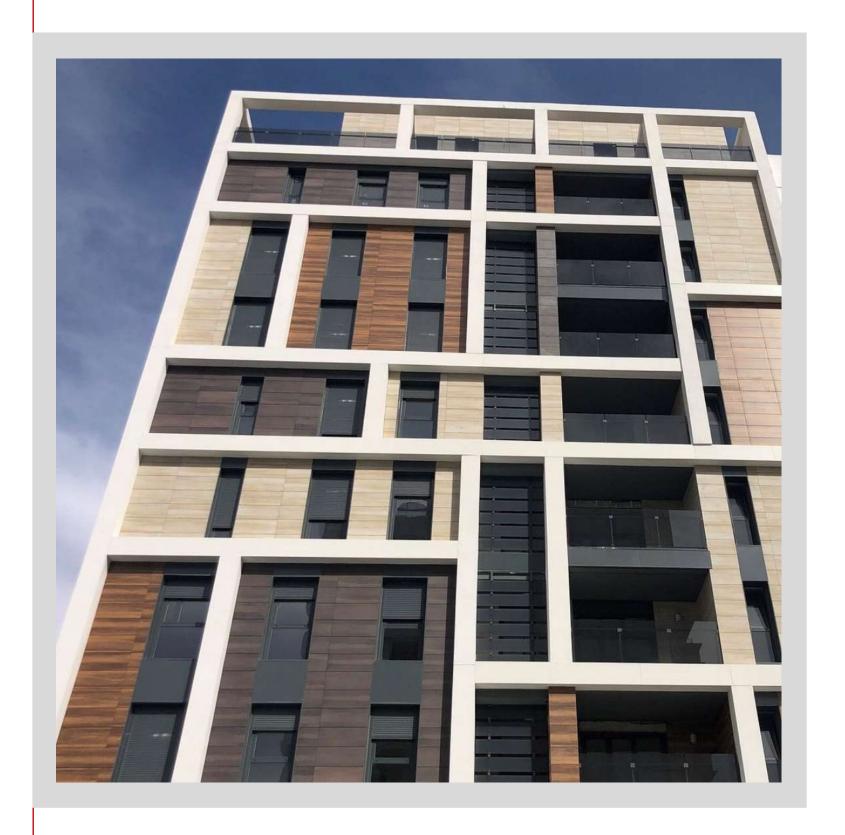
EXTRUDED HONEYCOMB PORCELAIN PANEL BENEFITS



- Flexible due to its unique honeycomb structure
- Excellent bending strength
- Impervious to mold + bacteria
- Porcelain tiles do not retain dust or residue
- Stain + Abrasion resistant



BENEFITS OF A PORCELAIN FACADE



- Improving thermal insulation
- Increasing energy efficiency 35% 40% energy savings
- Low water absorption < 0.5%
- Improving acoustic insulation
- Reduced maintenance costs and easy cleaning
- Lightness and durability

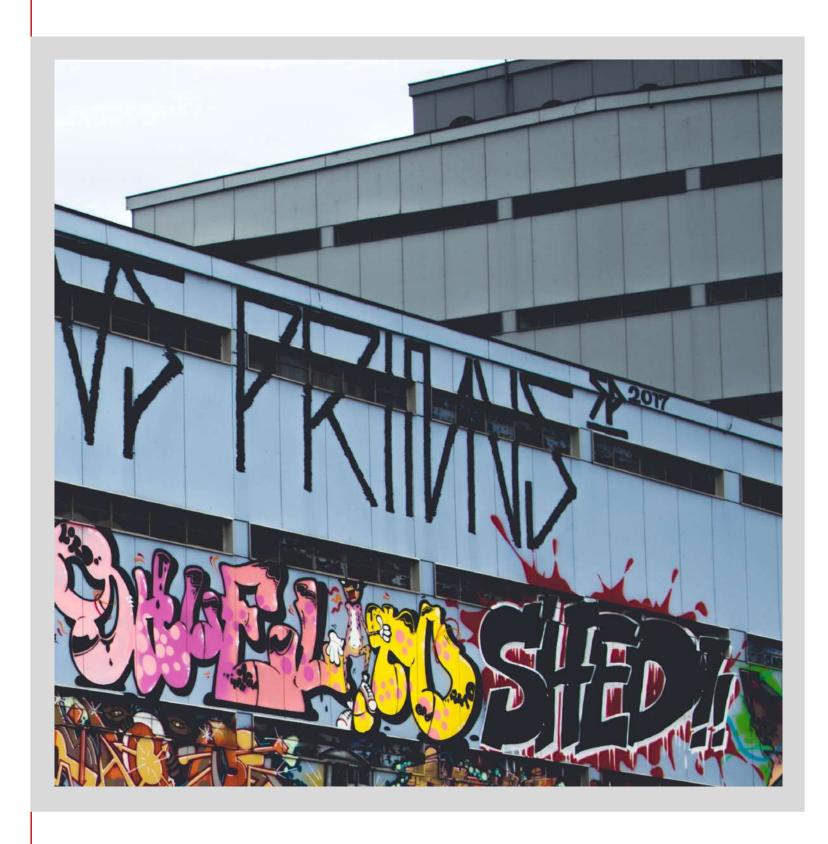


BENEFITS OF PORCELAIN RAINSCREEN WALL SYSTEM

Feature	Extruded Porcelain	Fibercement product type 1	Terracotta	АСМ	Natural Stone	Fibercement Product Type 2	GRC
AESTHETIC VERSATILITY	Any design/texture is possible	Glazed	Traditional glazing	Laminated paint	Only one nature	Limited designs	Limited designs
BREAKING LOAD	1349 lbf (6000N)	779 lbf (3466N)	944 lbf (4200N)	Elasticity	Depends on the type (igneous, sedimentary, metamorphic) and thickness	Unknown	
WEIGHT	6.75 Lb/sqft 33 Kg/m2	3.1 lb/sqft 15 Kg/m2	8.6 lb/sqft 42 Kg/m2	1.65 lb/sqft 8 kg/m2	9.22-16.4 lb/sqft 45 to 80 Kg/m2	5.5 lb/sqft	Up to 16.4 lb/sqft
WATER ABSORPTION	0.5%	> 6%	> 6%	0% (Metalic)	2-10%	32%	< <mark>10.62%</mark>
EASE OF INSTALLATION	* All panels are Factory rectified * Connect with the Grooves, at the bottom and at the top. * Easy to cut on site.	It's produced molded	Caliber is required, cut not rectified	Differences in reflection	Requires perforations and very heavy	Requires additional perforations	Heavy equipment required
MAINTENANCE	Very Low, almost none	High	High	affected by uva and uvb rays	High	High	High
FIRE RESISTANCE	NFPA285, A1	A2s1, d0	Bs1,d0	Bs1,d0	Al	Depends on the type of panels	Depends on the type of panels



GRAFFITI RESISTANT

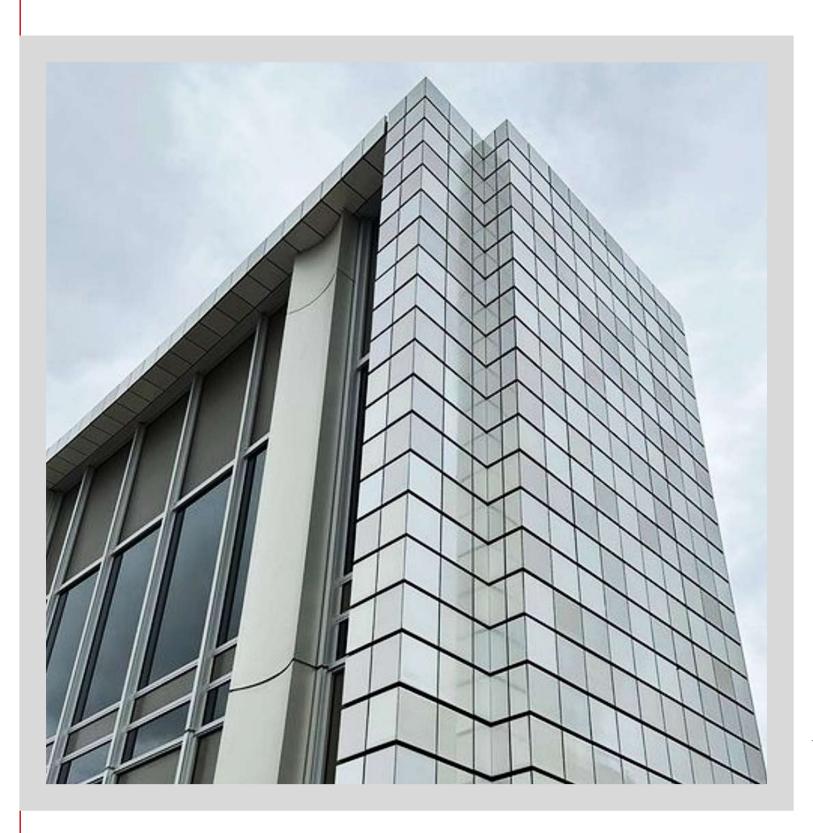


- Removal of graffiti is easier on smooth surfaces than heavy textured surfaces
- Color Permanence
- Great for high traffic areas and Master Planning –

Facades, Walls, Amenity, Fountains, Signage, Pavers, other



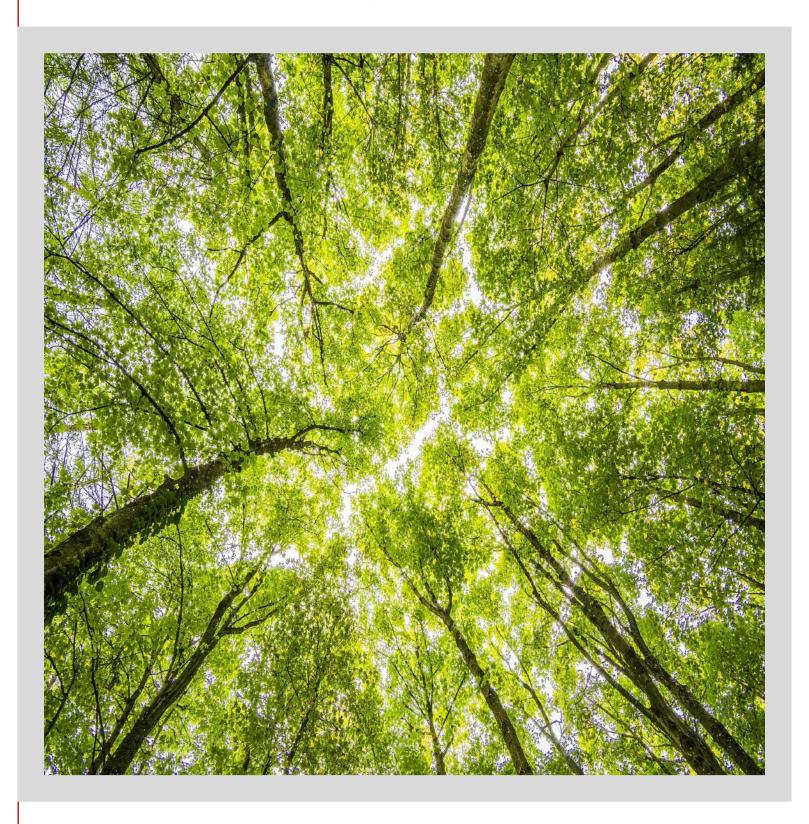
PORCELAIN PANELS - ECO FRIENDLY



- Zero waste in manufacturing of porcelain tiles
- Porcelain tile panels product zero VOC's. No off-gassing.
- Can be removed off building after decades and then applied to new exterior / interior buildings, walls, floors, soffits, pavers + roads, sidewalks, hardscapes.
- Meets city, state and federal requirements regarding emission specifications.
- Healthiest, ecological product on the market.



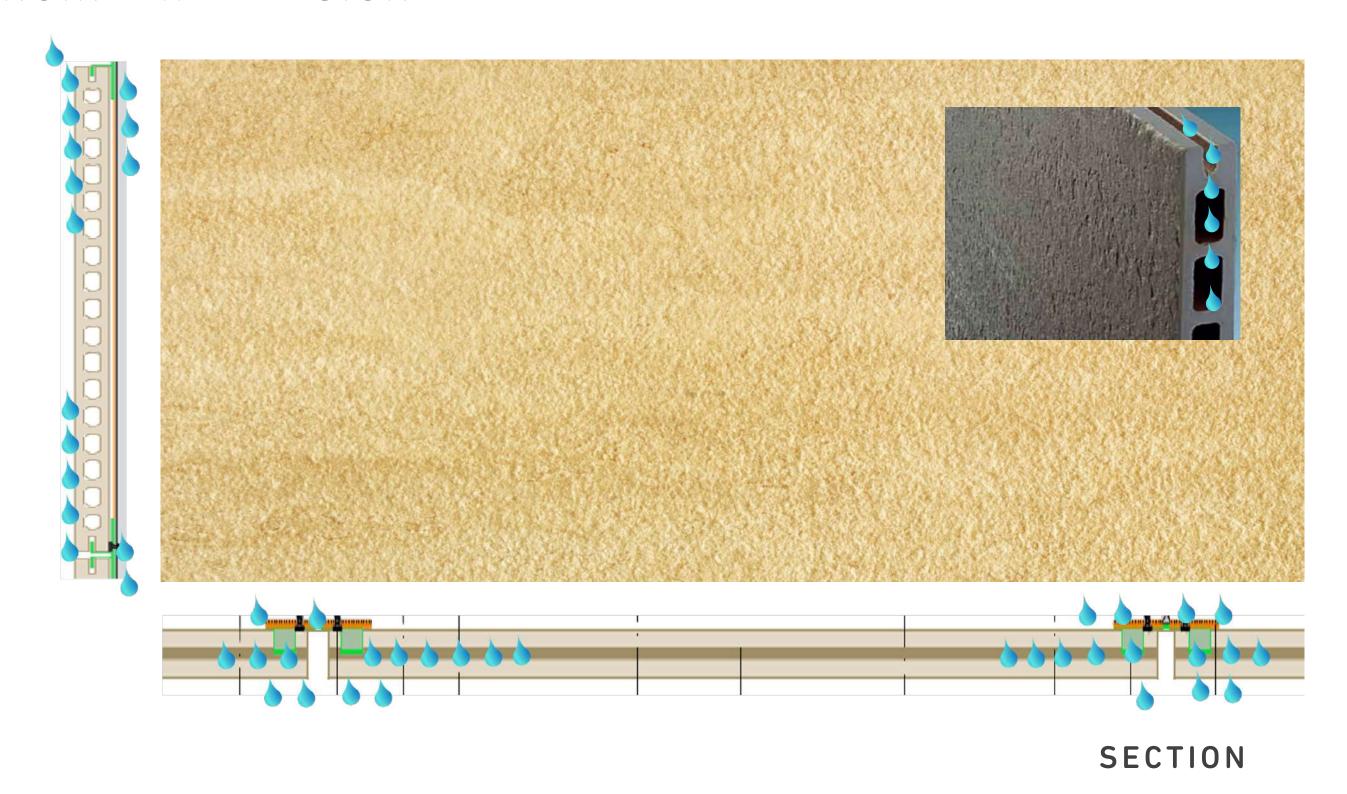
WHAT IS A Global EPD?



- Founded -1998 by the Swedish Environmental Protection Agency
- Transparent objective report
- Communicates what a product is made of and how it impacts the environment throughout its entire life cycle.
- Such as Global Warming, Smog Creation, Ozone Depletion, and Water Pollution.
- A verified environmental declaration can earn you product credits for LEED v4 and other Green rated building systems.

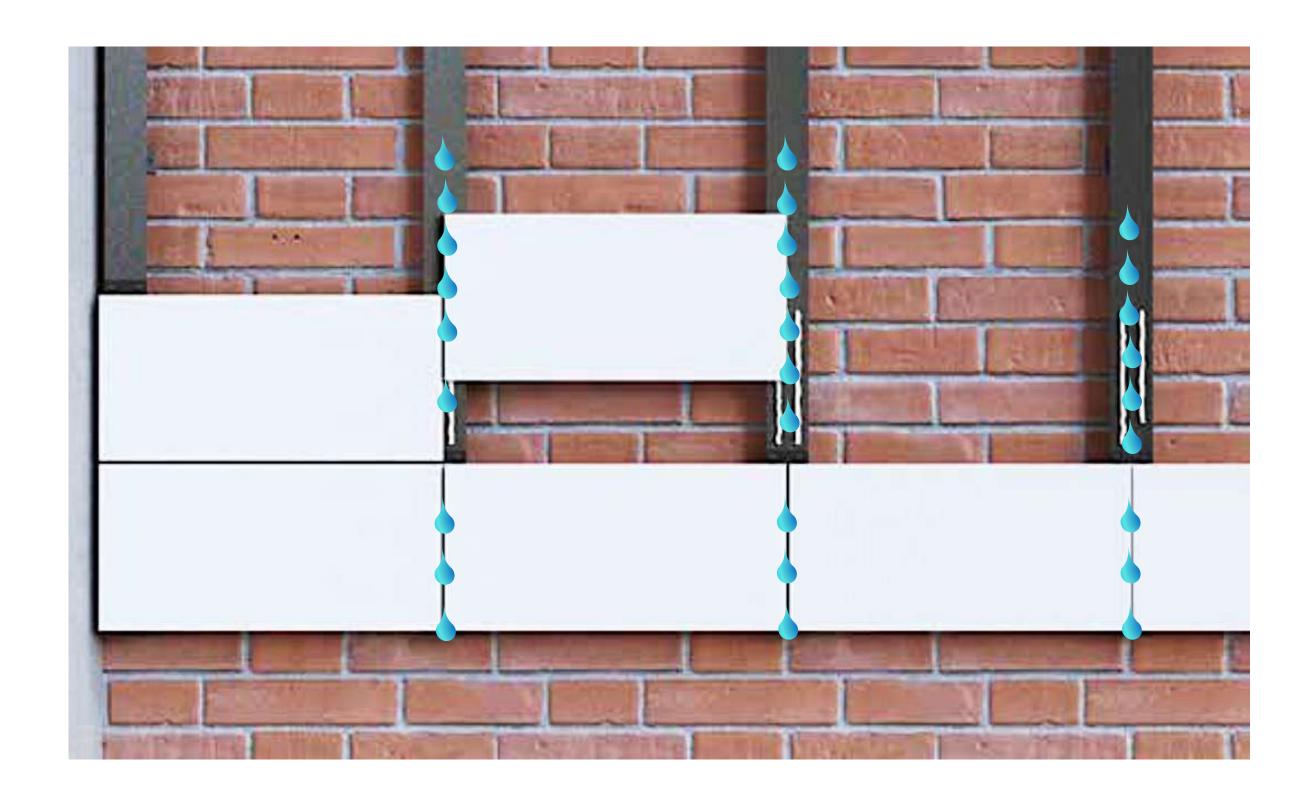


EXTRUDED HONEYCOMB PORCELAIN TILE PANEL - ENGINEERED DESIGN

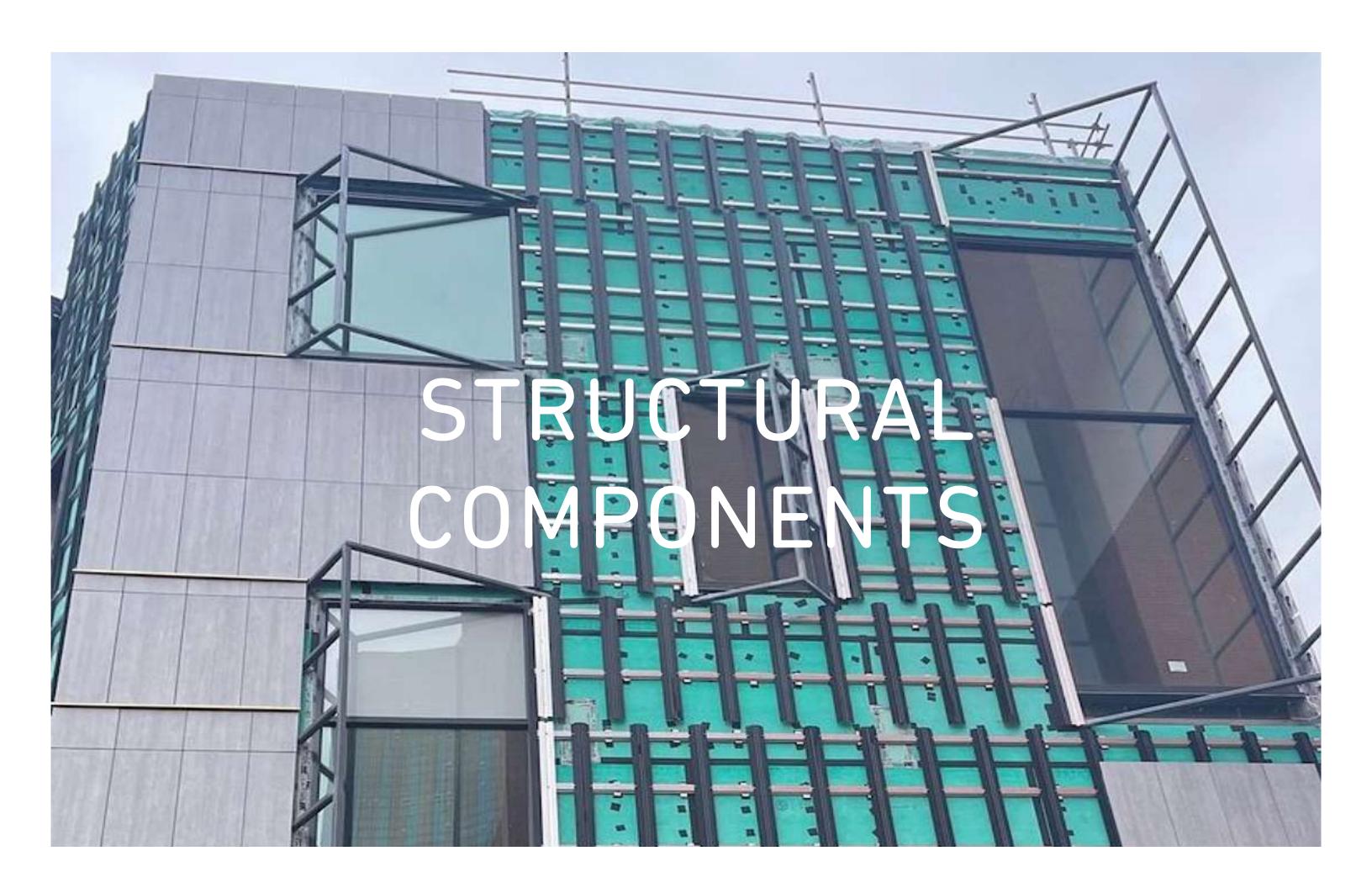




POLYURETHANE ON FACE OF VERTICAL STRUCTURAL T'S







ATTACHMENT COMPONENTS, THERMAL ISOLATORS + FASTENERS



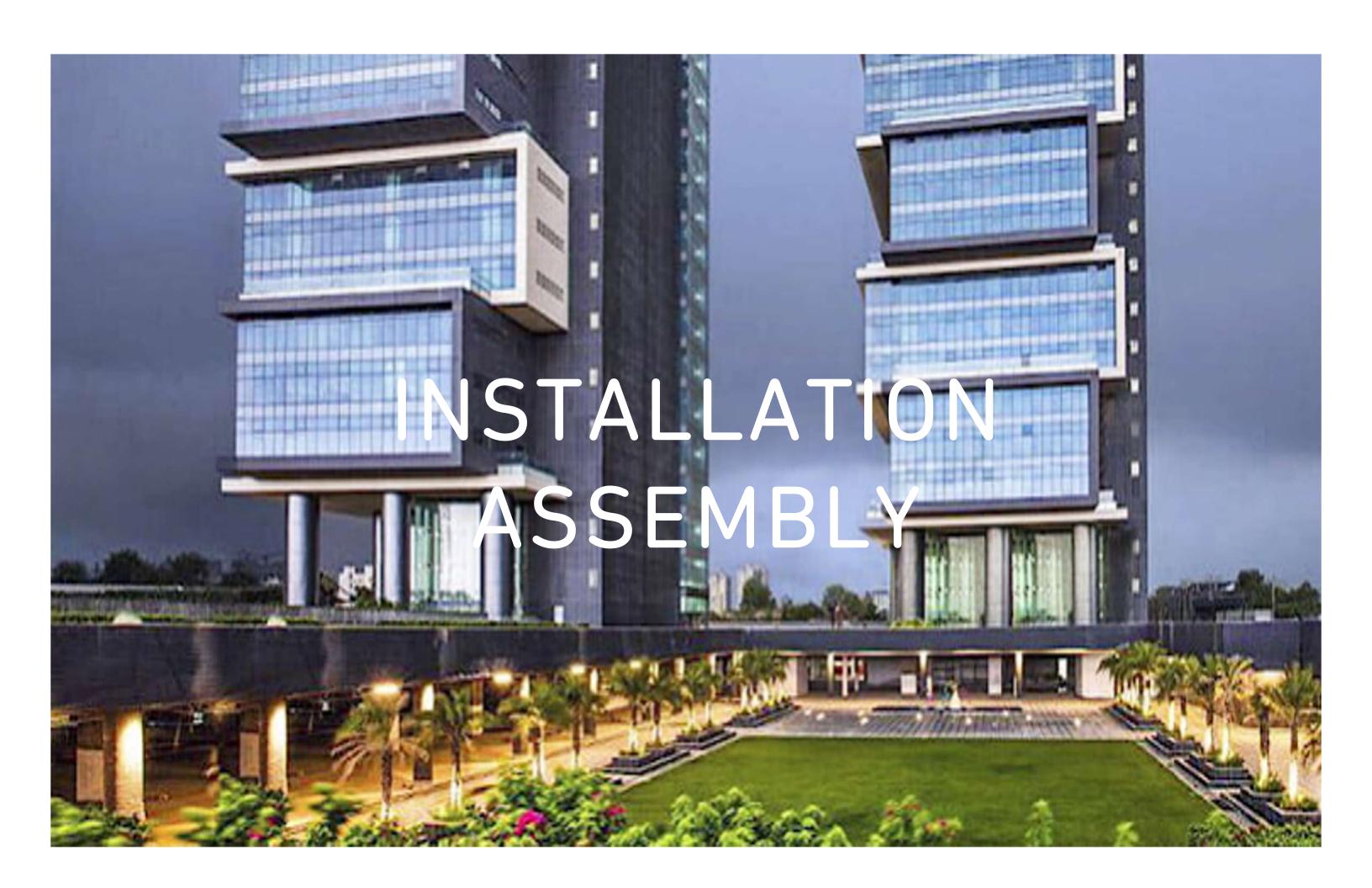












MAIN EXTERIOR STRUCTURAL WALLS



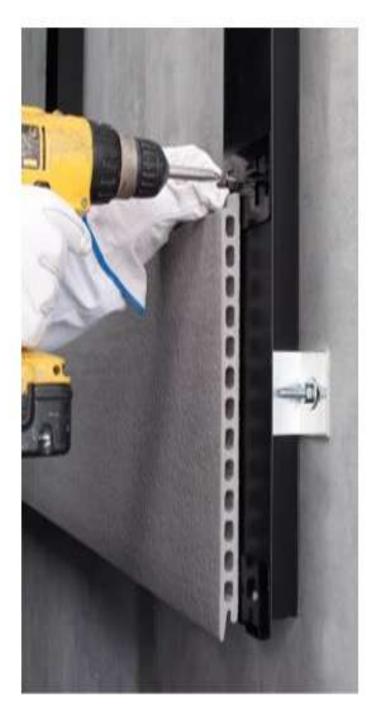
- Responsible for the building's stability
- Concrete, Brick, Wood, Metal Studs, CMU
- Must be able to withstand the weight and loads transferred from the facade



INSTALLATION





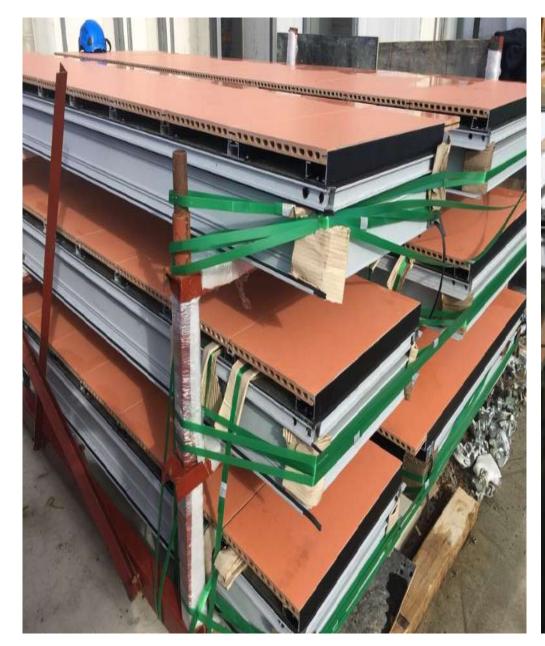




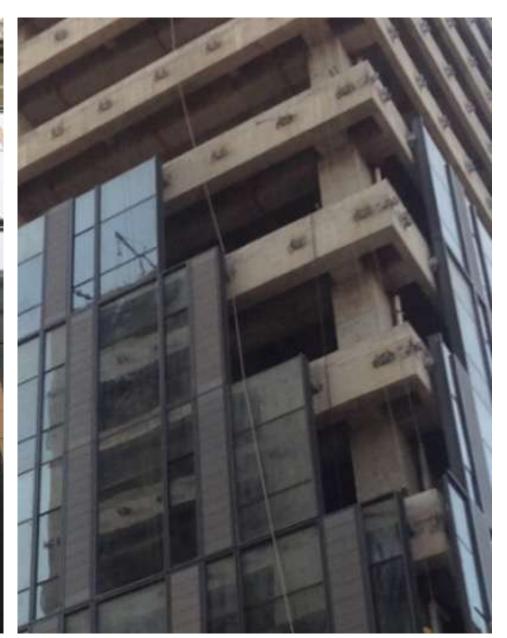




MODULAR PREFABRICATED PANELS









UNITIZED PANELS



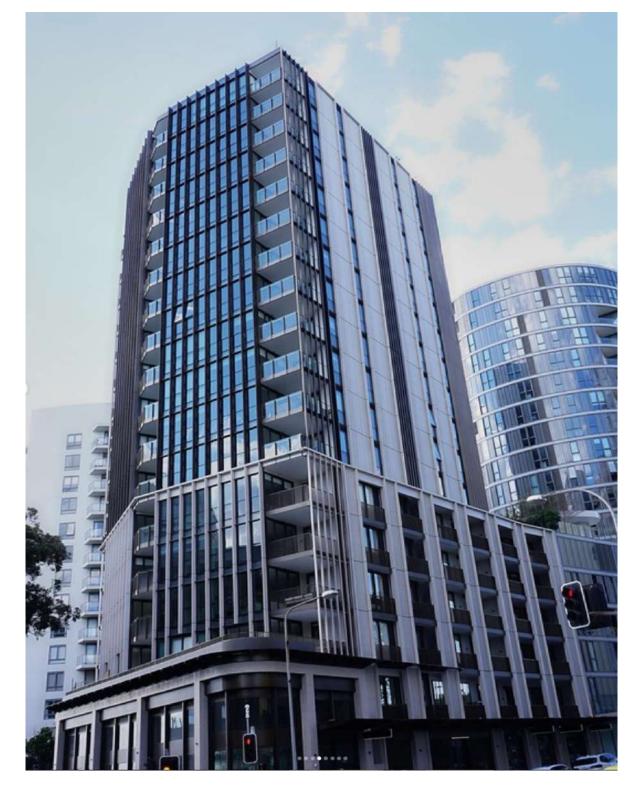


MODULAR PREFABRICATED PANELS



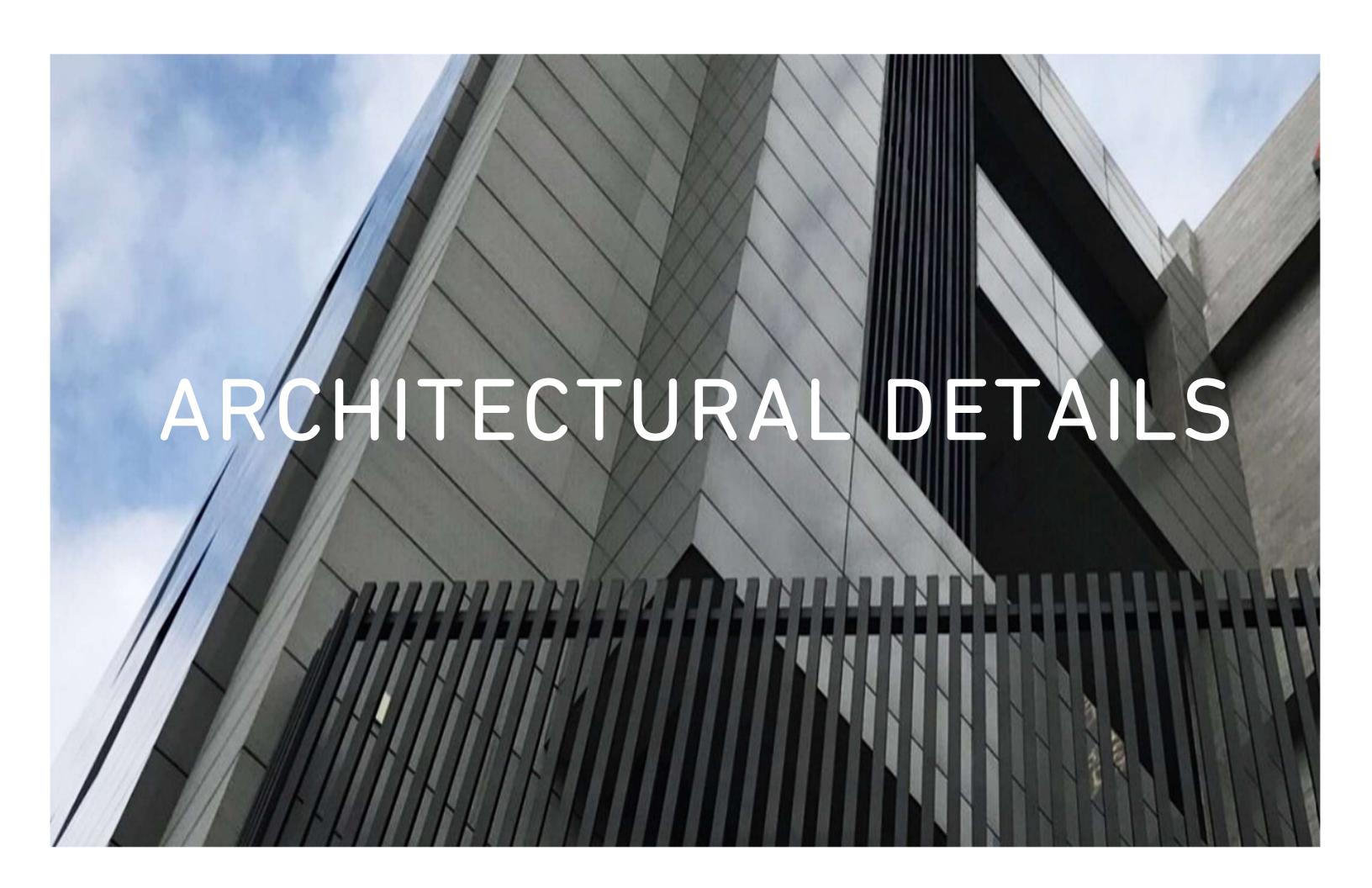


MODULAR PREFABRICATED PANELS

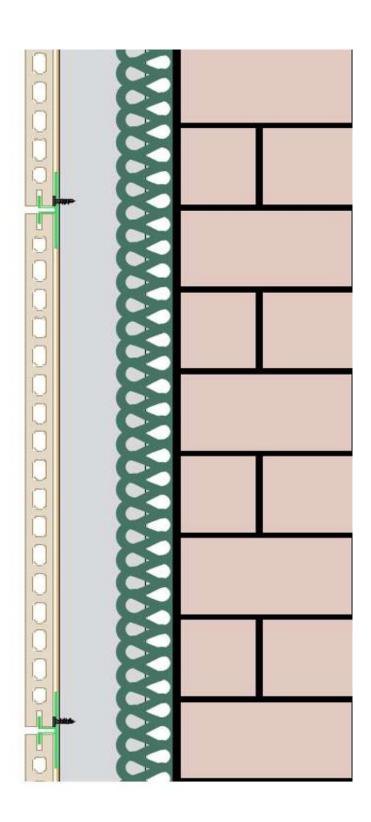








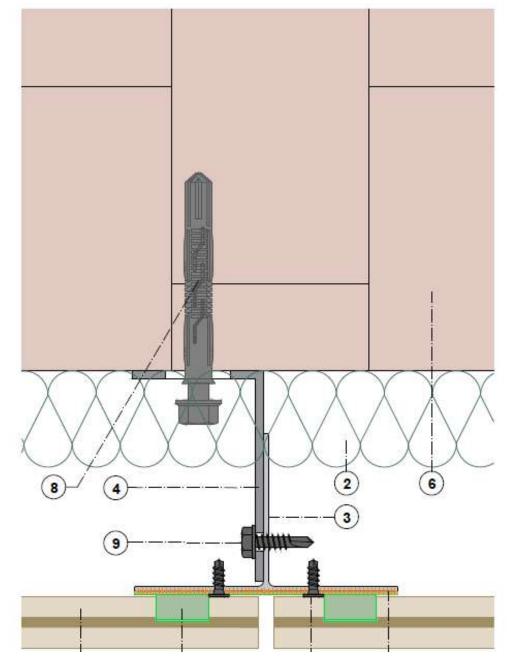
WALL SECTION

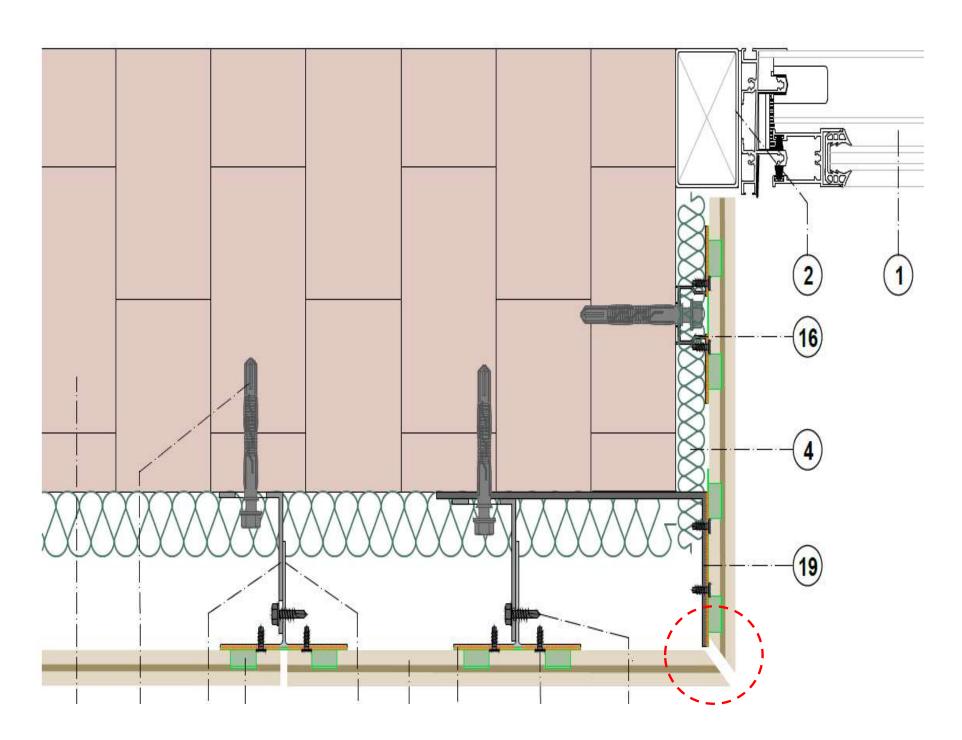




HORIZONTAL SECTION

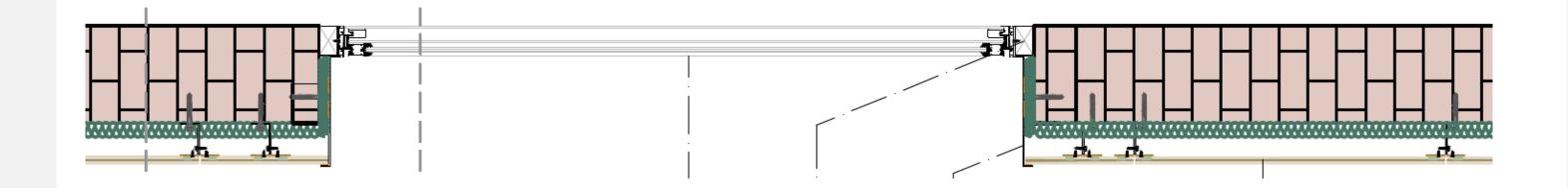
Horizontal Section Scale: 1/2





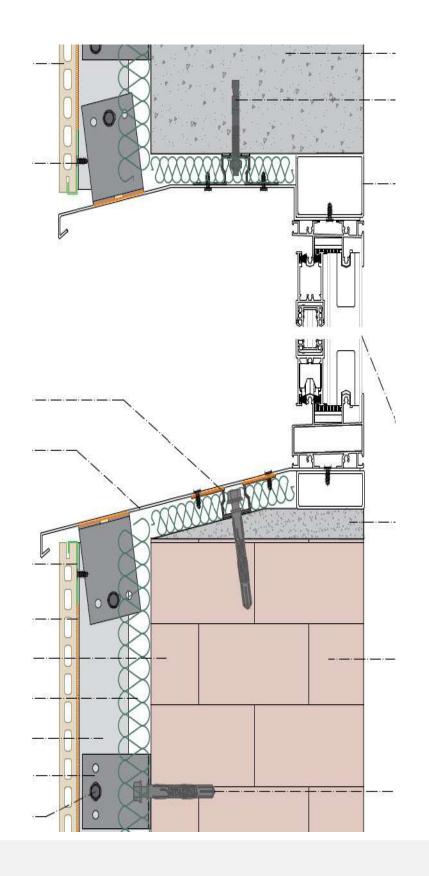


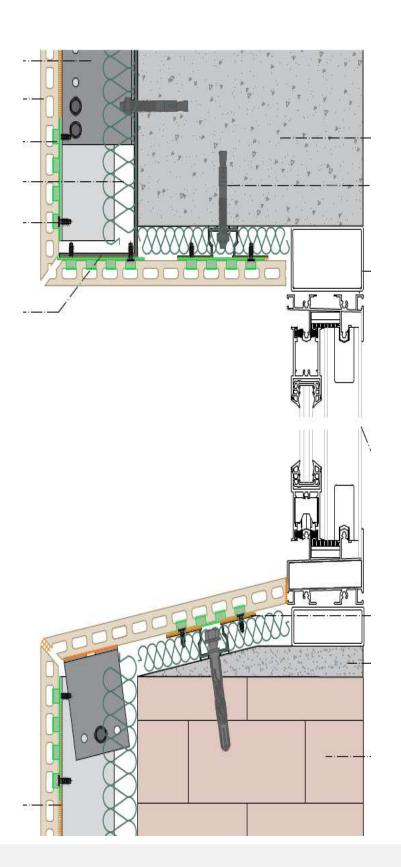
JAMB DETAIL FOR WINDOW





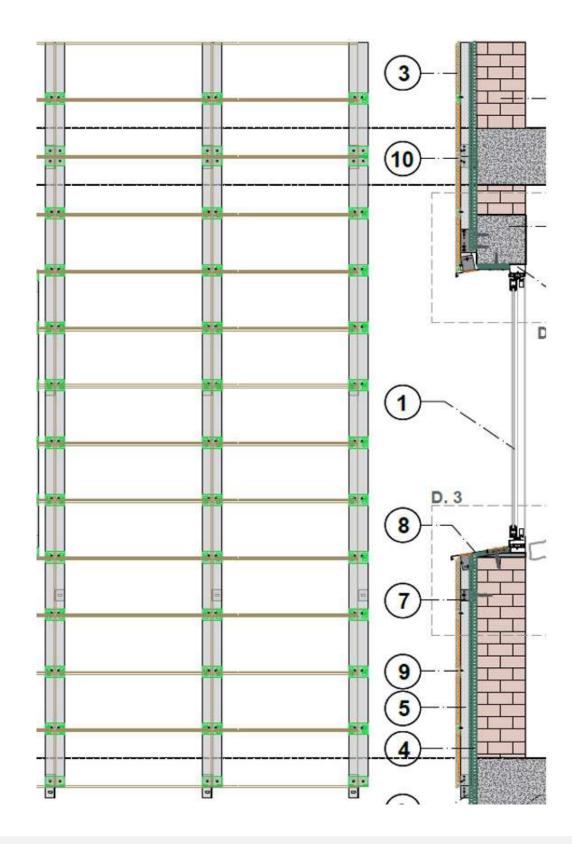
VERTICAL WALL SECTIONS





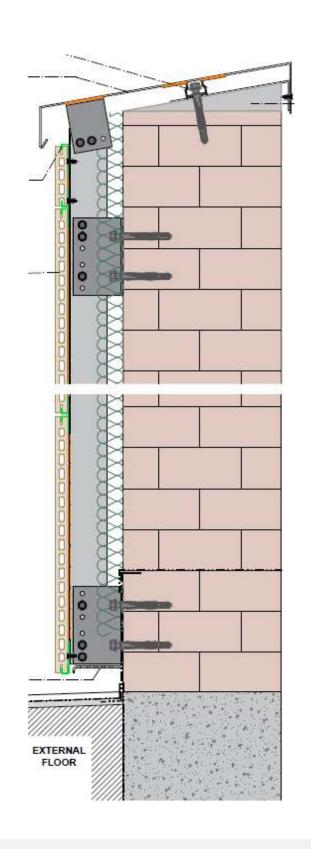


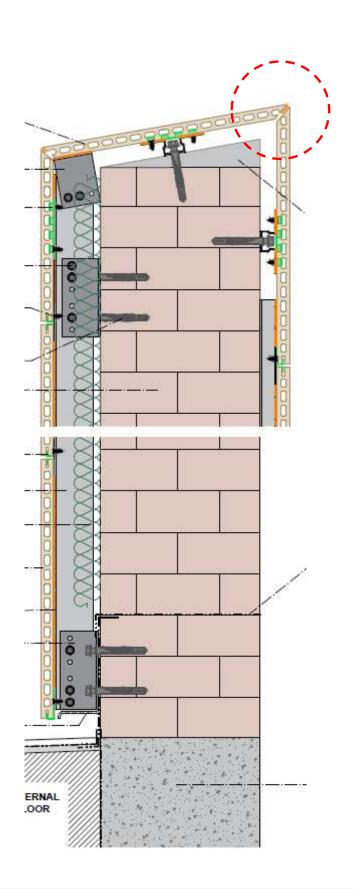
VERTICAL WINDOW SECTIONS



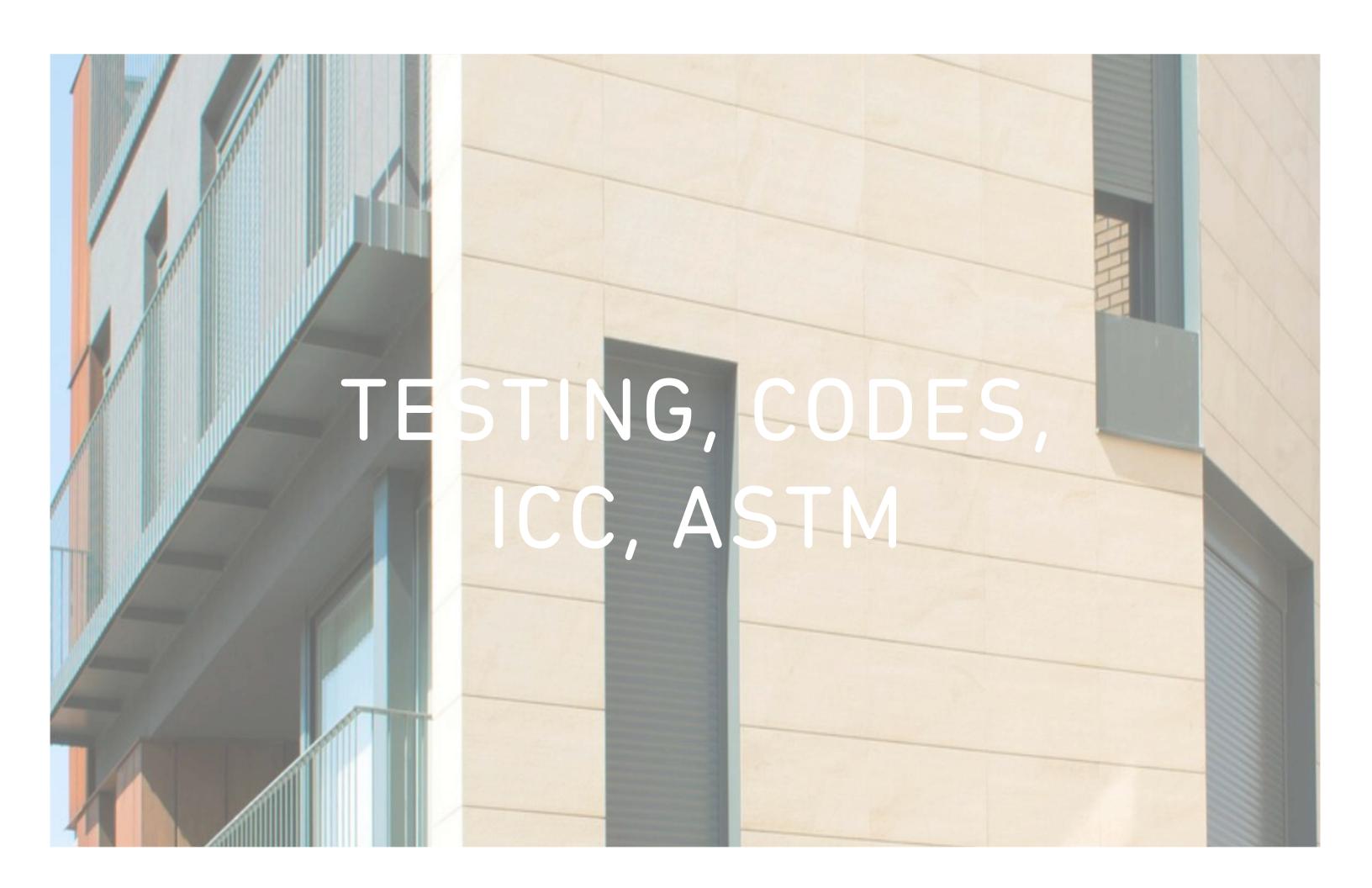


PARAPET DETAILS









TESTING REPORTS

- *ASTM C499 Nominal Size / Thickness
- ASTM C502 Warpage
- ICC-ES Report [ESR-4274]
- *ASTM C373 Water Absorption
- *ASTM C609 Color Uniformity
- ASTM C424 Crazing Resistance
- ASTM C648 Breaking Strength
- *ASTM C1026 Freeze-Thaw Resistance

- ASTM C880 Flexural Strength
- AC504, Section 4.4 Temperature Cycling
- ASTM C1354 Anchorage Strength
- *ASTM E136 Combustibility
- *ASTM E84/UL-723 Surface Burning Characteristics
- *ASTM e330 Transverse Load
- National Fire Protection Assoc [NFPA-285]



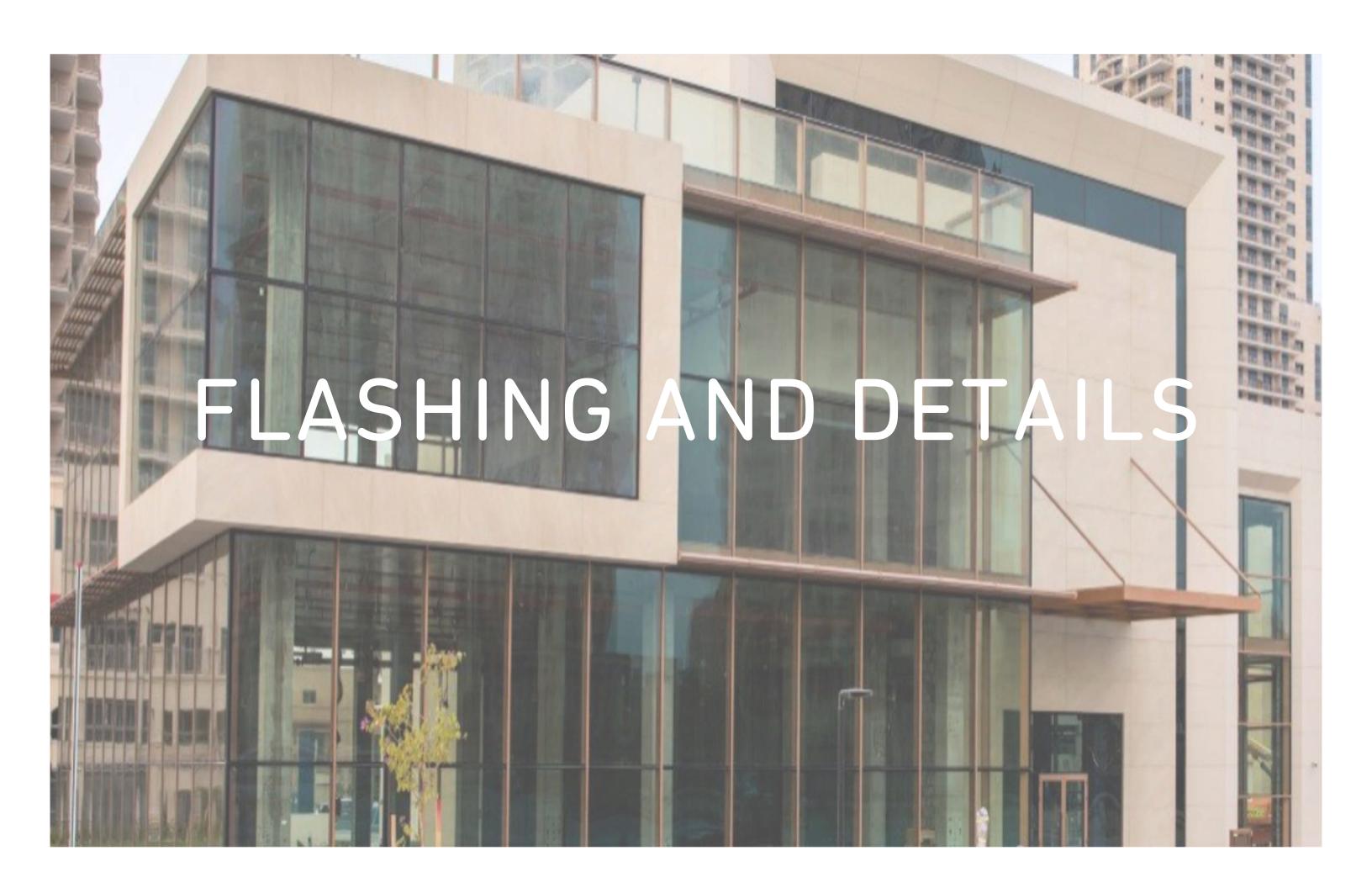
NFPA 285



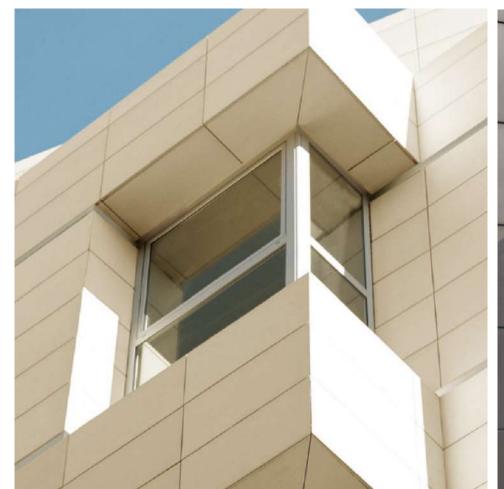




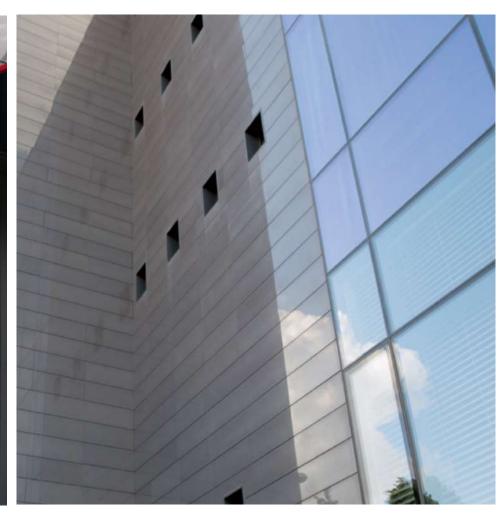




METAL FLASHING AND DETAILS

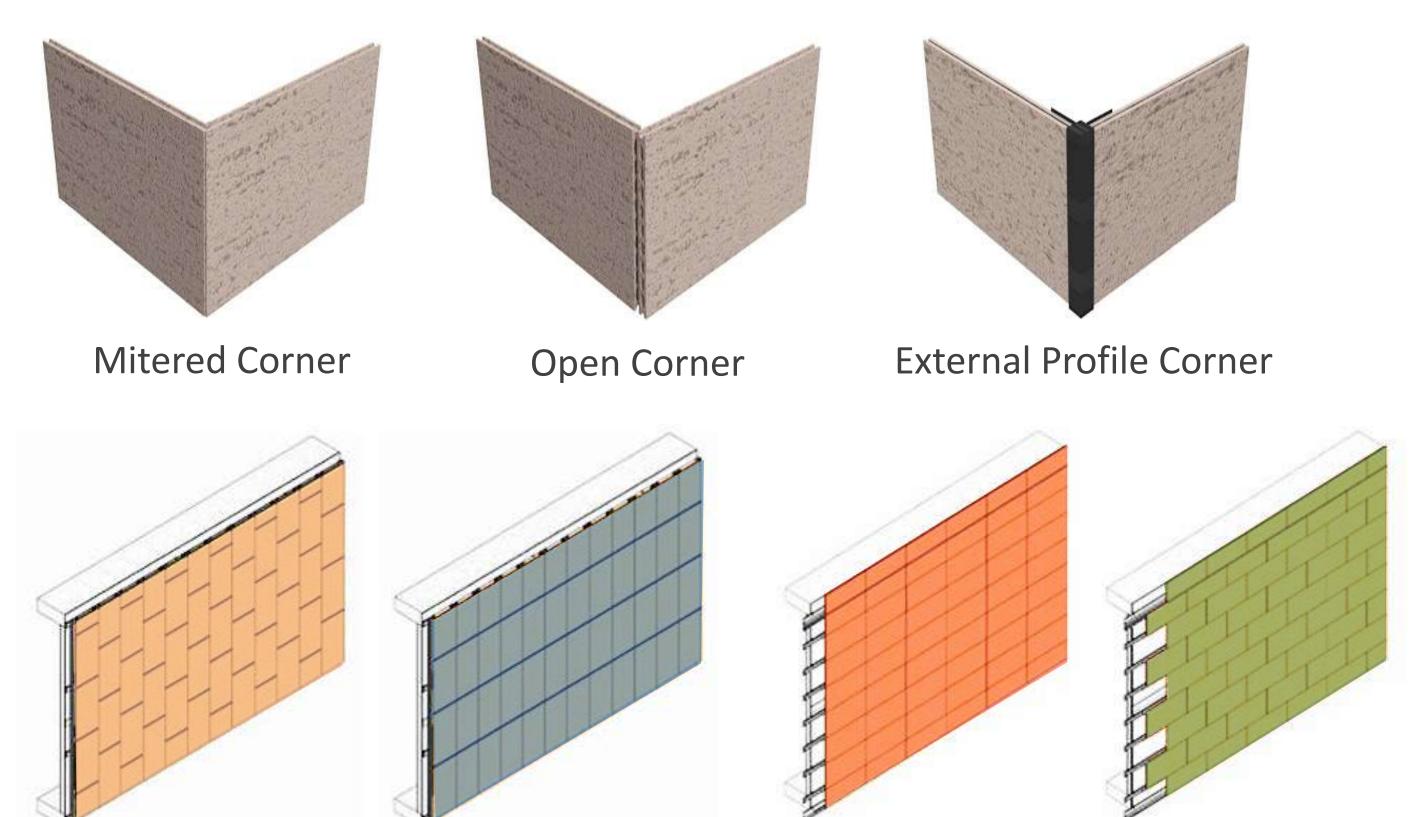






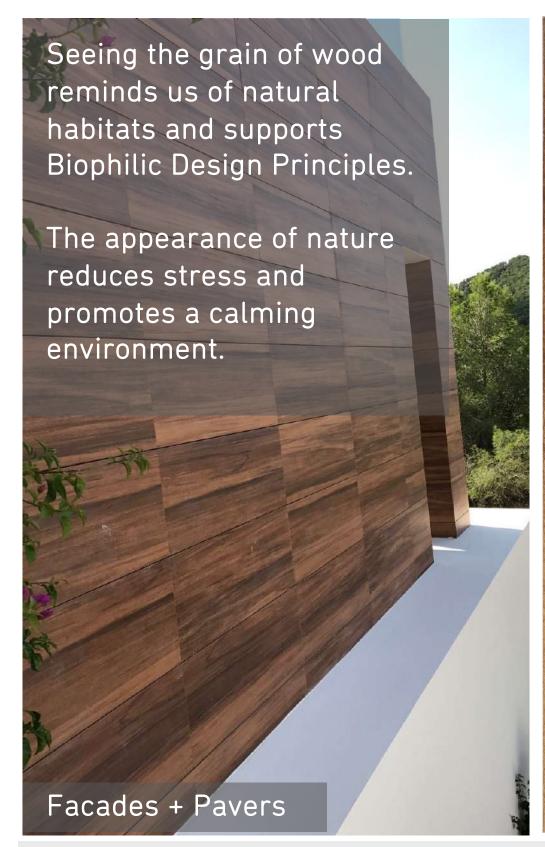


CORNER DETAIL OPTIONS + PANEL CONFIGURATIONS













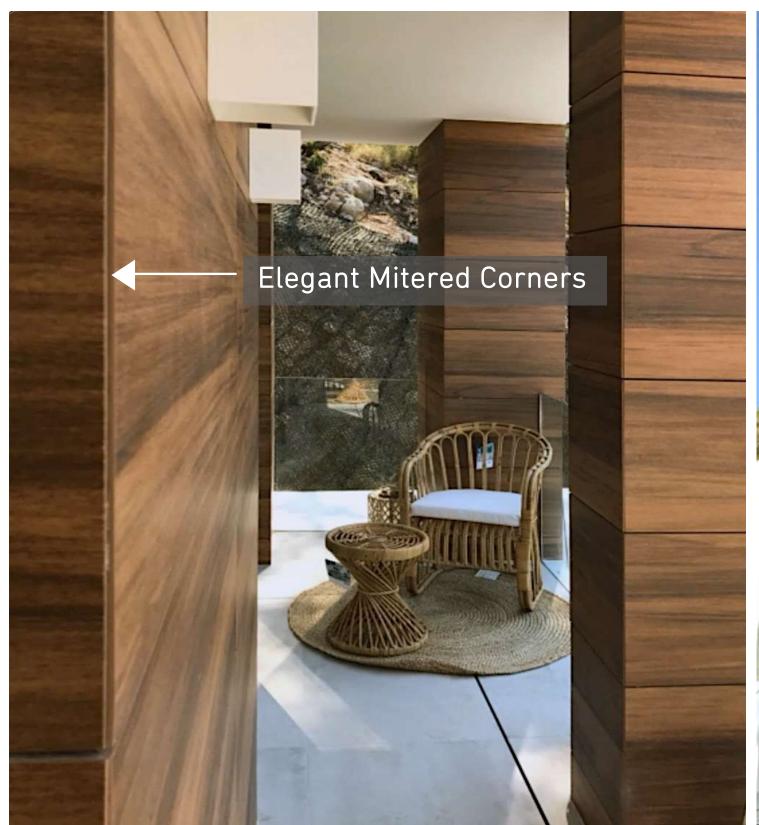


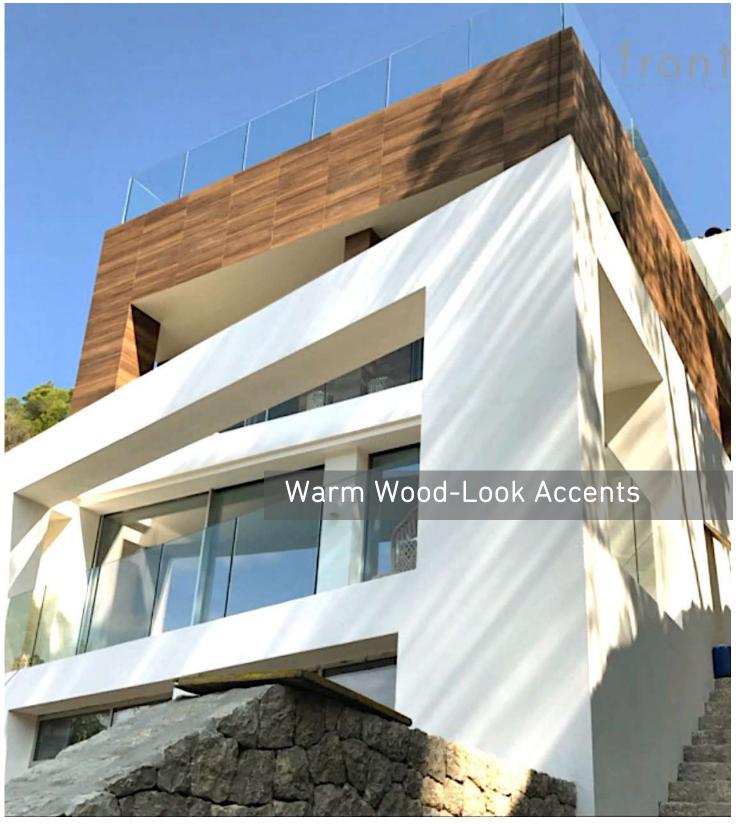






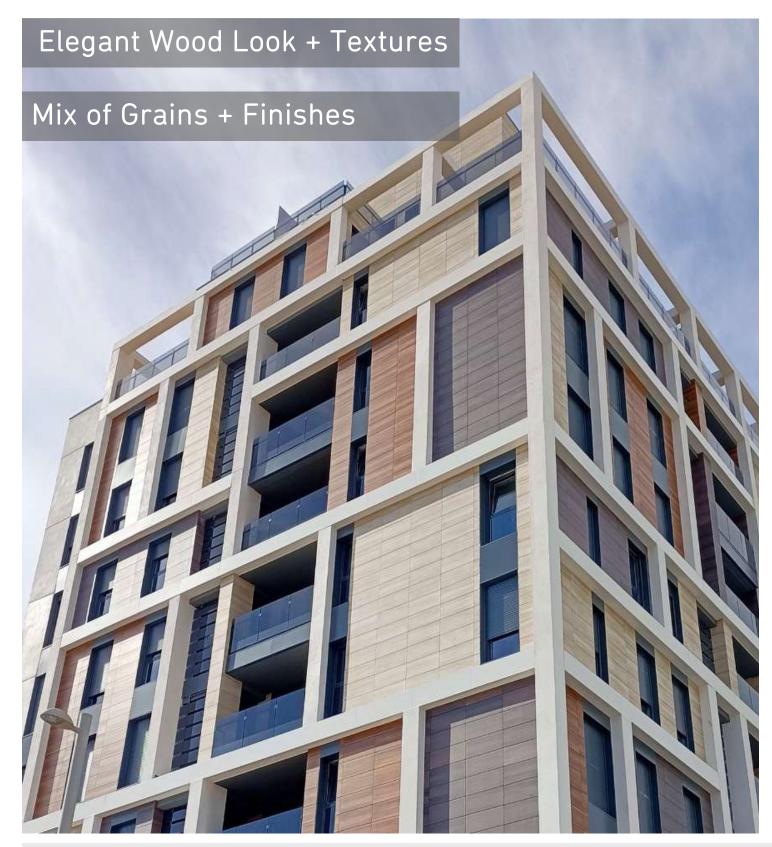


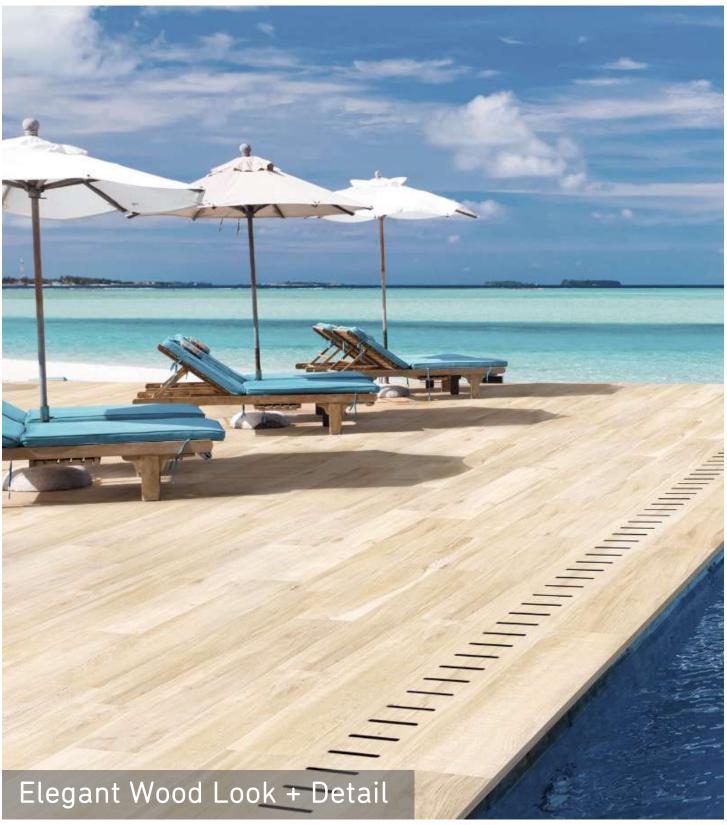




WARM WOOD-LIKE ACCENTS
INNOVATIVE DESIGN WITH PORCELAIN







INTRIGUING COLOR MIX – VARYING DEPTHS
INNOVATIVE DESIGN WITH PORCELAIN





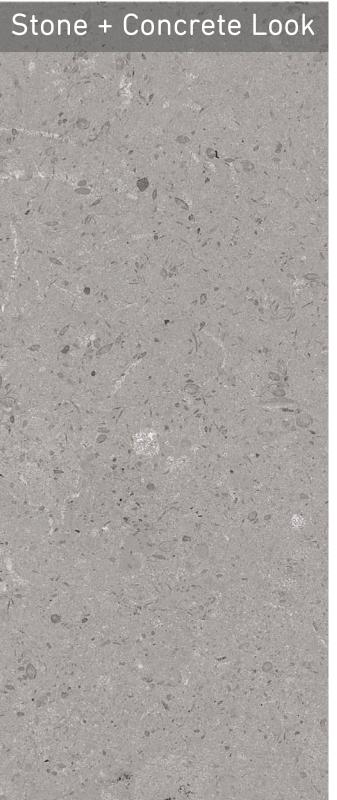


ELEGANT WRAPPED FAÇADE + COLUMNS + COORDINATING PAVERS
INNOVATIVE DESIGN WITH PORCELAIN

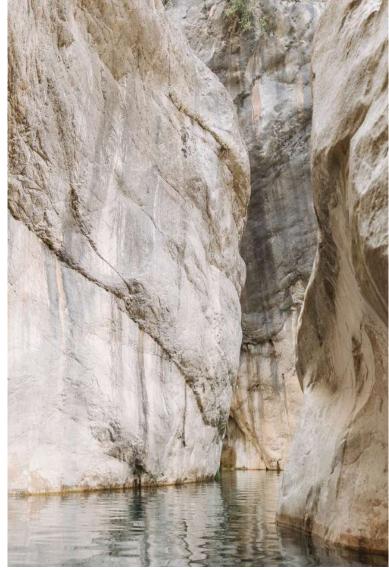










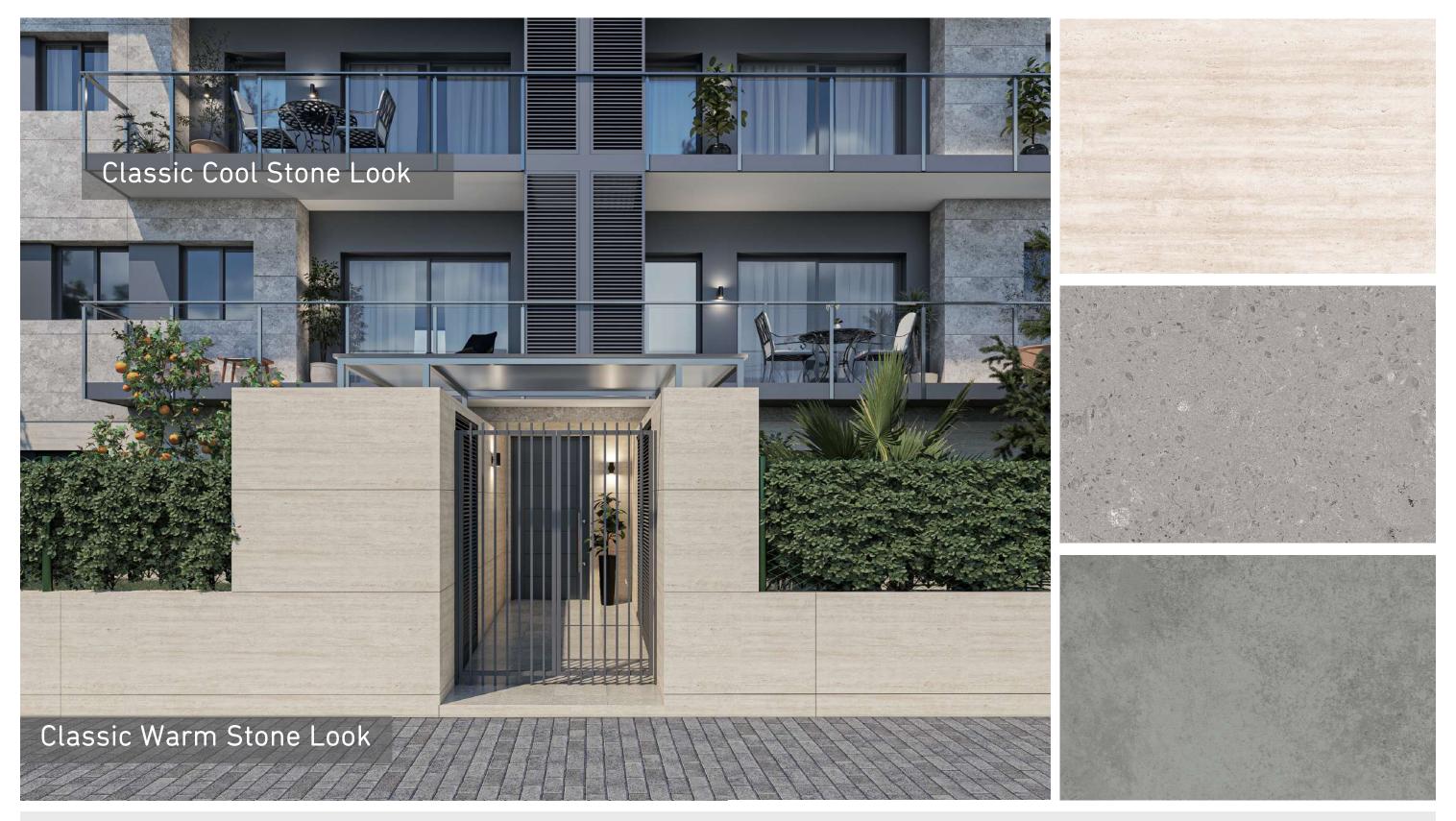






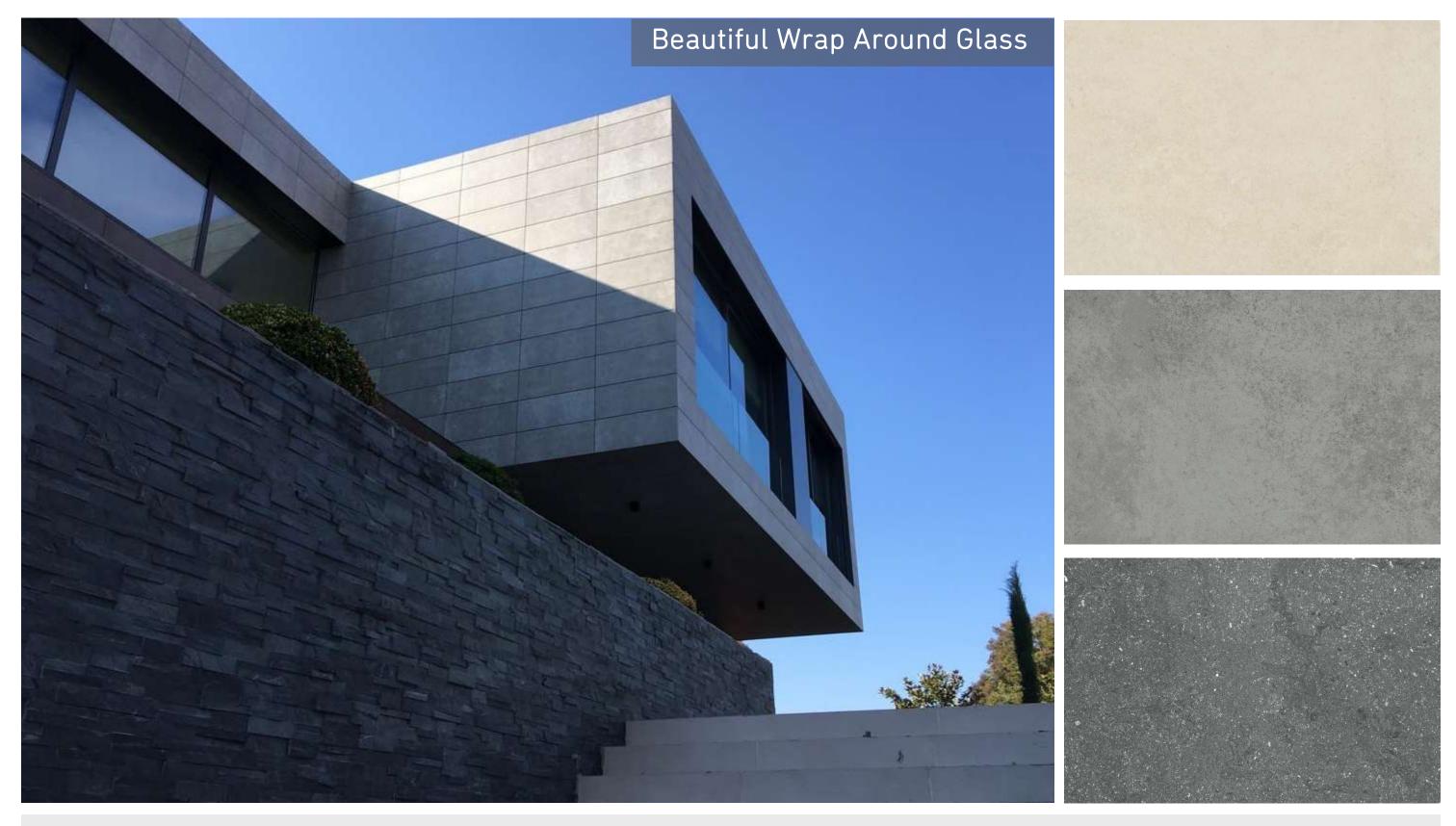






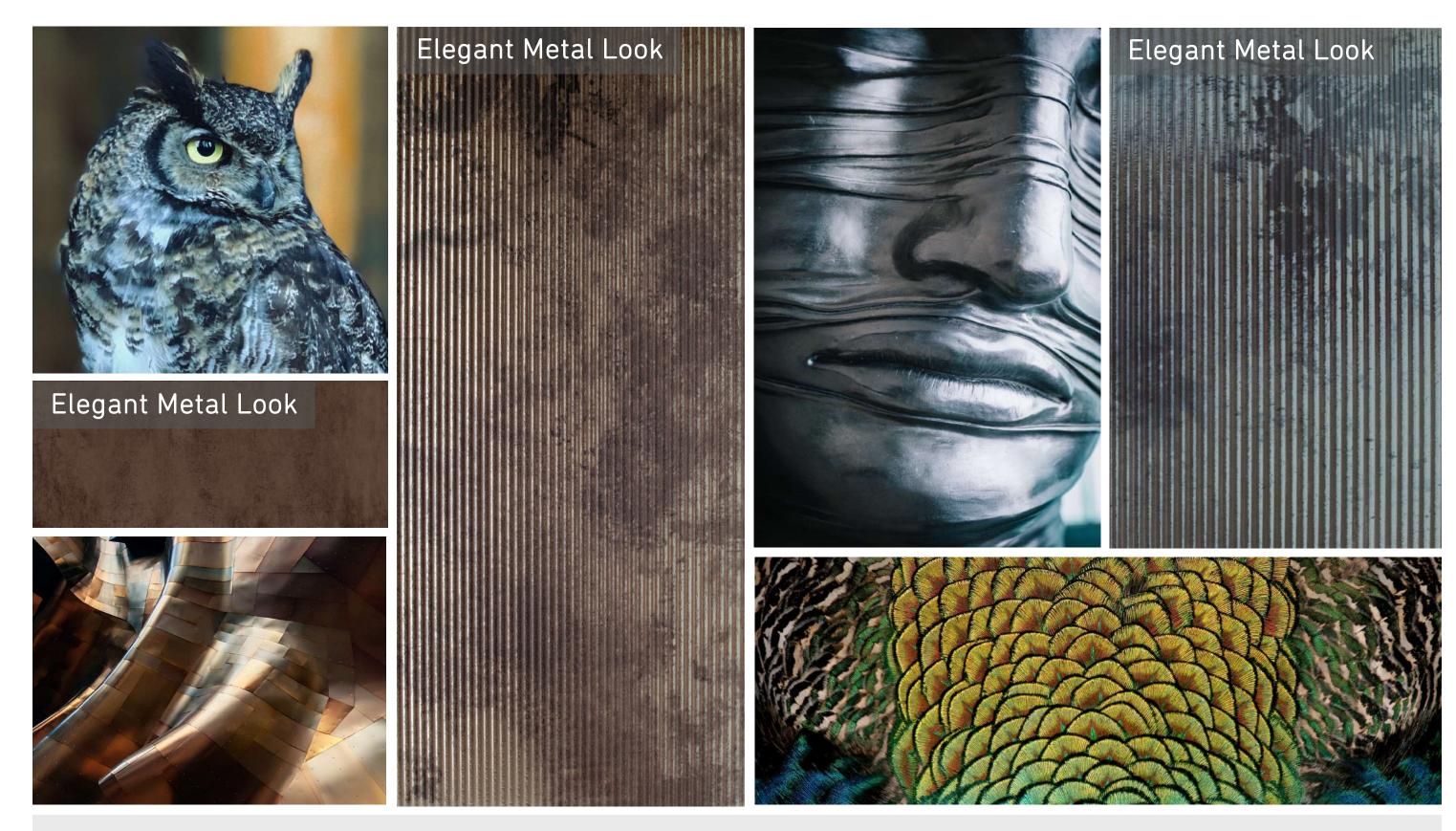






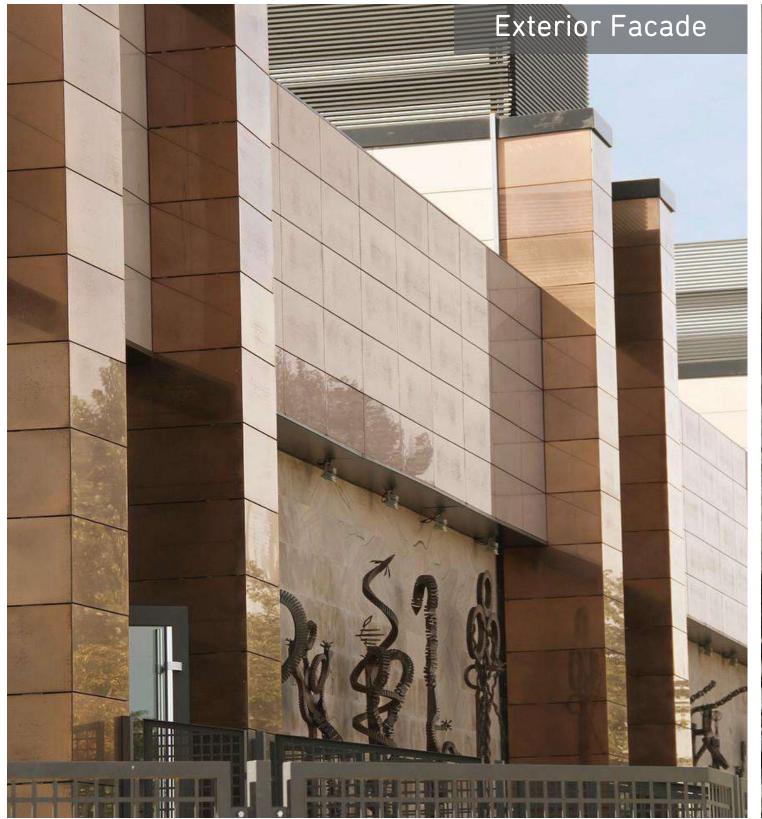
ELEGANT WRAPPED FAÇADE - BLENDED INTO LANDSCAPE INNOVATIVE DESIGN WITH PORCELAIN



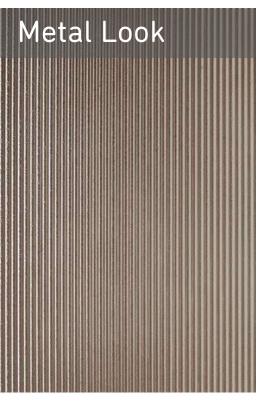


INNOVATIVE DIGITAL PRINTING ON PORCELAIN - METALS
INNOVATIVE DESIGN WITH PORCELAIN





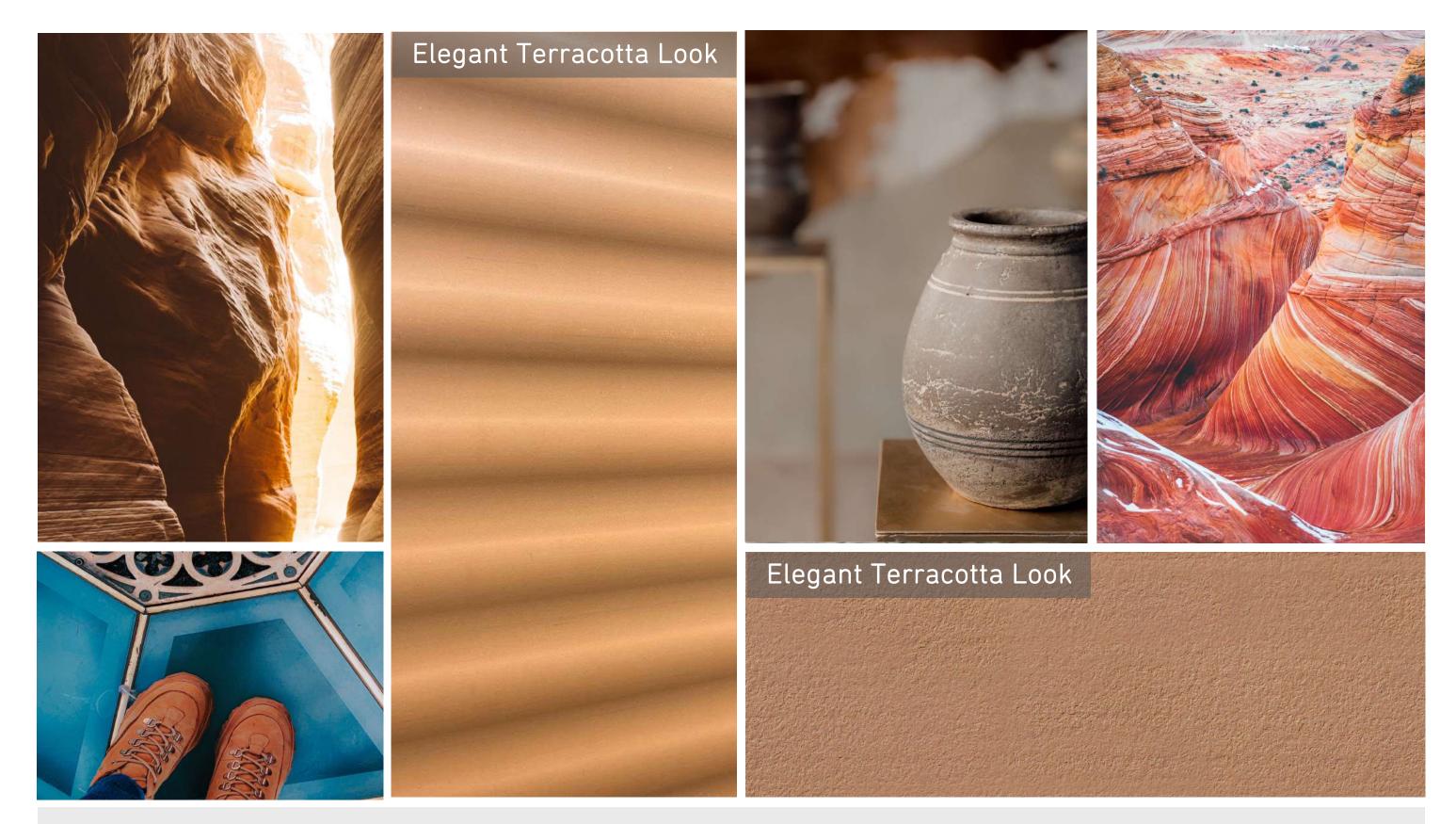






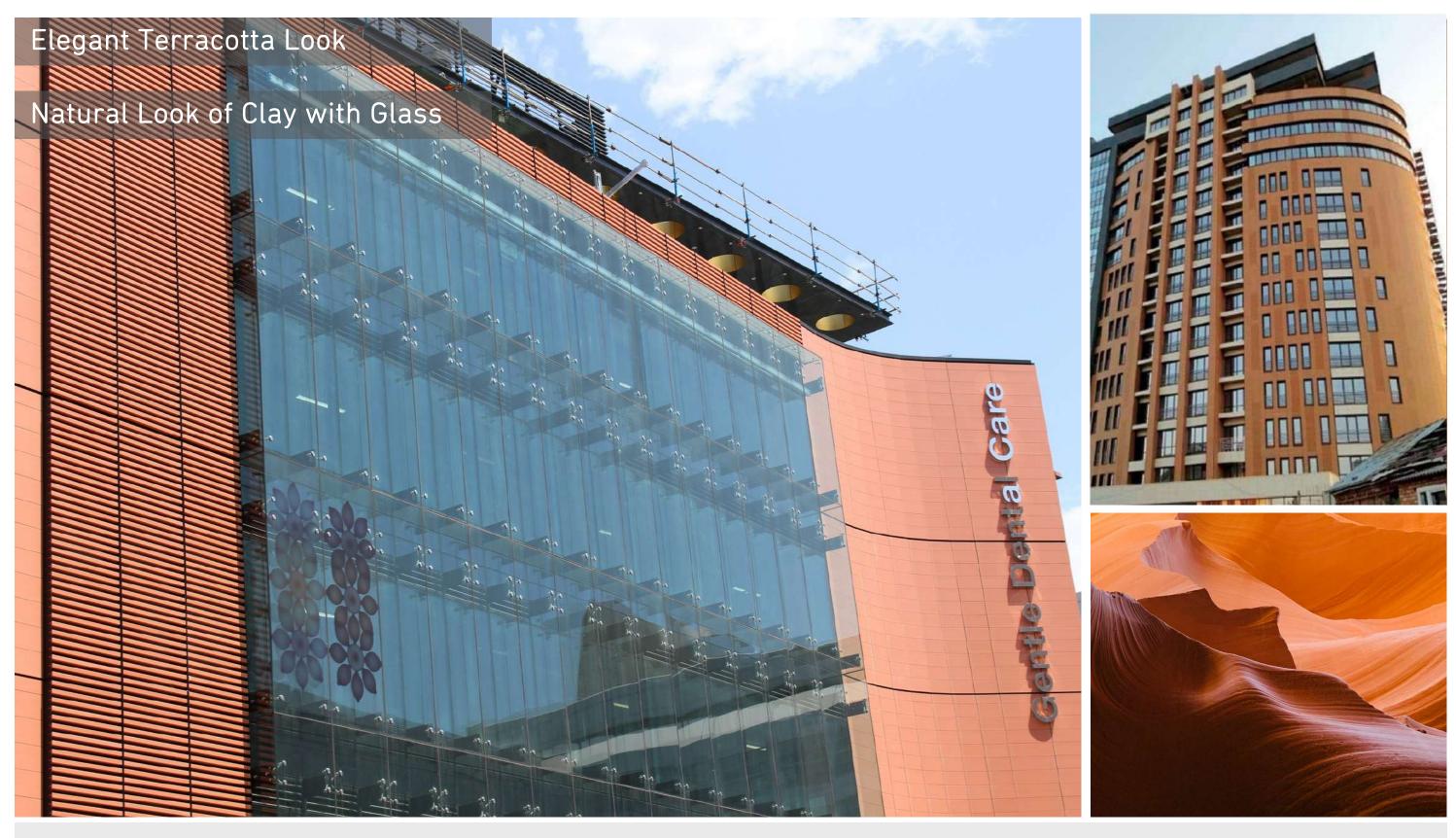






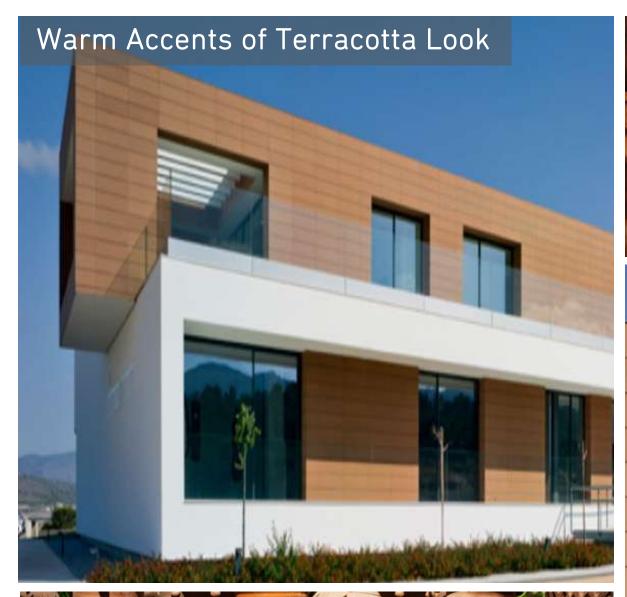




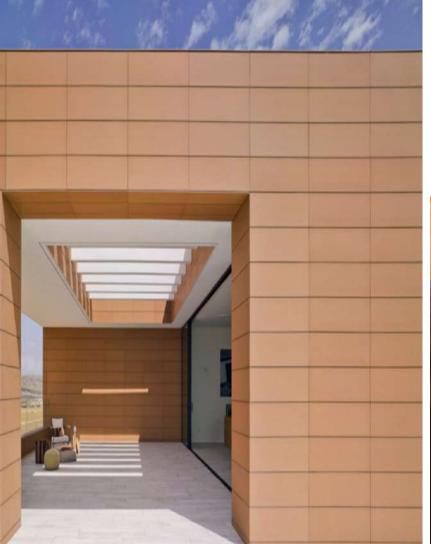


COLORS OF NATURE – STRENGTH of PORCELAIN, LOOK OF TERRACOTTA INNOVATIVE DESIGN WITH PORCELAIN







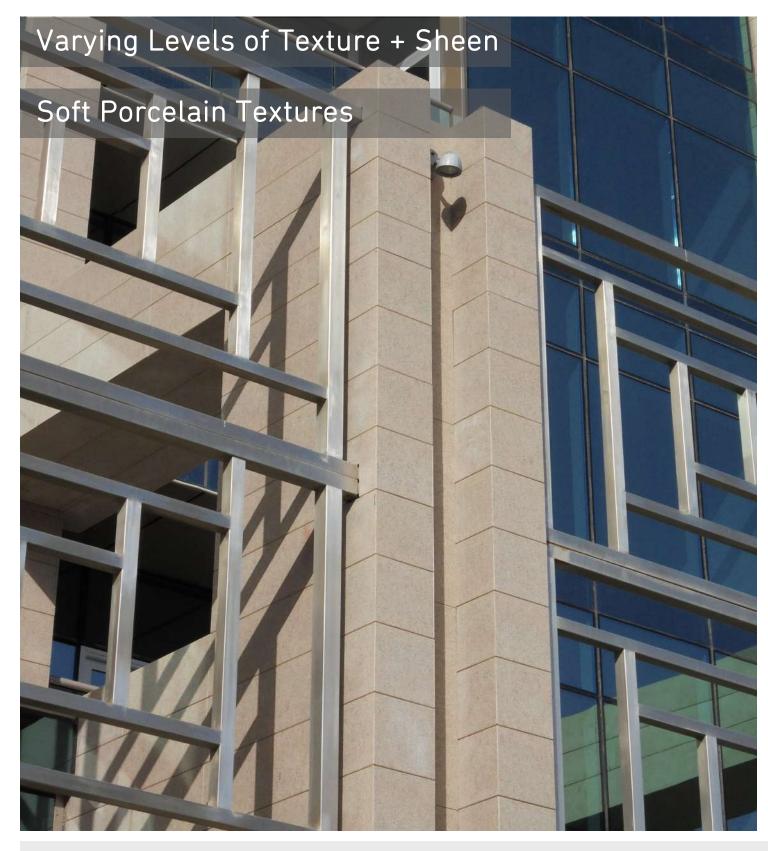


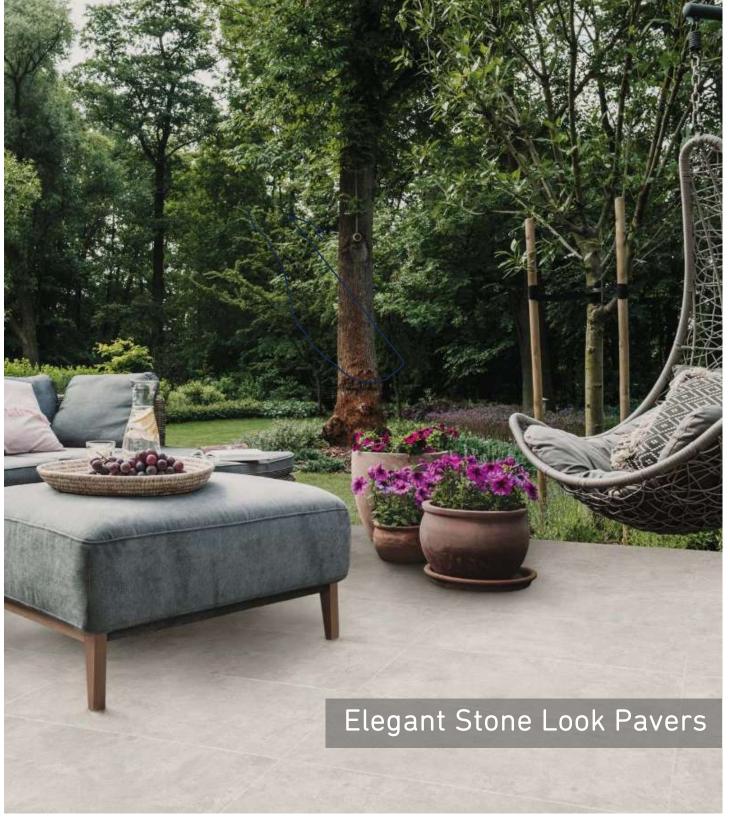






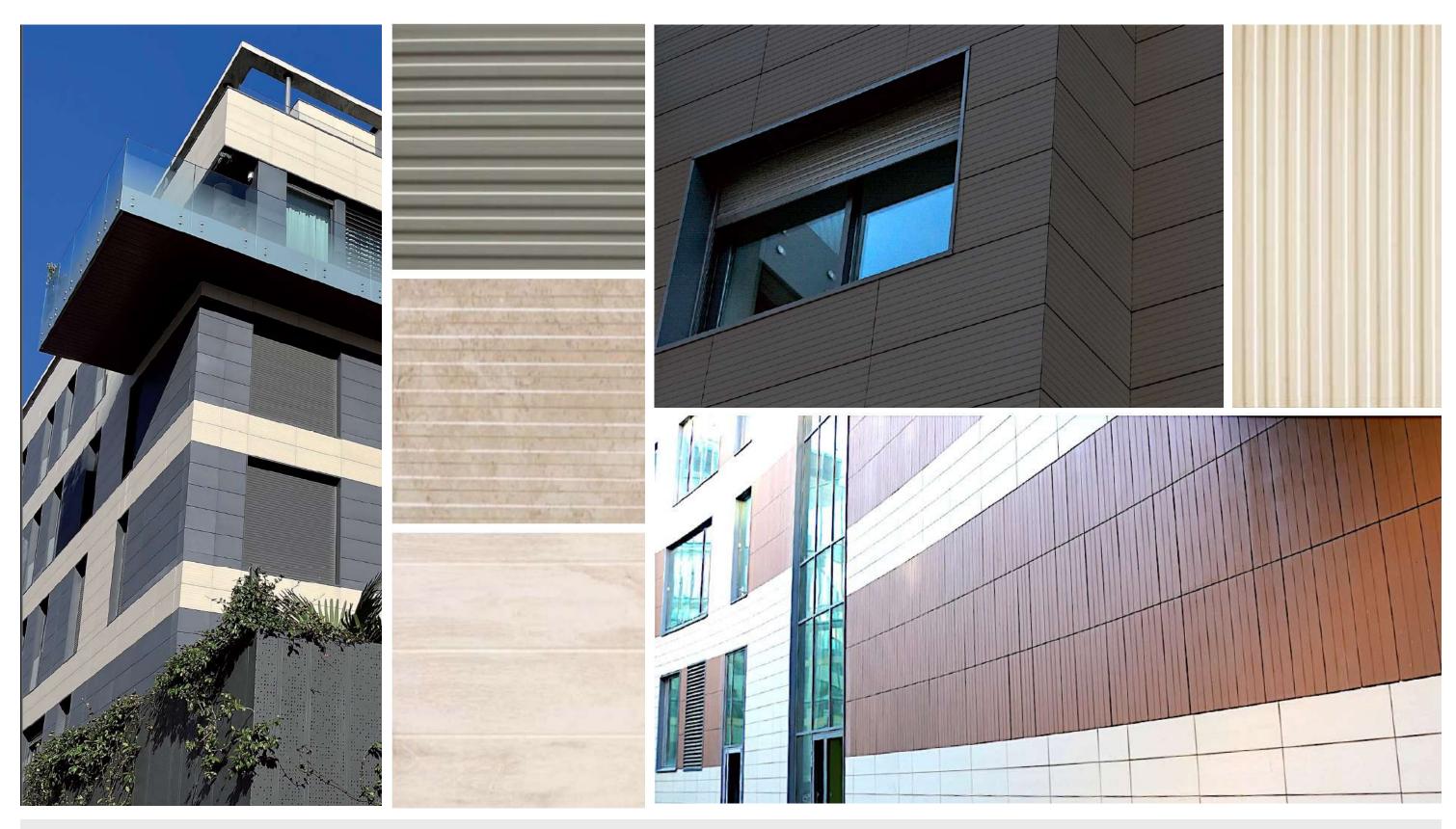






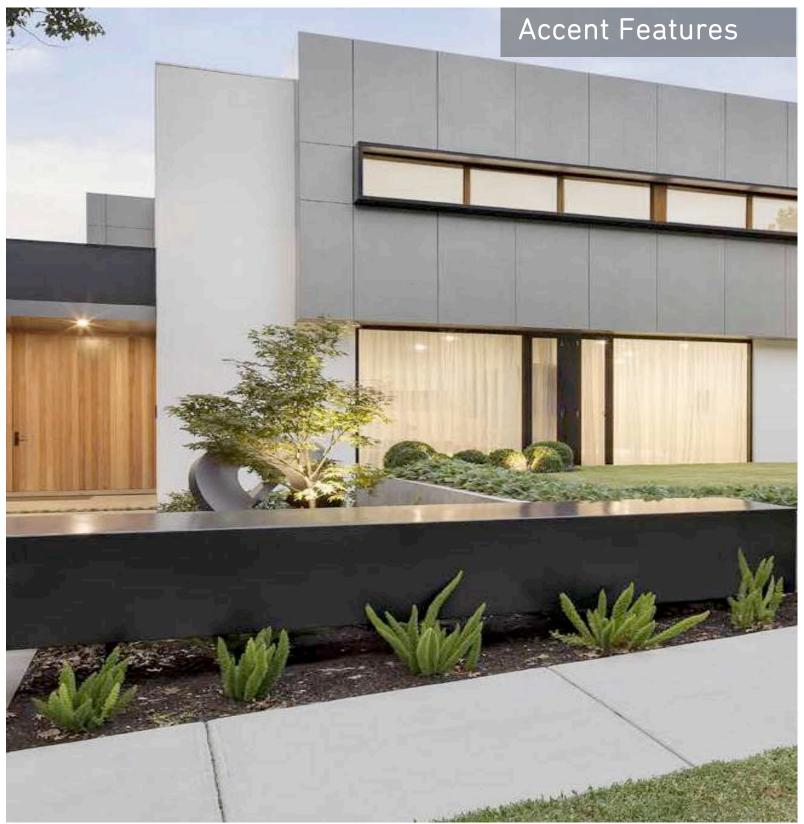


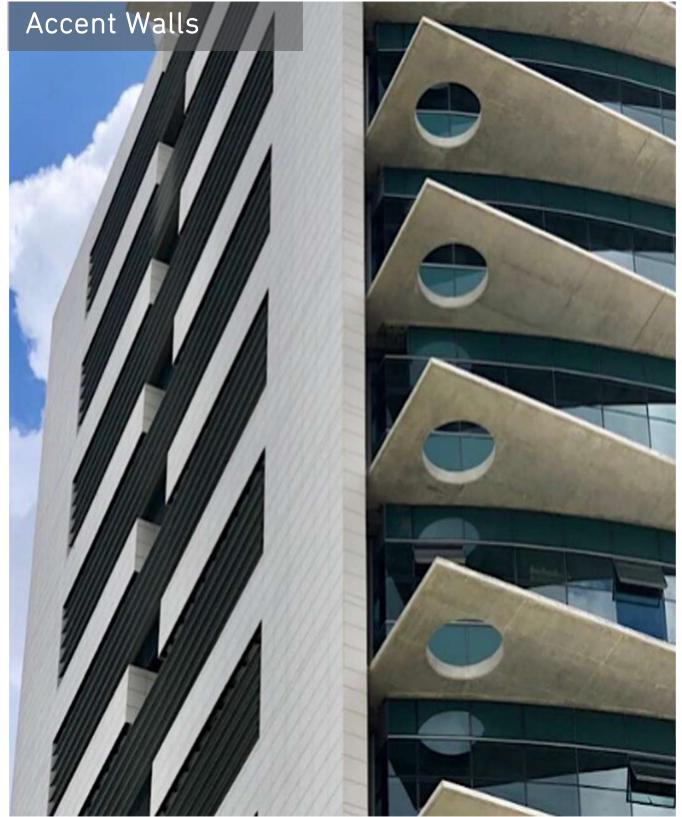






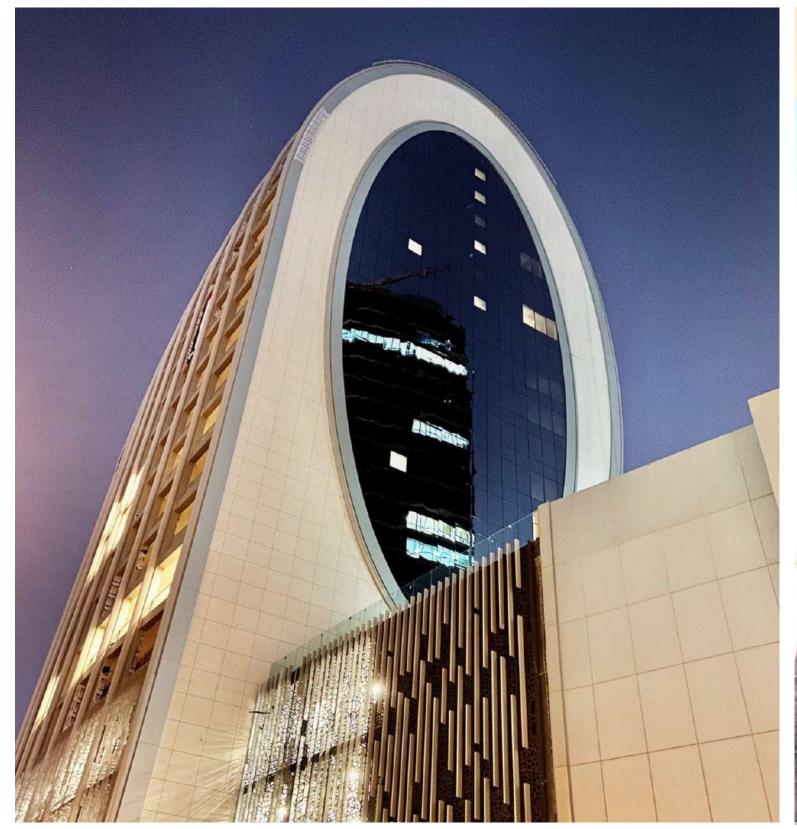






ARCHITECTURAL ELEMENTS + SHAPES + ACCENT FEATURES
INNOVATIVE DESIGN WITH PORCELAIN

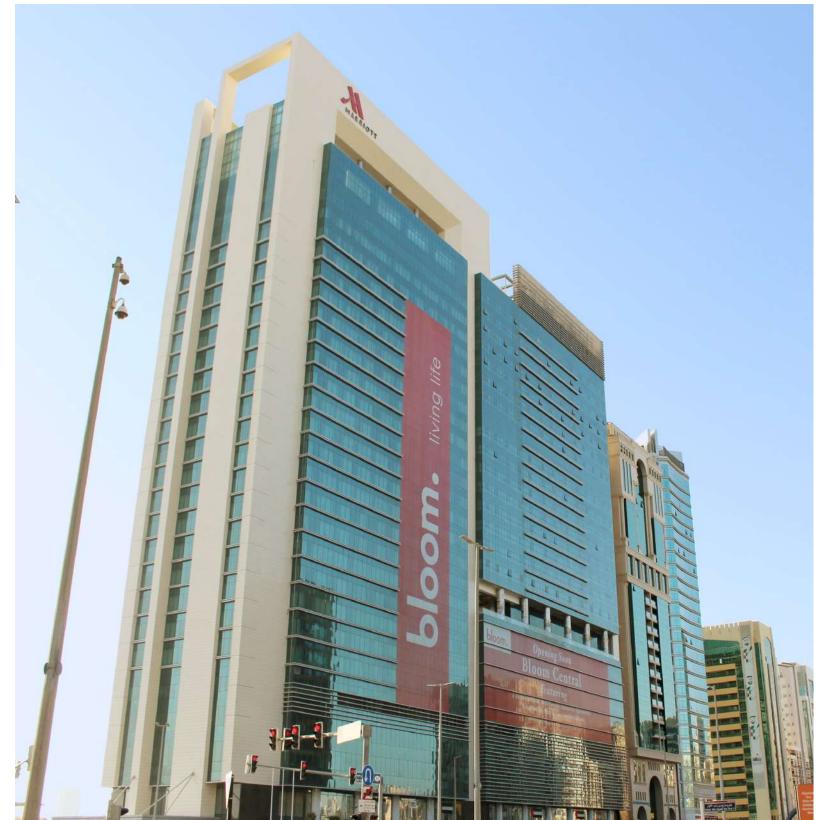


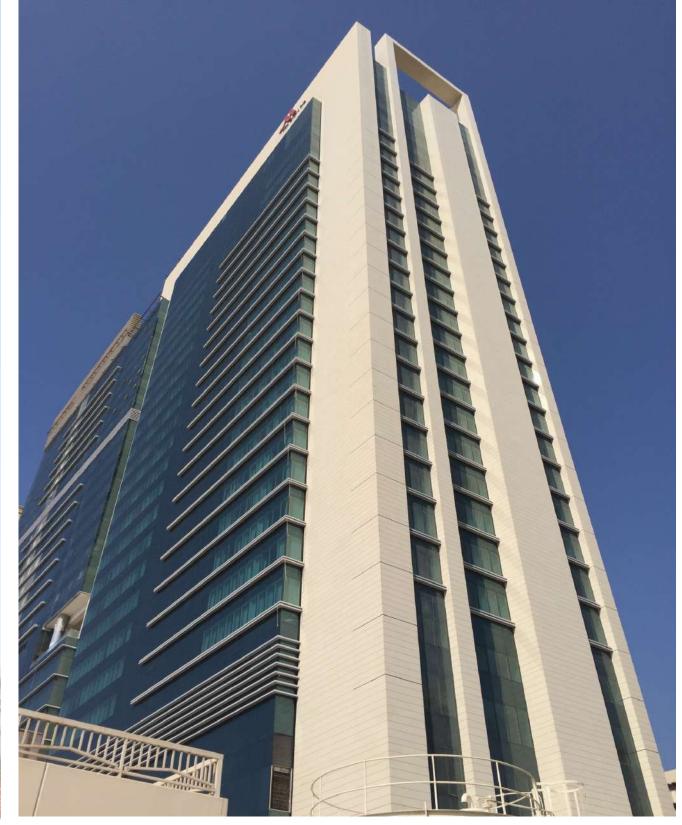




ARCHITECTURAL ELEMENTS + SHAPES + ACCENT FEATURES
INNOVATIVE DESIGN WITH PORCELAIN











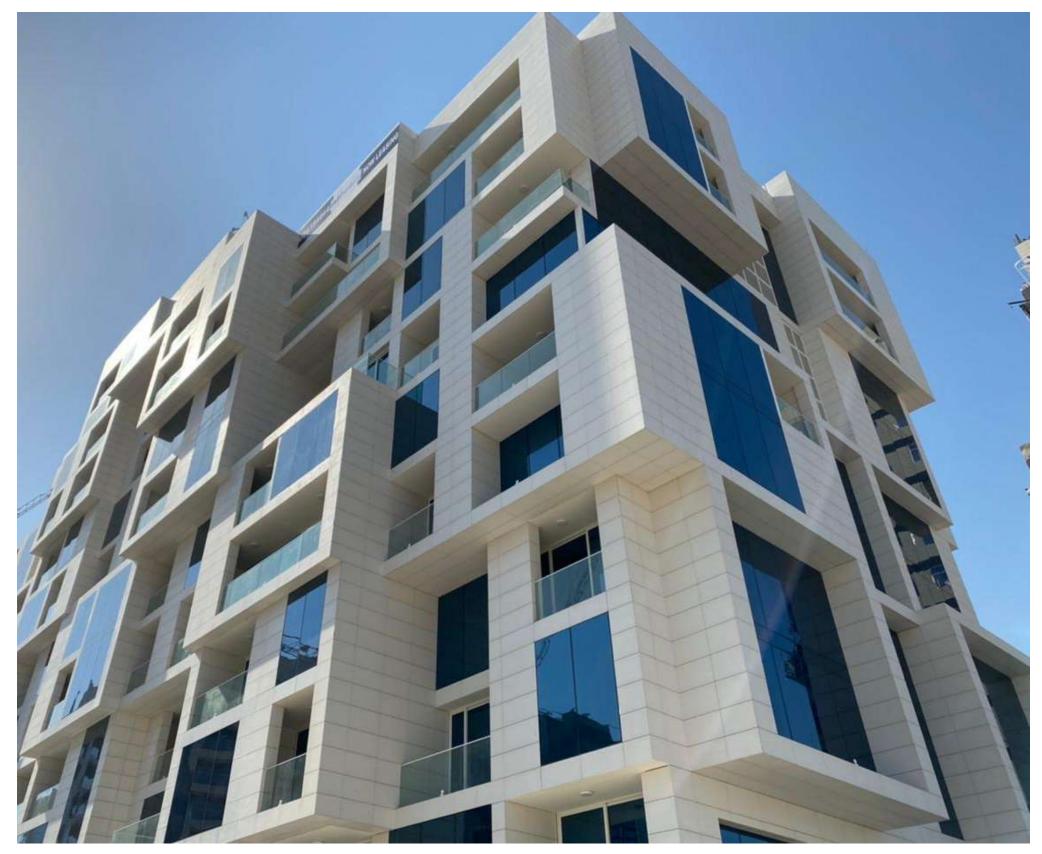


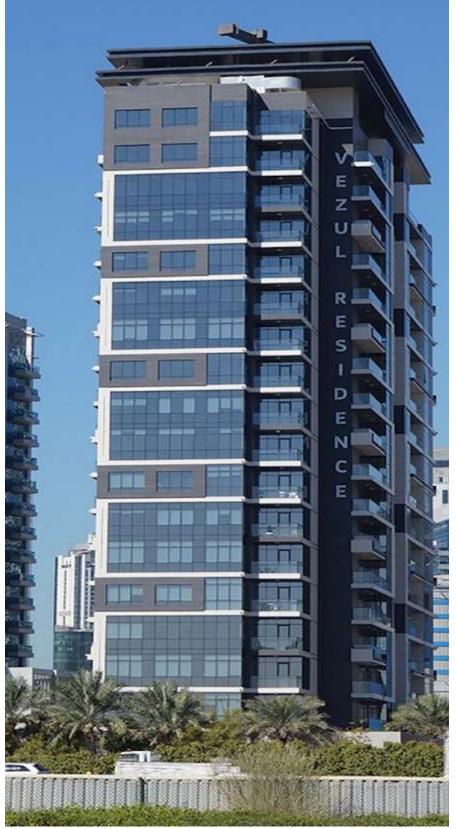






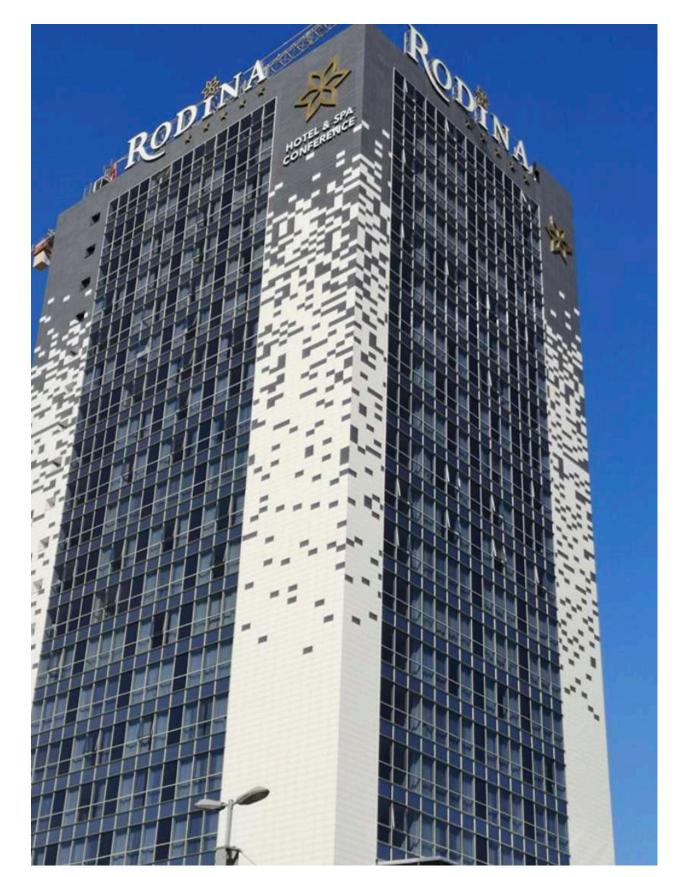








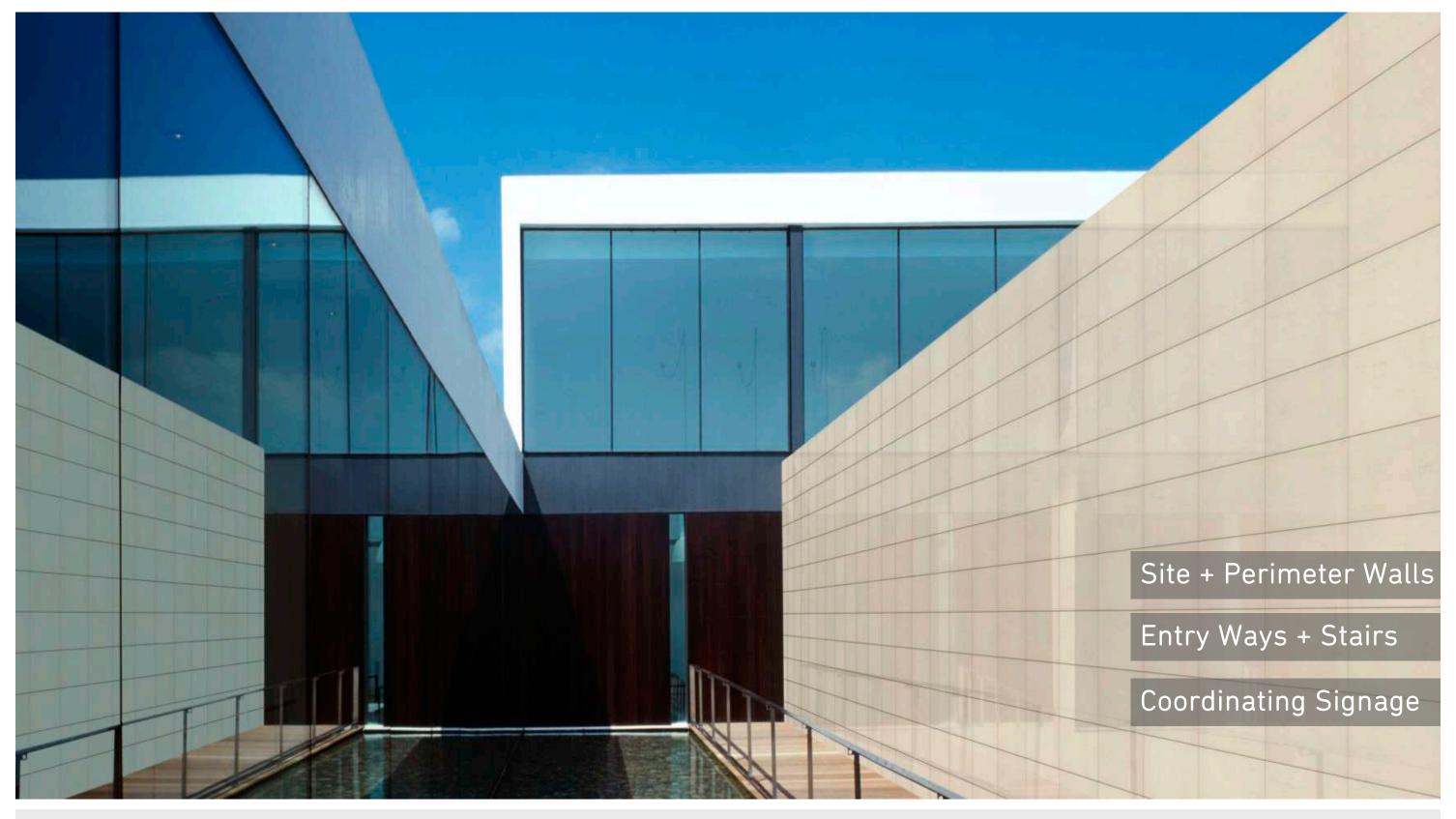






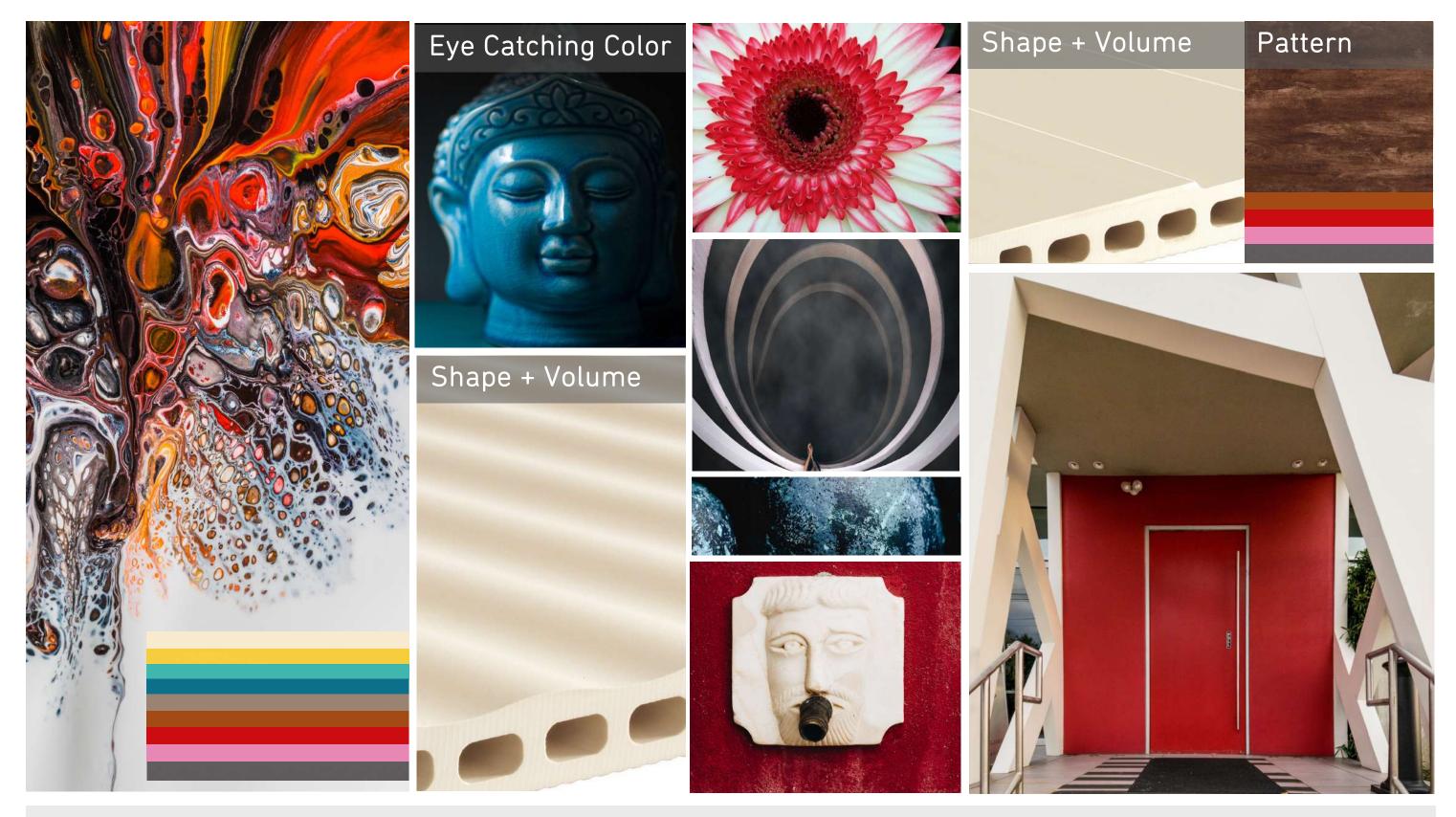






MASTER PLANNING - PORCELAIN PERIMETER WALLS, SIGNAGE INNOVATIVE DESIGN WITH PORCELAIN











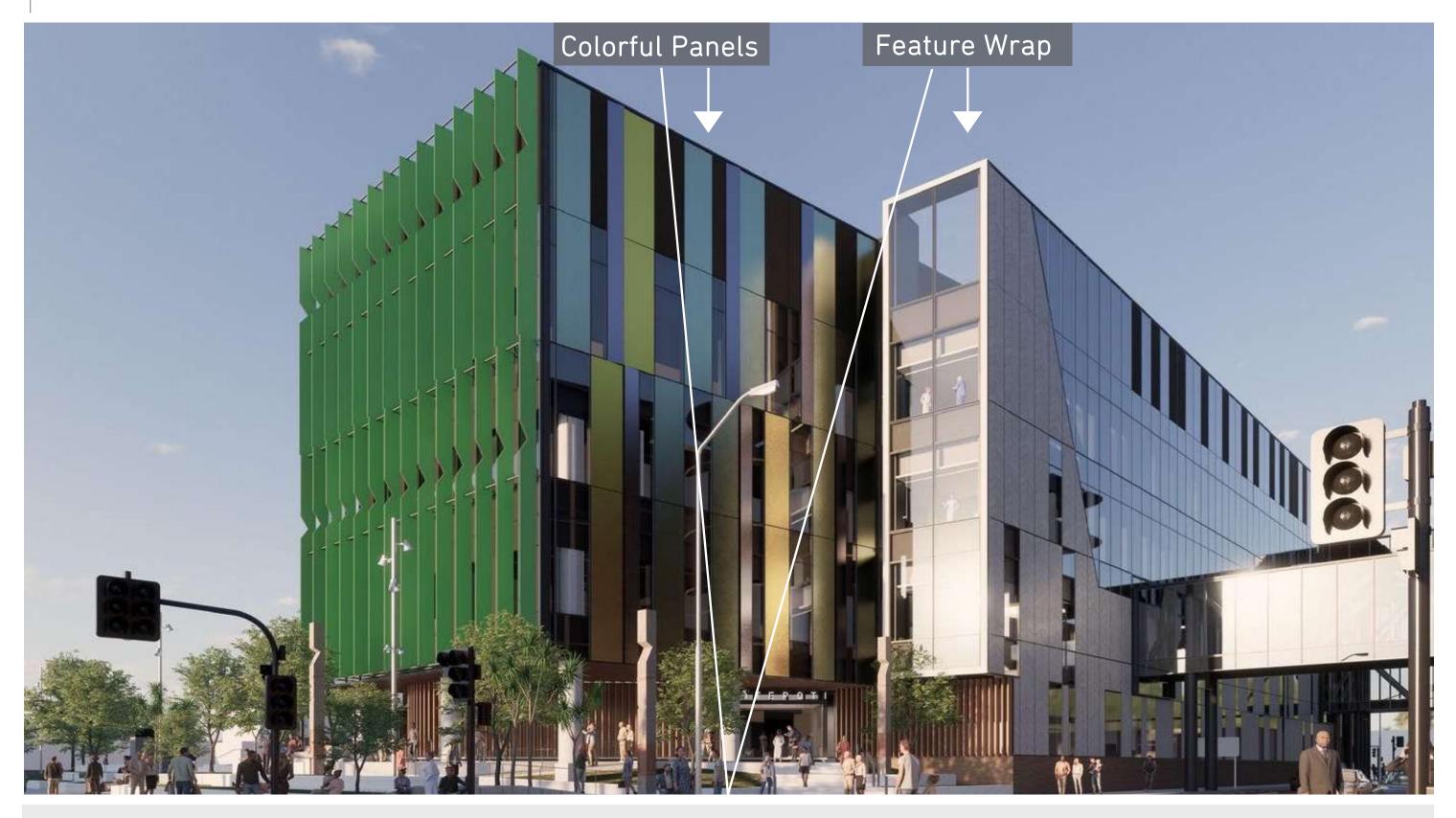






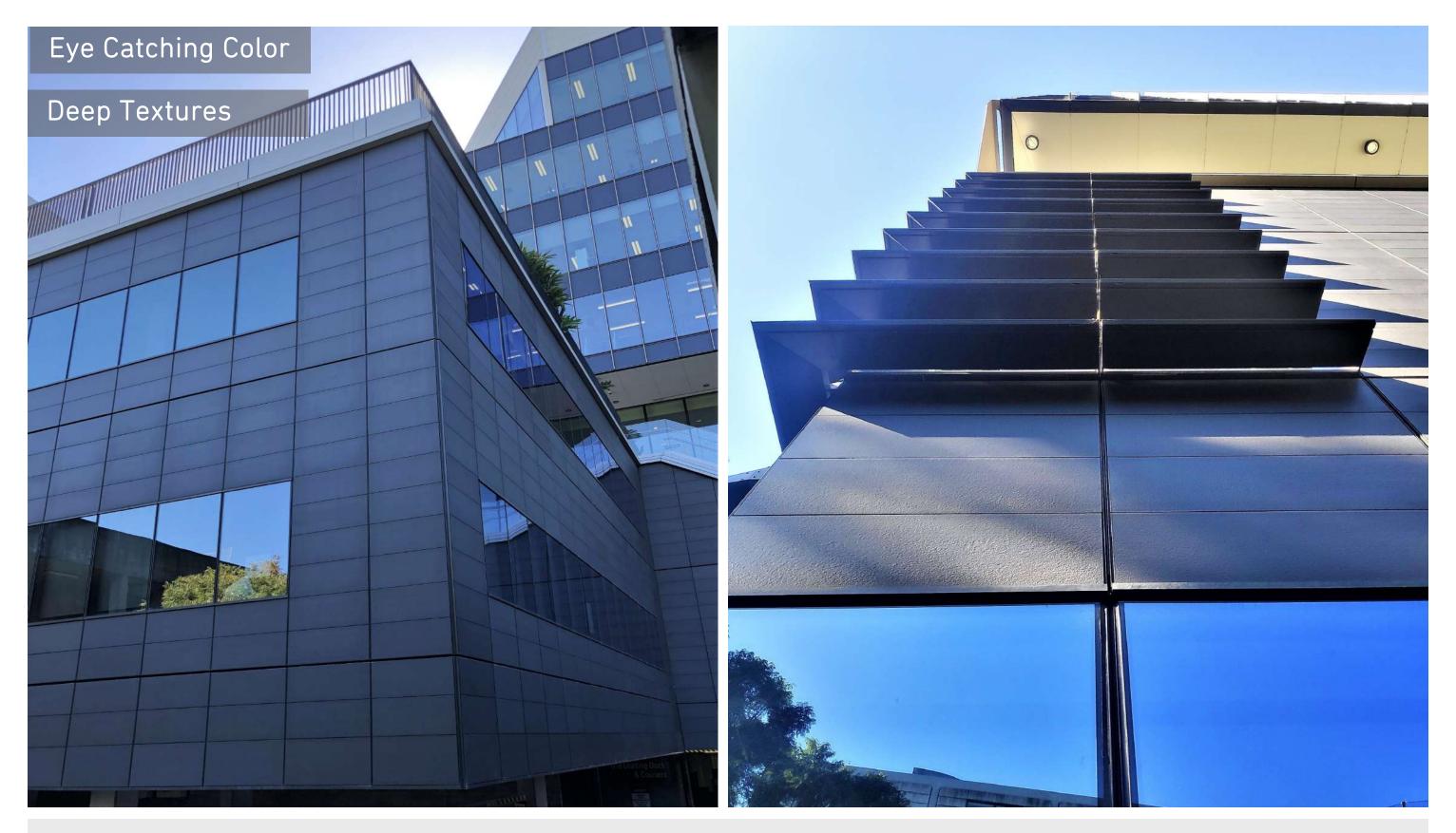
INNOVATIVE DIGITAL PRINTING ON PORCELAIN – COLORS + SHAPE INNOVATIVE DESIGN WITH PORCELAIN





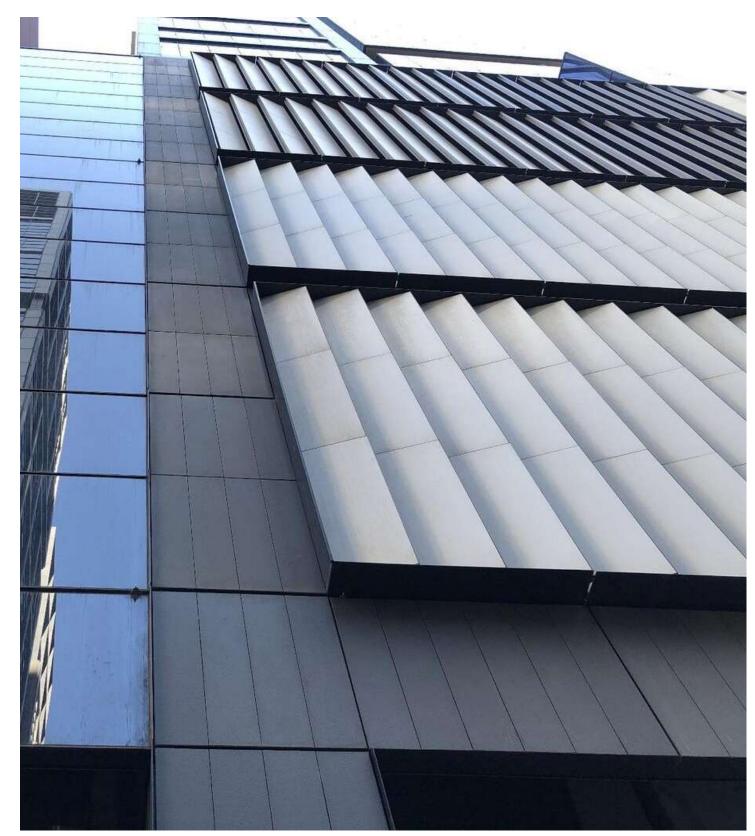
INNOVATIVE DIGITAL PRINTING ON PORCELAIN – COLORS + SHAPE INNOVATIVE DESIGN WITH PORCELAIN

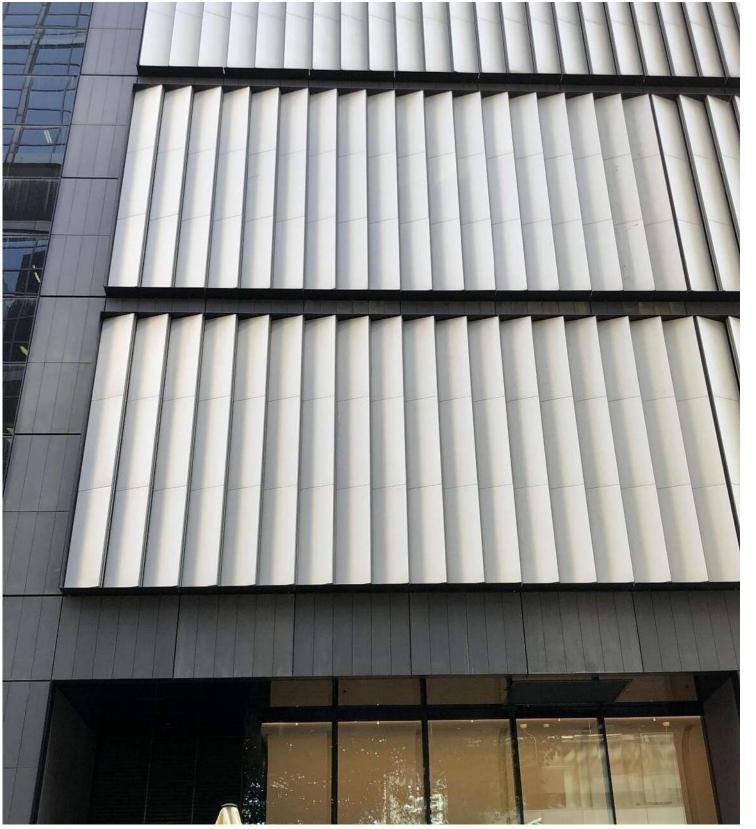






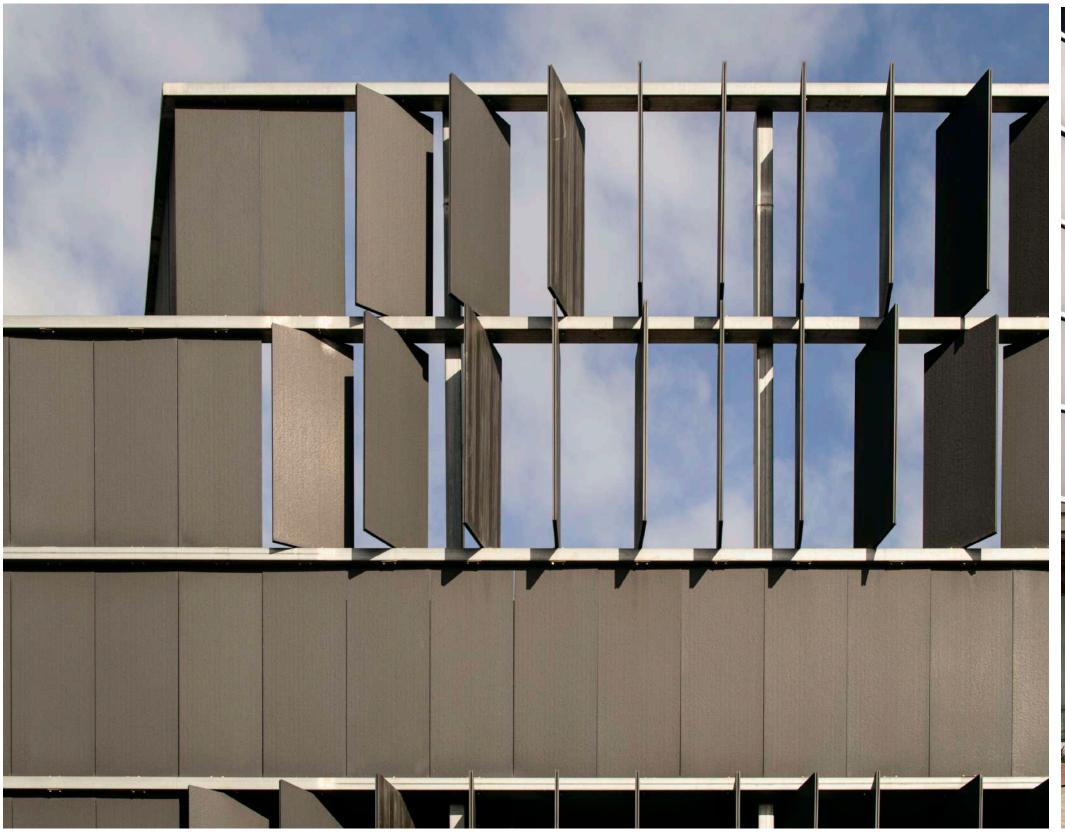








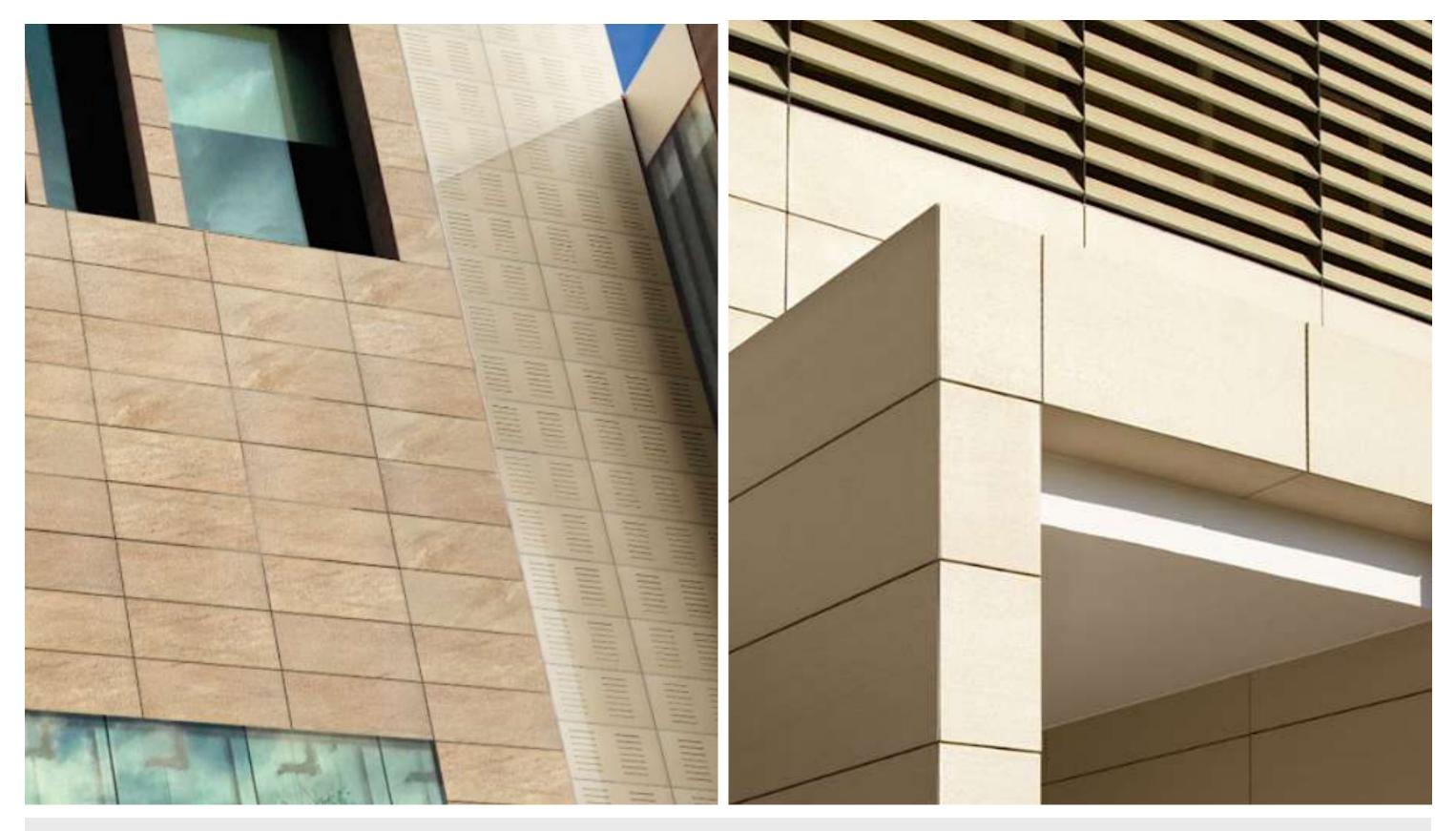






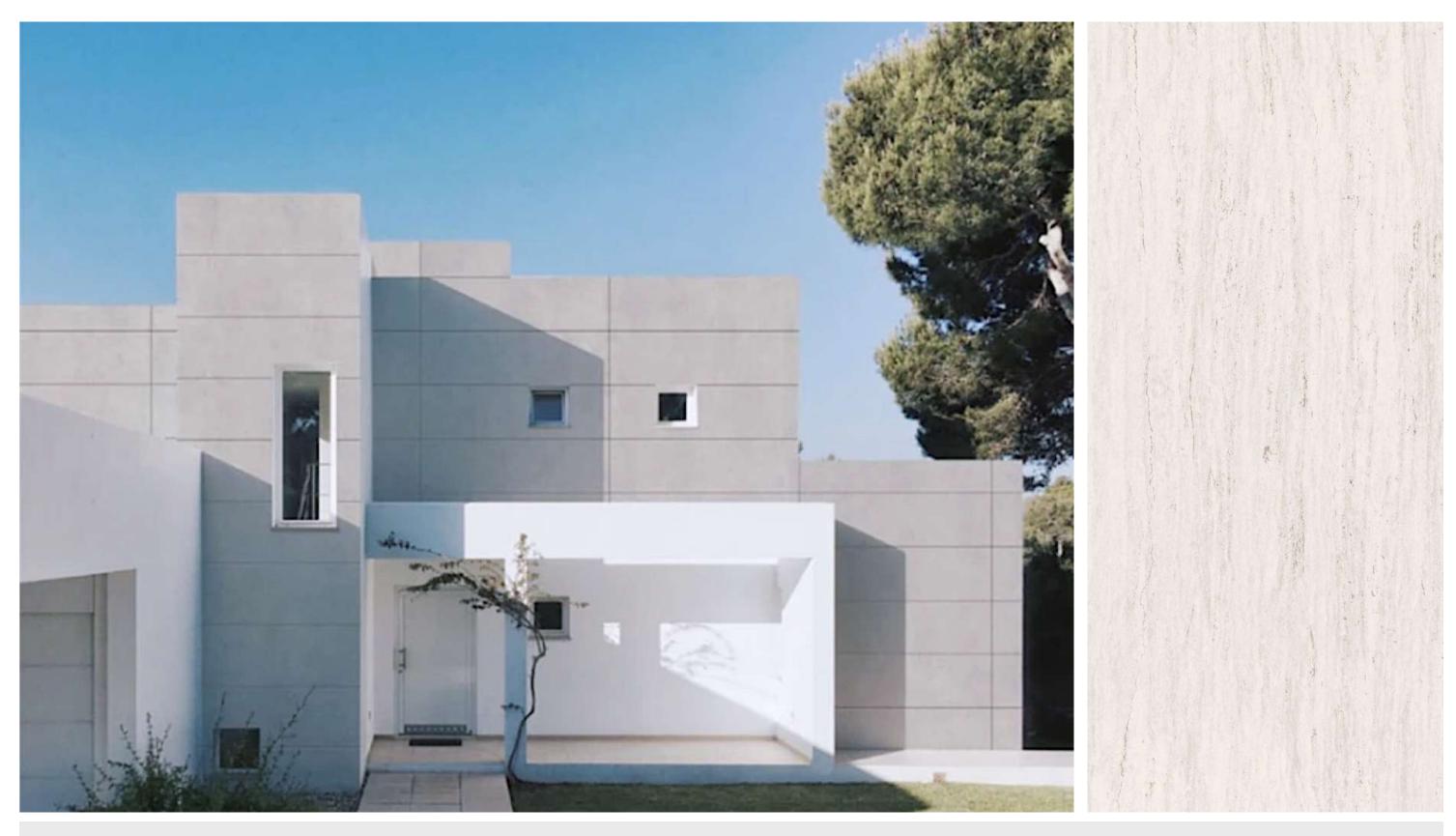


















EXTERIOR FAÇADE REFURBISHMENT with PORCELAIN INNOVATIVE DESIGN WITH PORCELAIN





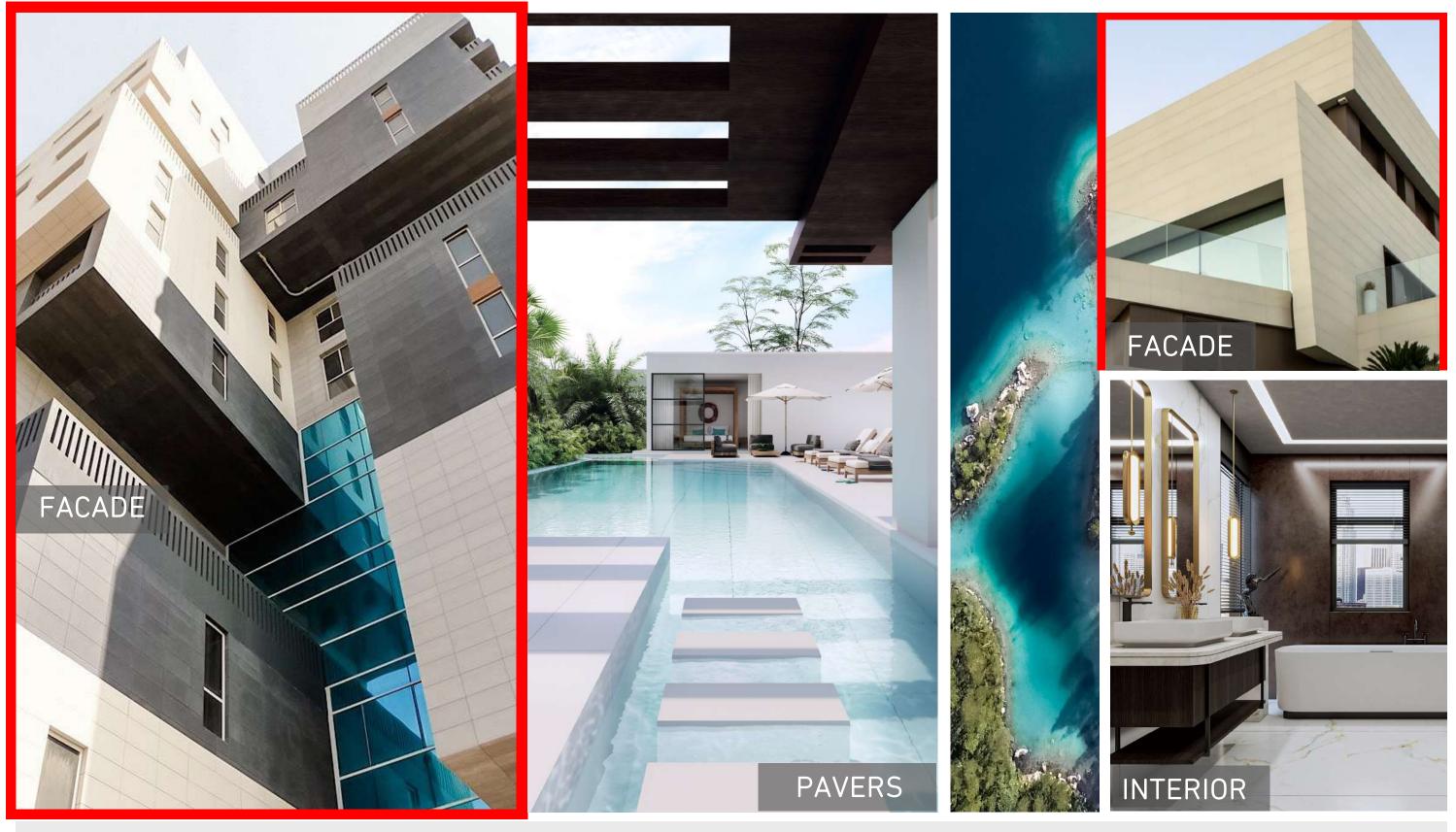
SPECIFYING EXTRUDED PORCELAIN RAINSCREEN SYSTEMS

COURSE #A1001 PROVIDER #404109551 CREDIT 1 LU/HSW



WHY Frontek?





Single Source Partner for Superior Porcelain Systems - 80 Years FACADE SYSTEMS . PAVERS . STAIRS . INTERIOR PANELS . COUNTERTOPS . XXL



FRONTEK SYSTEM COMPARISON



OMEGA SYSTEM [Optimal 1-4 Stories] \$\$

Cutting-edge Trans-Ventilated system with singular point solutions and cladding of areas that do not require the advantages of a double-ventilated system, but with still have great thermal protection. Omega shaped vertical profile and different clamps facilitate the horizontal and vertical placement of the panel.



PLUS SYSTEM \$\$\$

Frontek's most widely used Double-Ventilated rainscreen system that offers singular point solutions with vertical profiles and clamps, allowing the panel to be anchored in various ways and meets any need that may arise during assembly.



SUPER PLUS SYSTEM \$\$\$\$

Double-ventilated system whose main characteristic is its firmness. It has vertical and horizontal profiles anchoring the panels and allows the combination of different piece lengths, counterbalanced designs and multiple rigging.

TRANS-VENTILATED

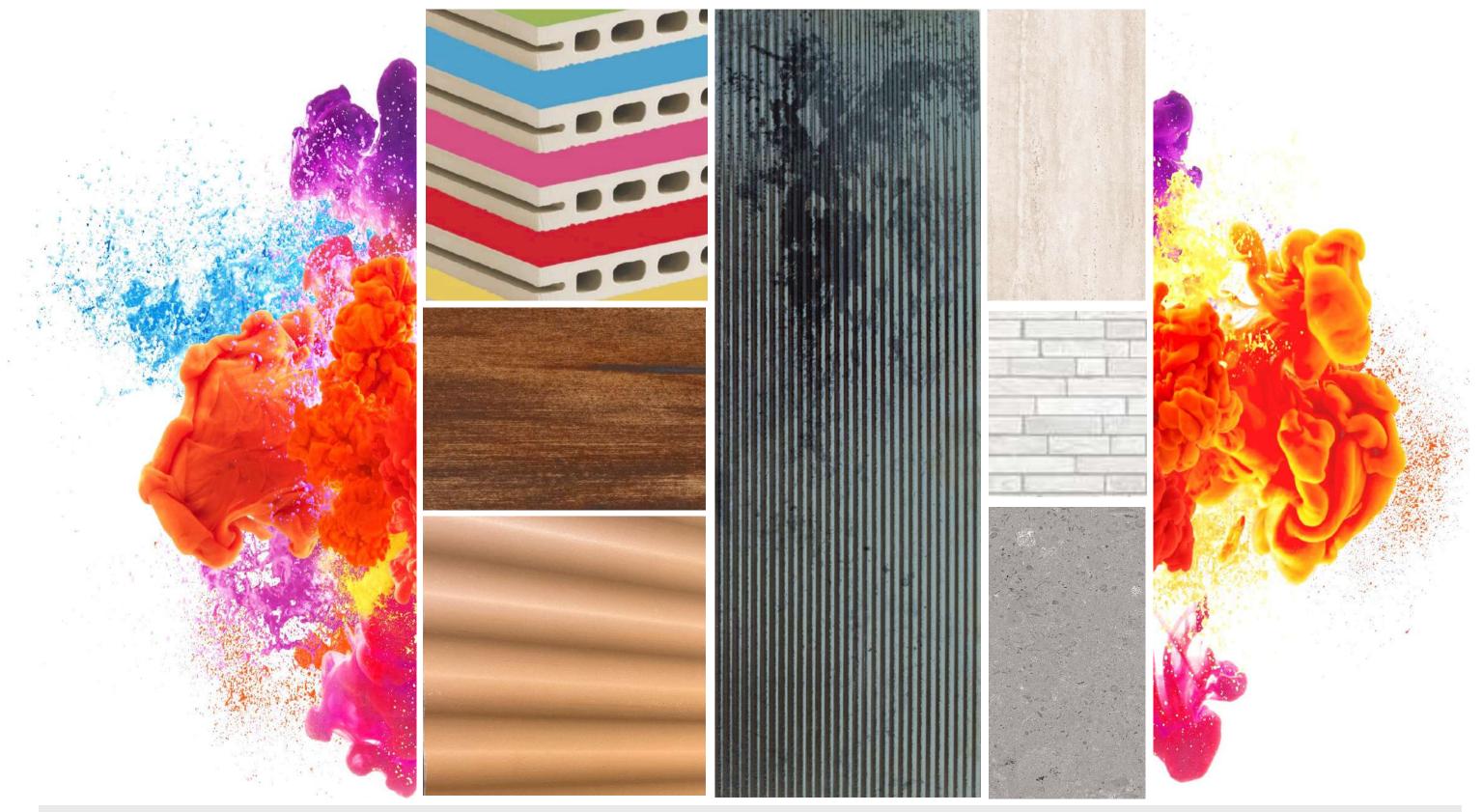
Greater thermal and acoustic protection than traditional cladding.

DOUBLE VENTILATED

Energy savings averages 35%.

DOUBLE VENTILATED

Energy savings averages 35%.



FRONTEK INNOVATION STUDIO – 600,000 STOCKED COLORS READY TO SHIP INNOVATIVE DESIGN WITH PORCELAIN



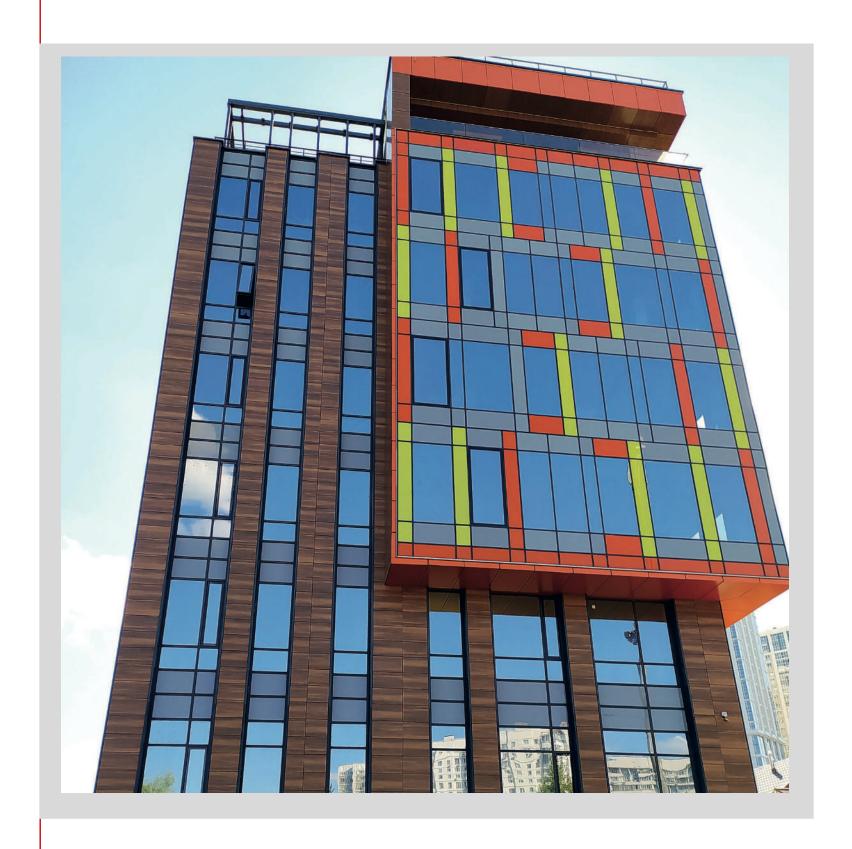
Sizes



- Max Standard Width 39.37in
 [100 cm]
 Max Standard Length 118.11"
 [300 cm]
- Piece width sizes 30,40,50 and 60cm, up to MAX length of 300cm
- Standard sized in stock are 40x80,40,100 and 60x120cm.
- XXL Sizes in stock are 80x160cm and 100x300cm.
- Custom Sizes Available
- Mix + Match Colors, Textures and Shapes



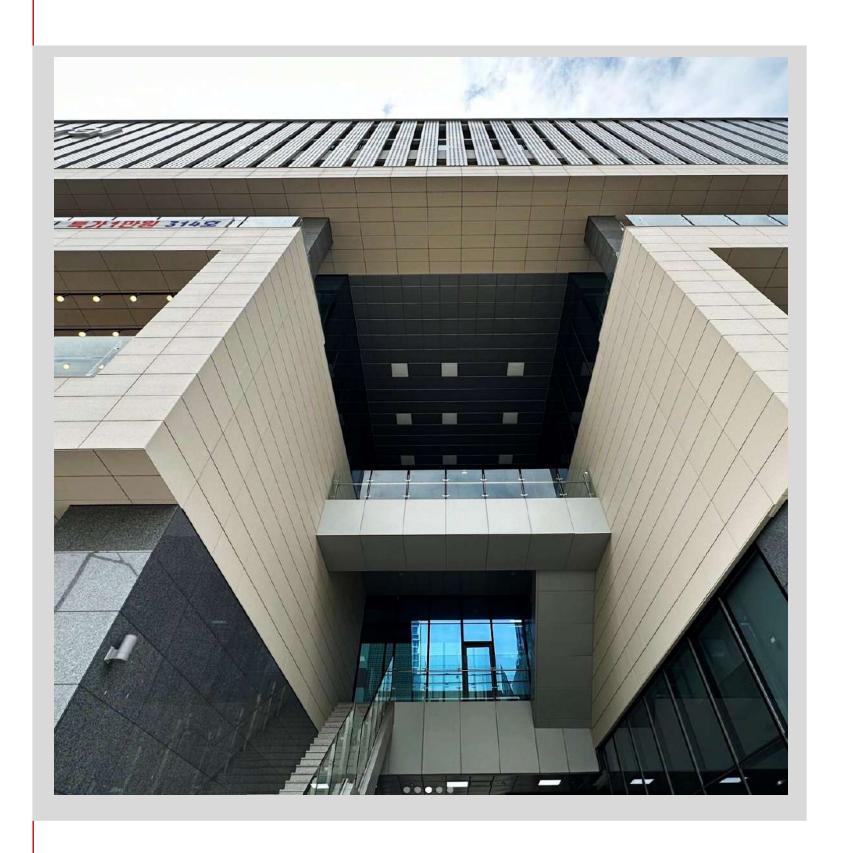
STRATEGIZE TO MAXIMIZE SAVINGS



- Complete System
 [Structure + Panel]
- Fabrication
- Substructure
- Waste Yield
- Window Returns + Detailing
- Complexity
- Installation Time



STRATEGIZE TO MAXIMIZE SAVINGS

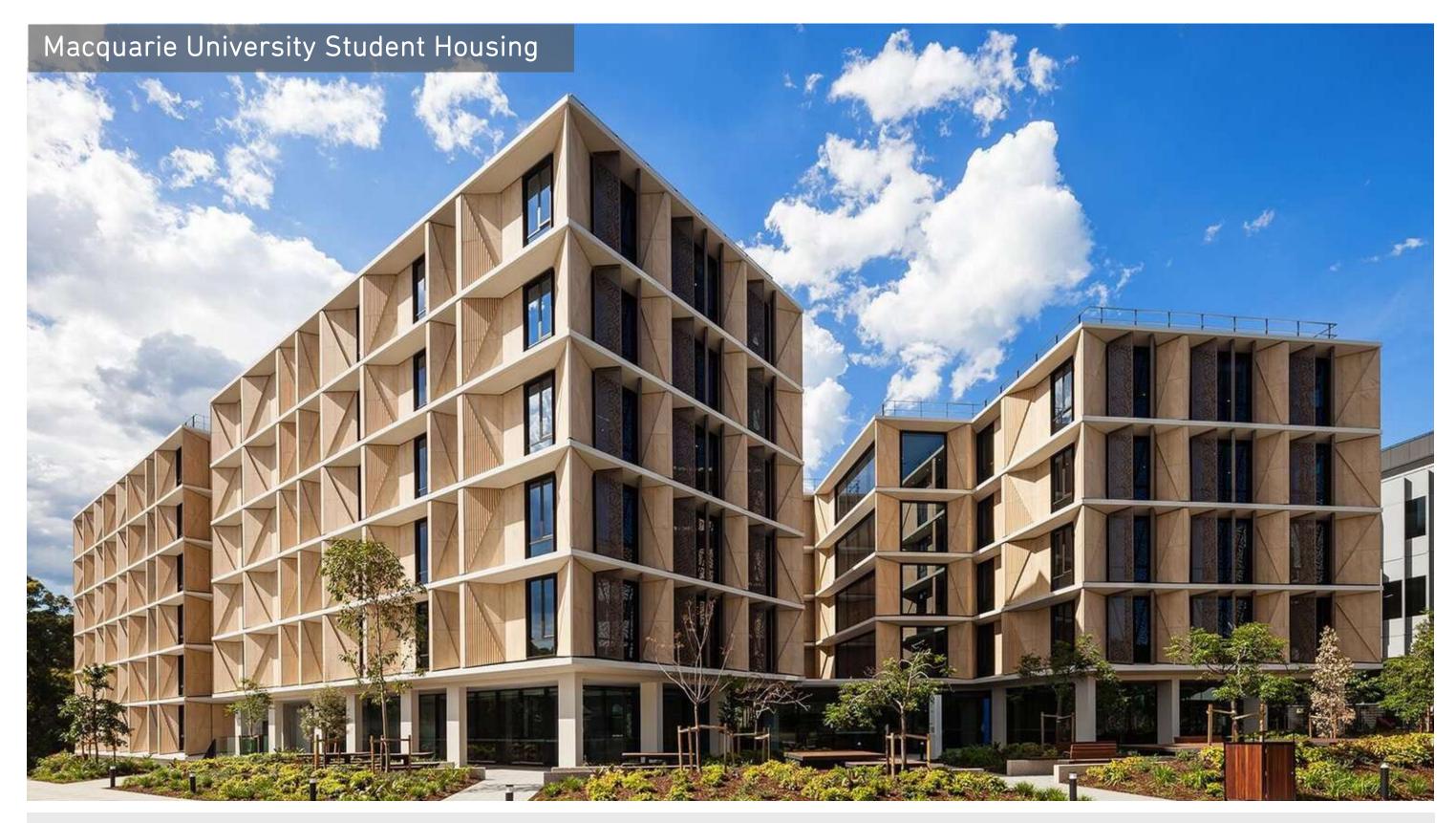


- Product Information + Guidance
- Std Samples + Bespoke Designs
- Engineering Review
- CAD Details, Technical Data
- Shop Drawings + Calculations
- Spec 3=Part CSI Format
- Quotations
- Installation Time



Frontek GALLERY





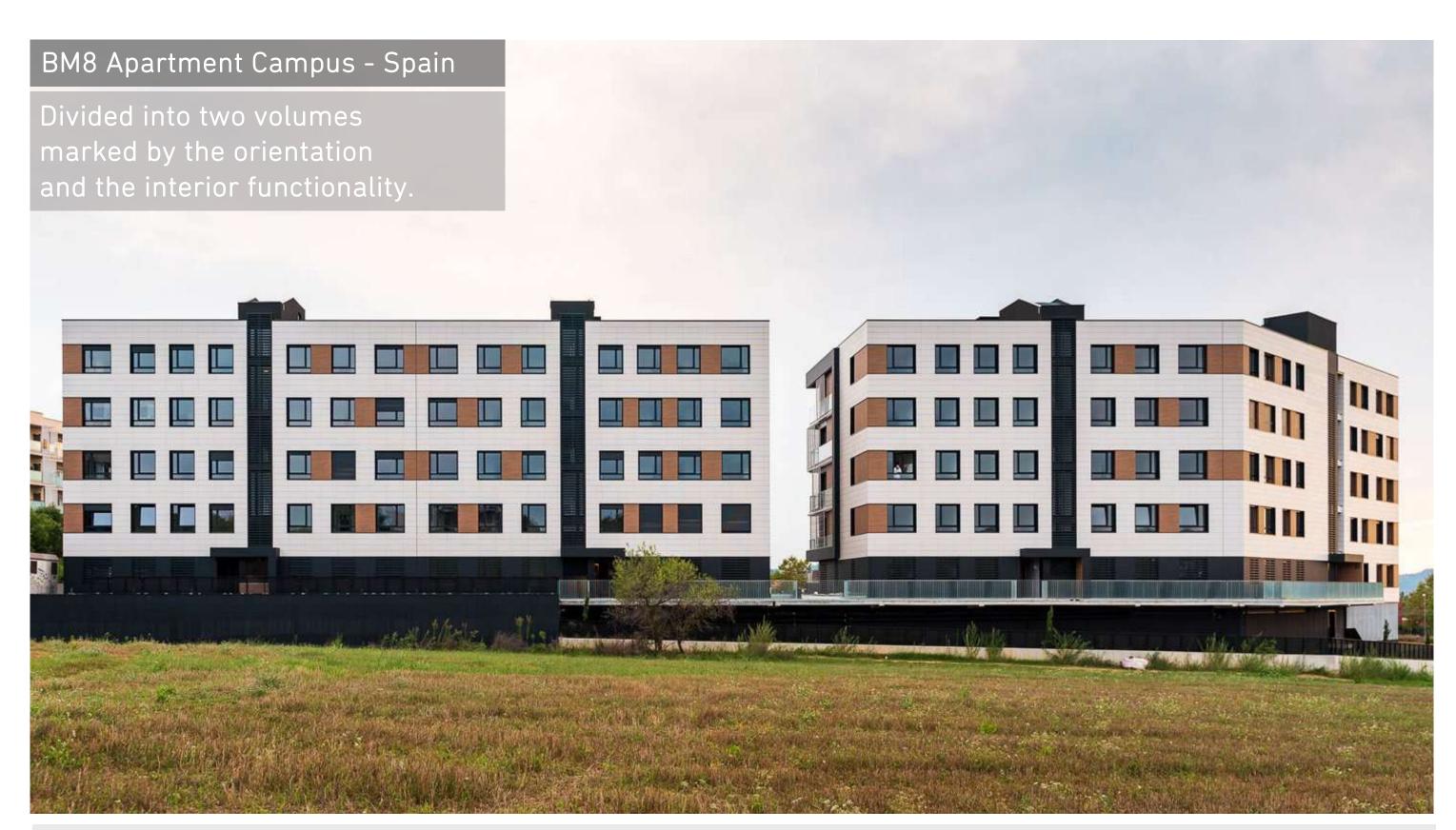






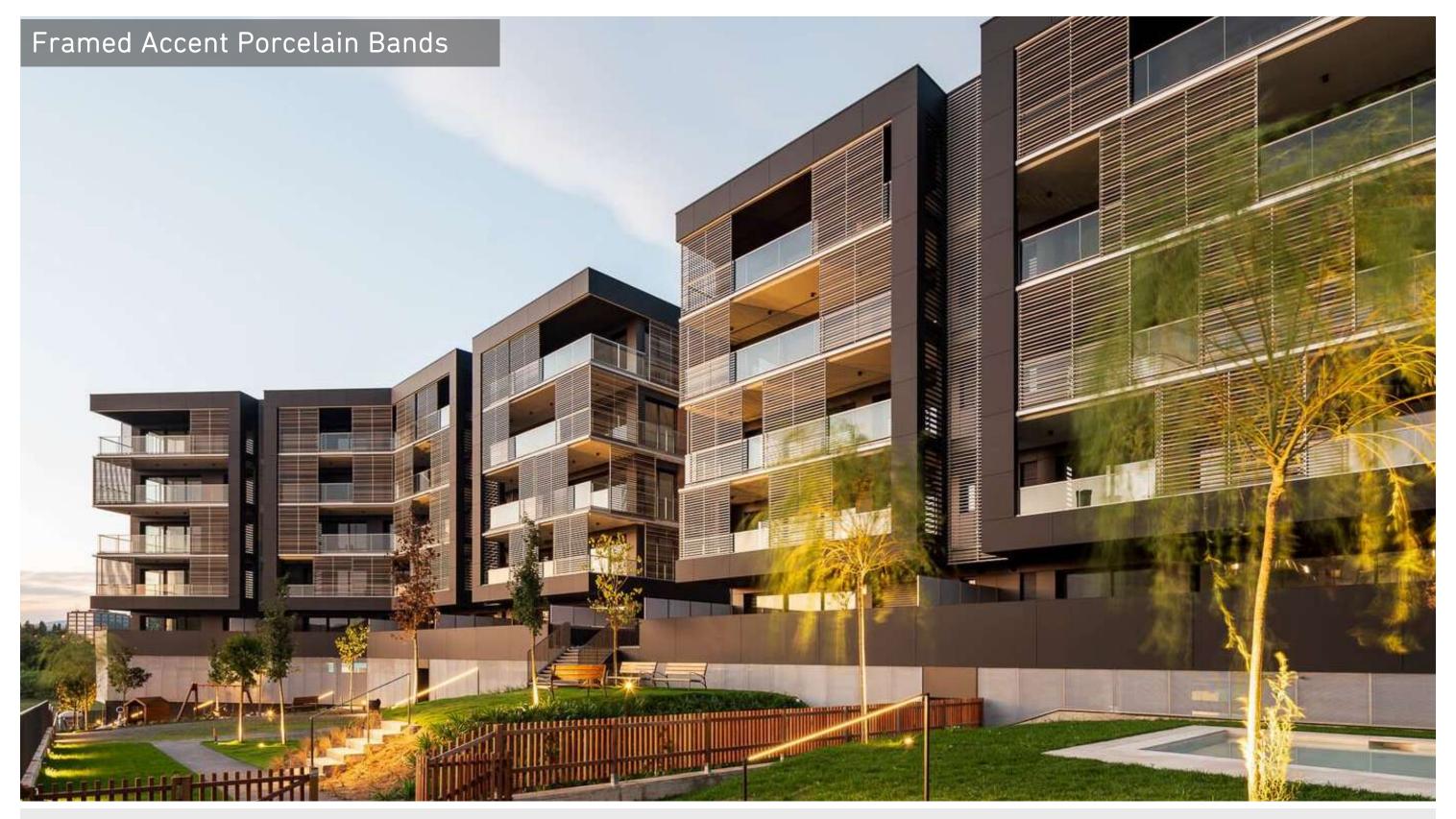


















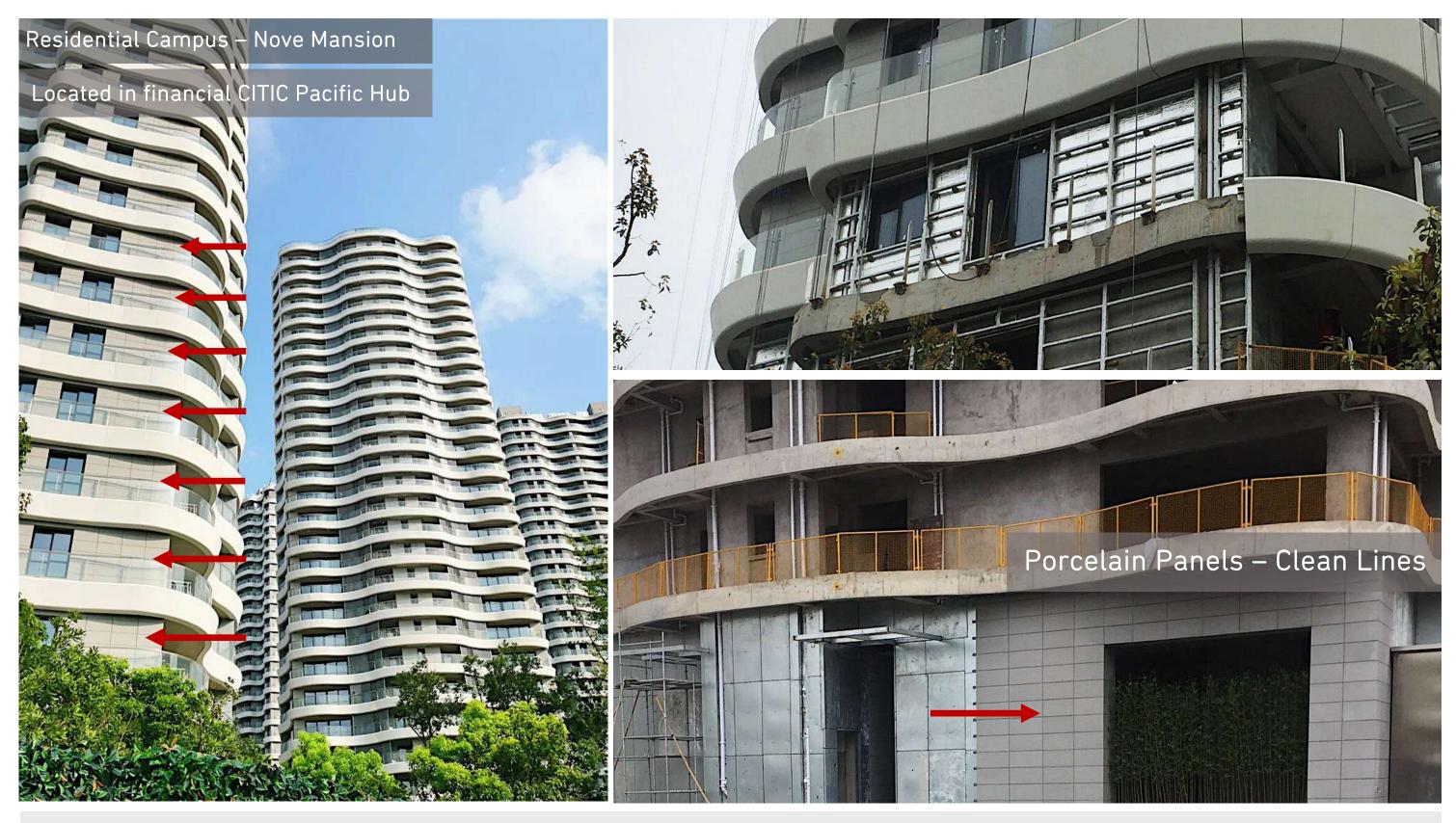
MASTER PLANNING - EXTERIOR TO INTERIOR - BM8 APARTMENTS, SPAIN INNOVATIVE DESIGN WITH PORCELAIN





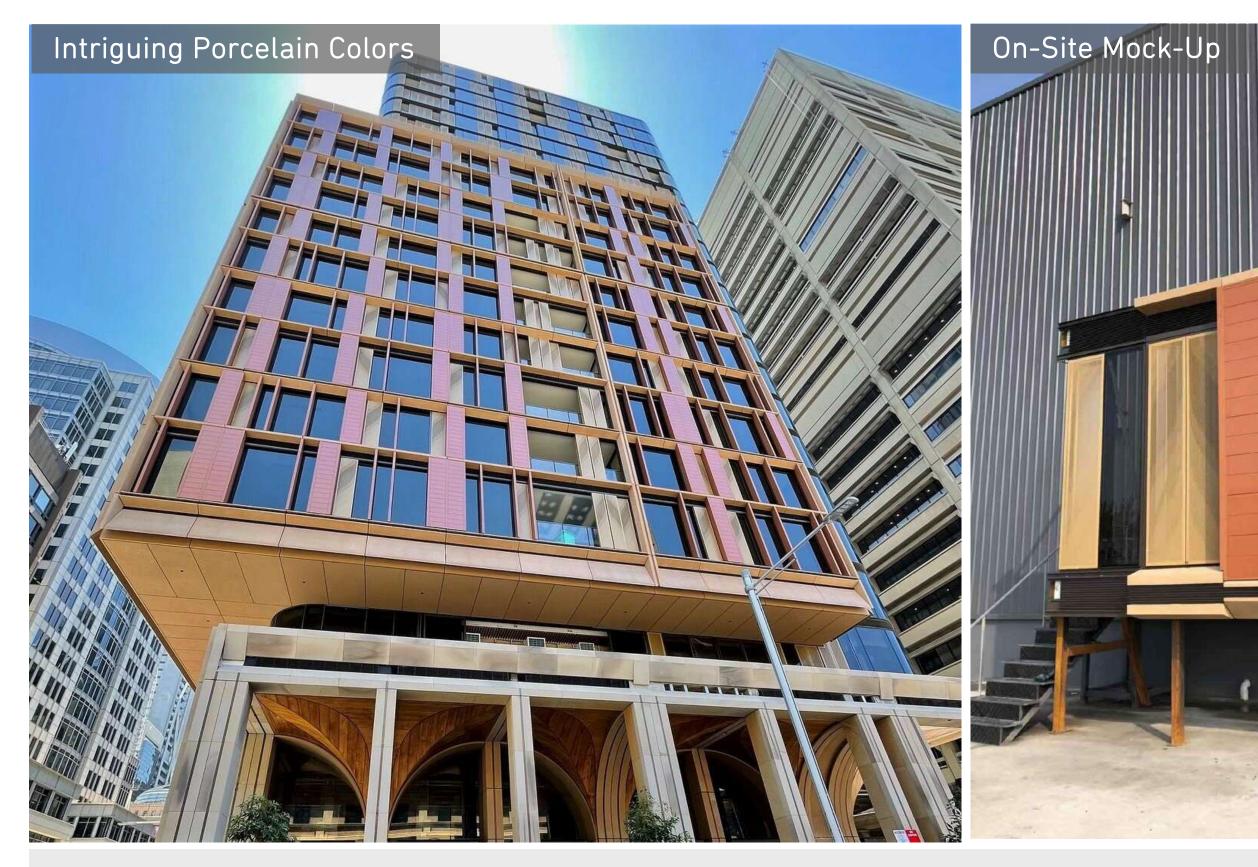






MASTER PLANNING – 9 MULTI-RESIDENTIAL TOWERS, SHANGHAI, CHINA INNOVATIVE DESIGN WITH PORCELAIN









33 ALFRED STREET SKYSCRAPER

Custom glaze to maintain the Building heritage characteristics + reinstate lost building features.

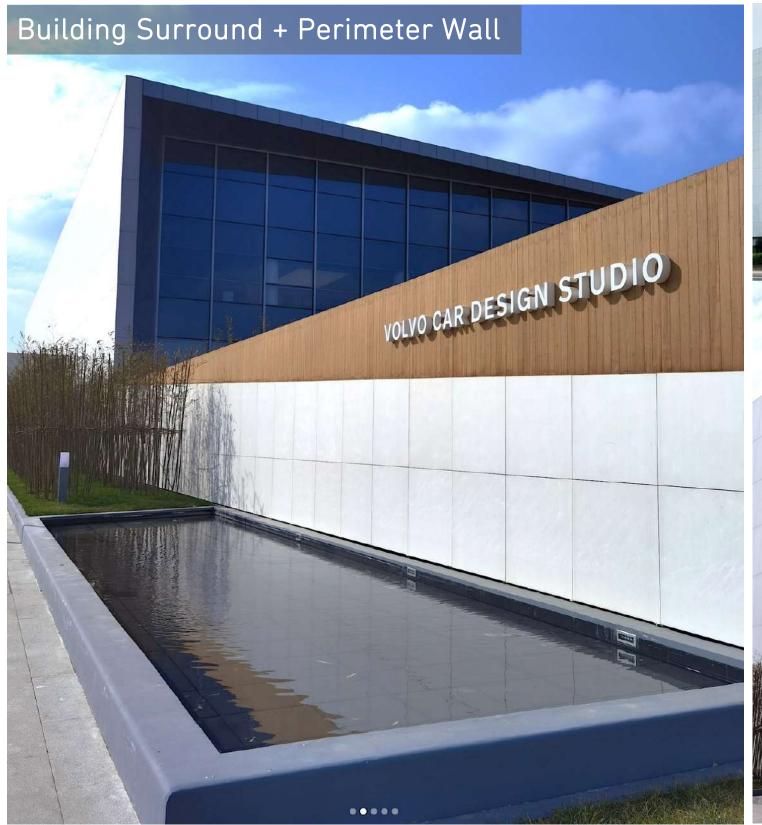








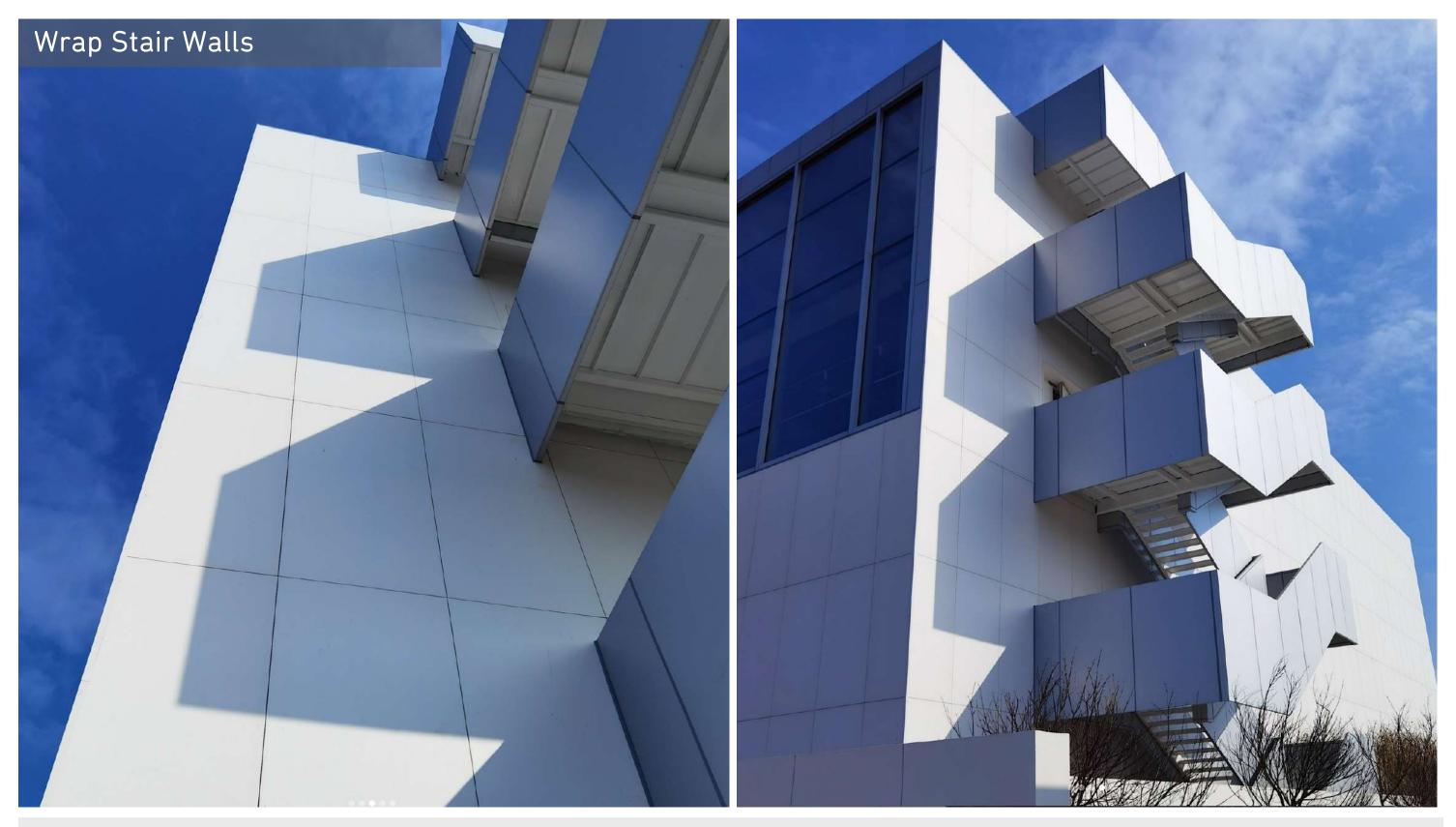






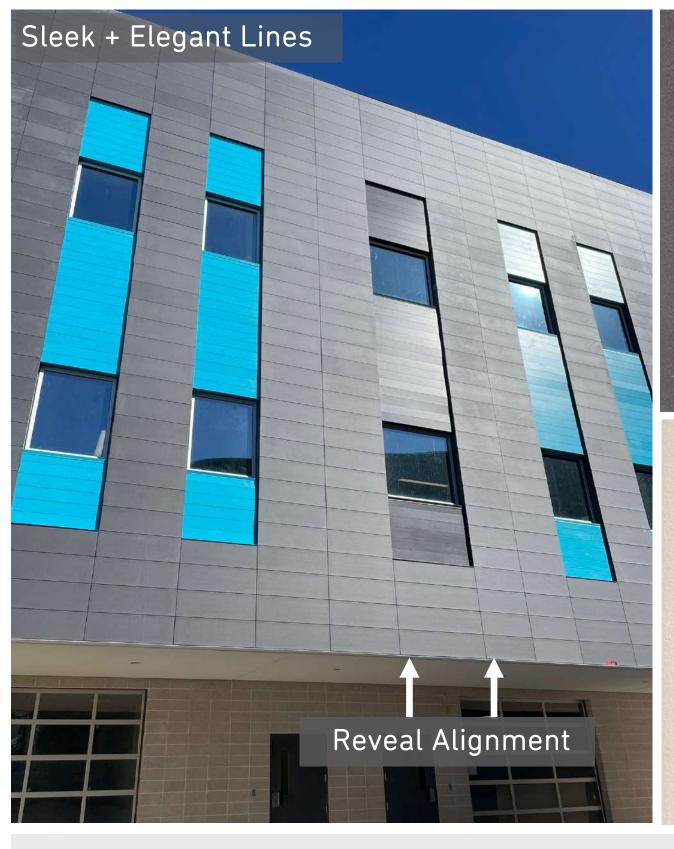
MASTER PLANNING – VOLVO STUDIO – SHANGHAI, CHINA INNOVATIVE DESIGN WITH PORCELAIN











Market: Education
 275,000 sf over 4 Buildings
 20-Acre Site, 150M Budget
 30,000 SF of Frontek

Stocked Azabache

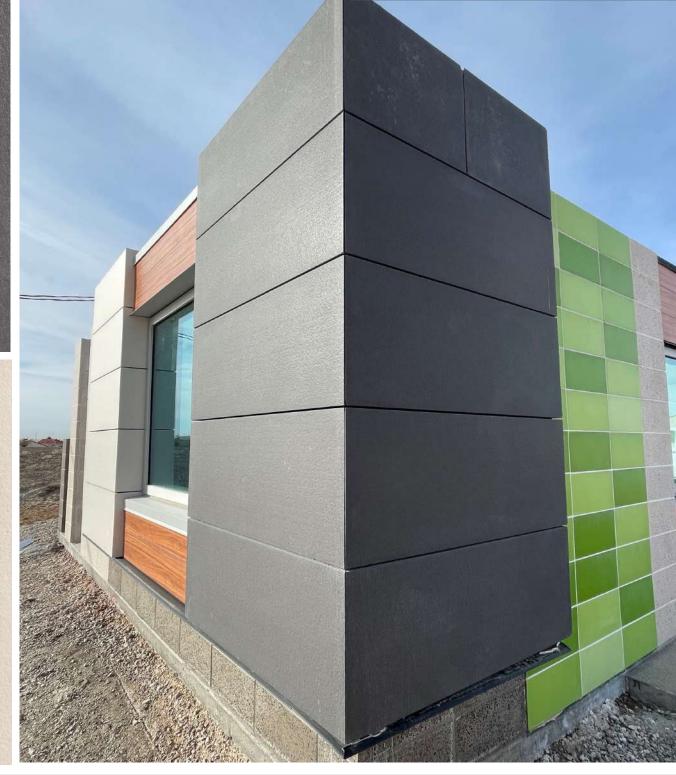
- Architect: TSK, Henderson, NV
 GC: Core Construction
 Sub/Installer/Purchasing:
 Southwest Specialty Contractors
- Description: 3-Story, Classrooms
 Science + Education Labs,
 Commons, Administrative,
 Gymnasium, MP + Central Plant
- Customized Panel: Supplied special size panels so all vertical and horizontal joints lined up continuously.

Stocked ST5006

NORTHEAST CAREER AND TECHNICAL ACADEMY, NORTH LAS VEGAS, NV INNOVATIVE DESIGN WITH PORCELAIN



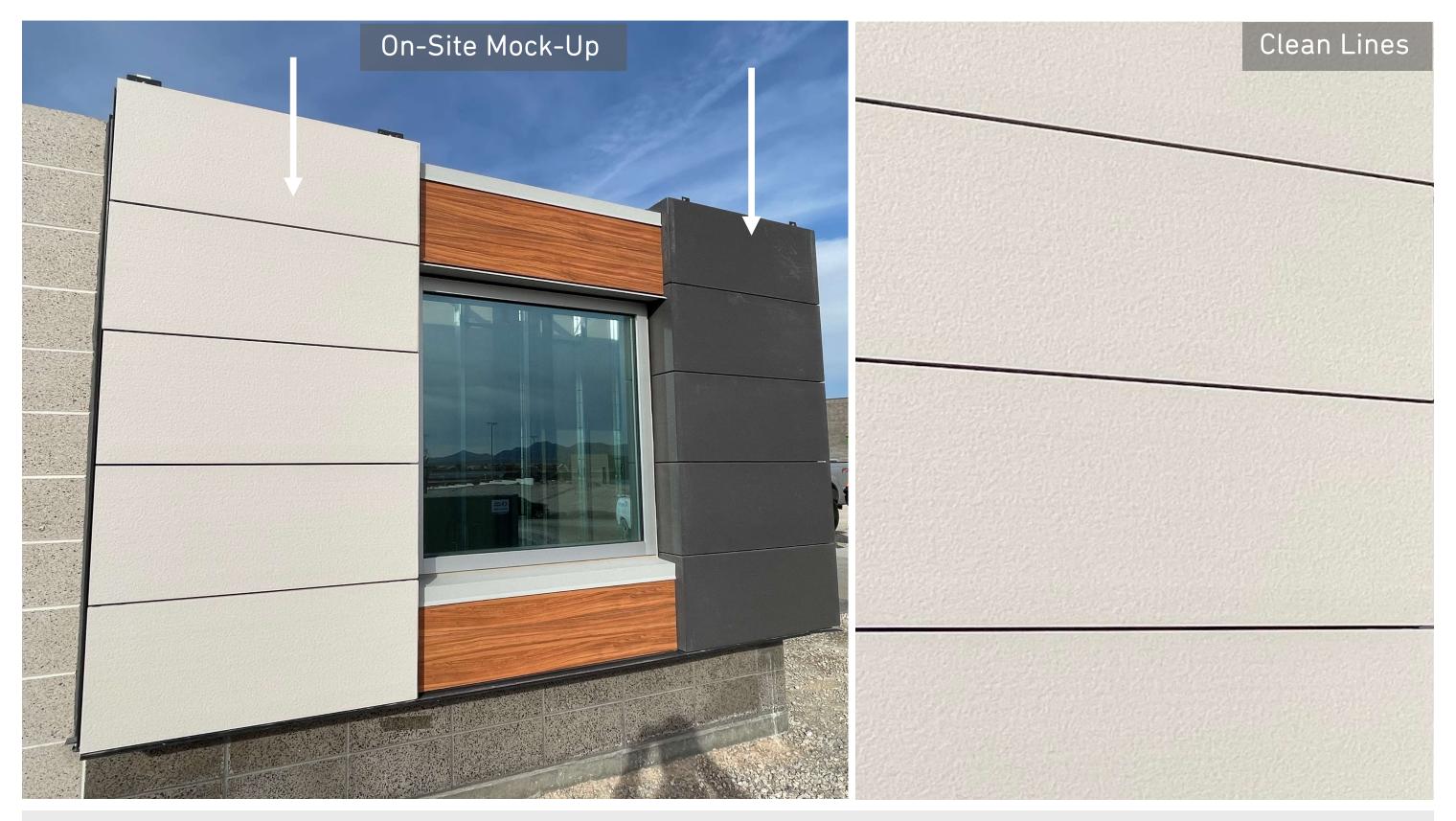




On-Site Mock-Up

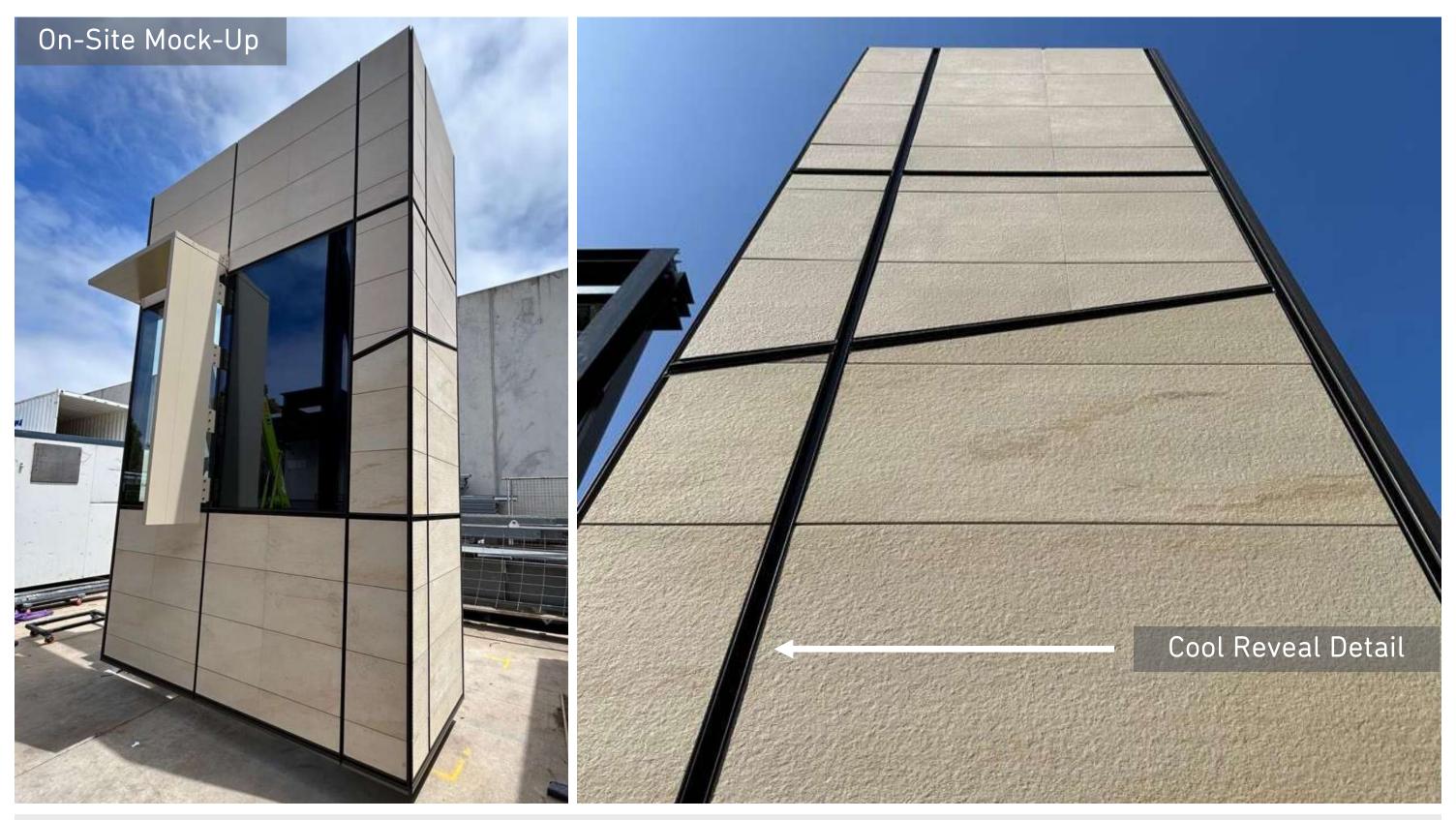






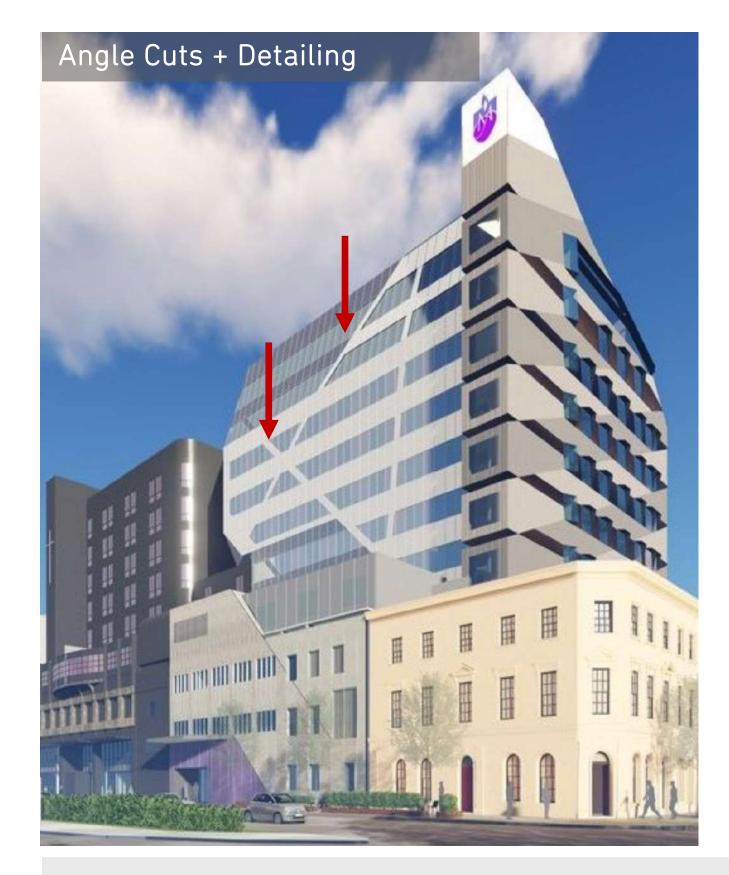


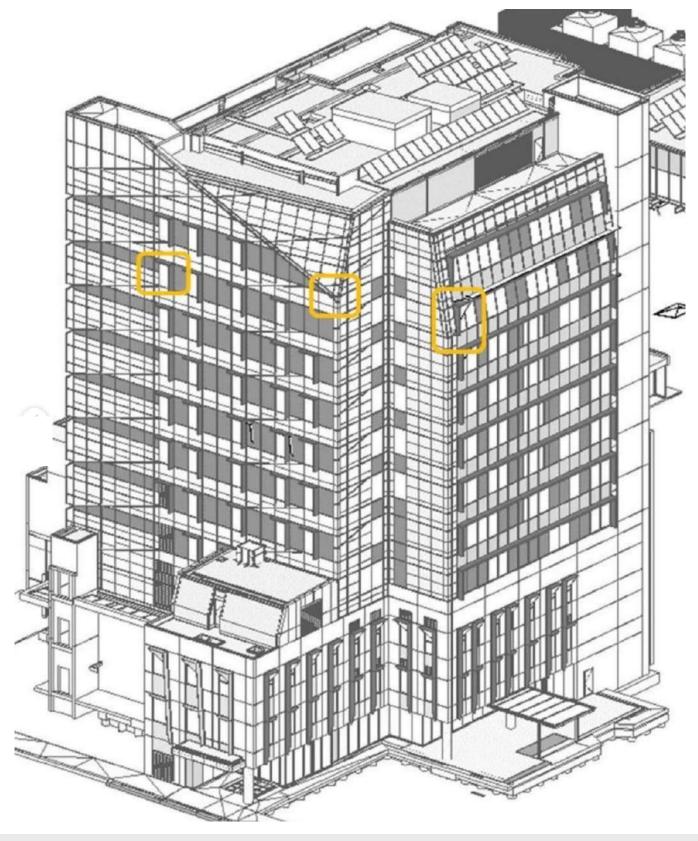












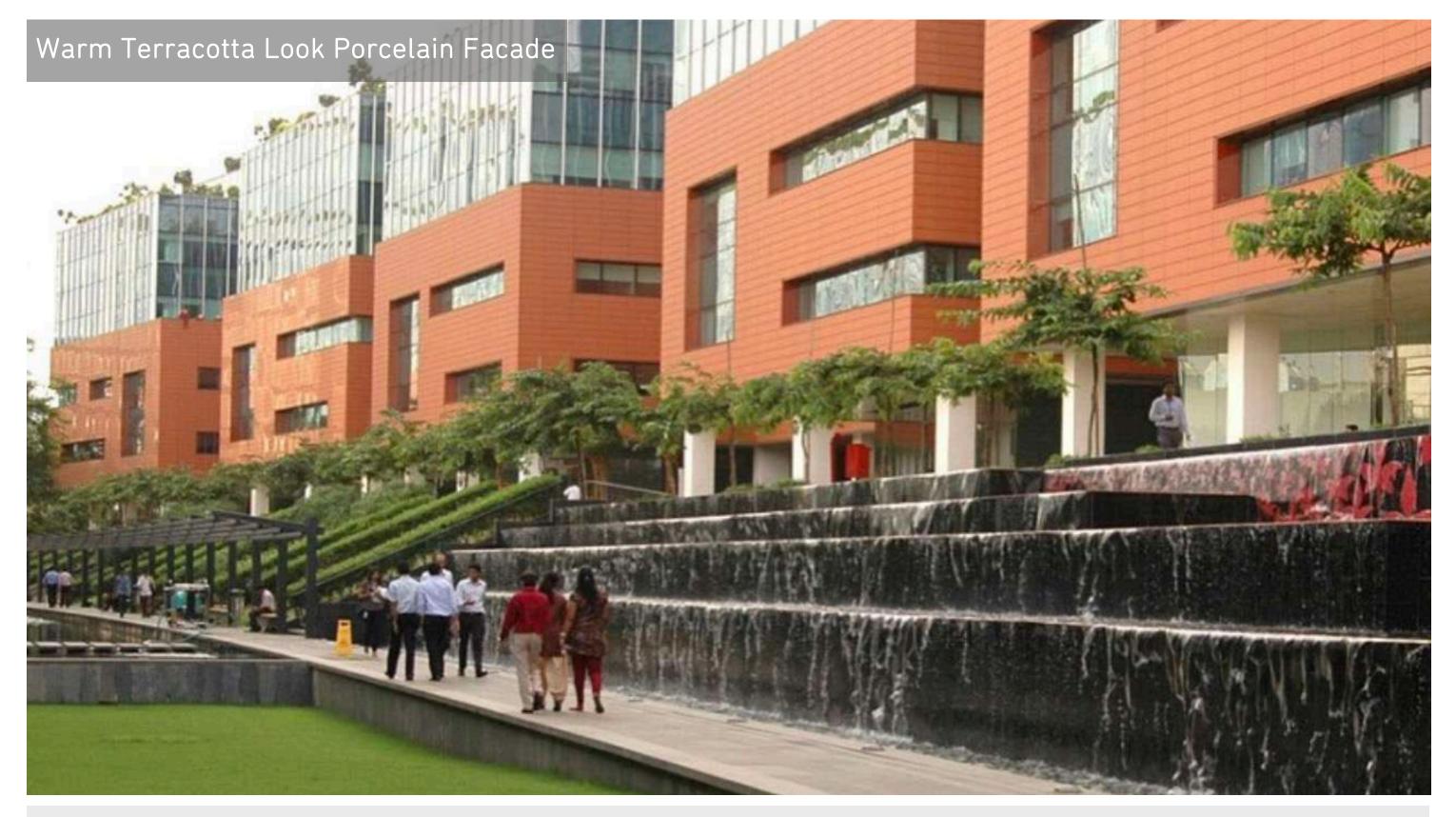






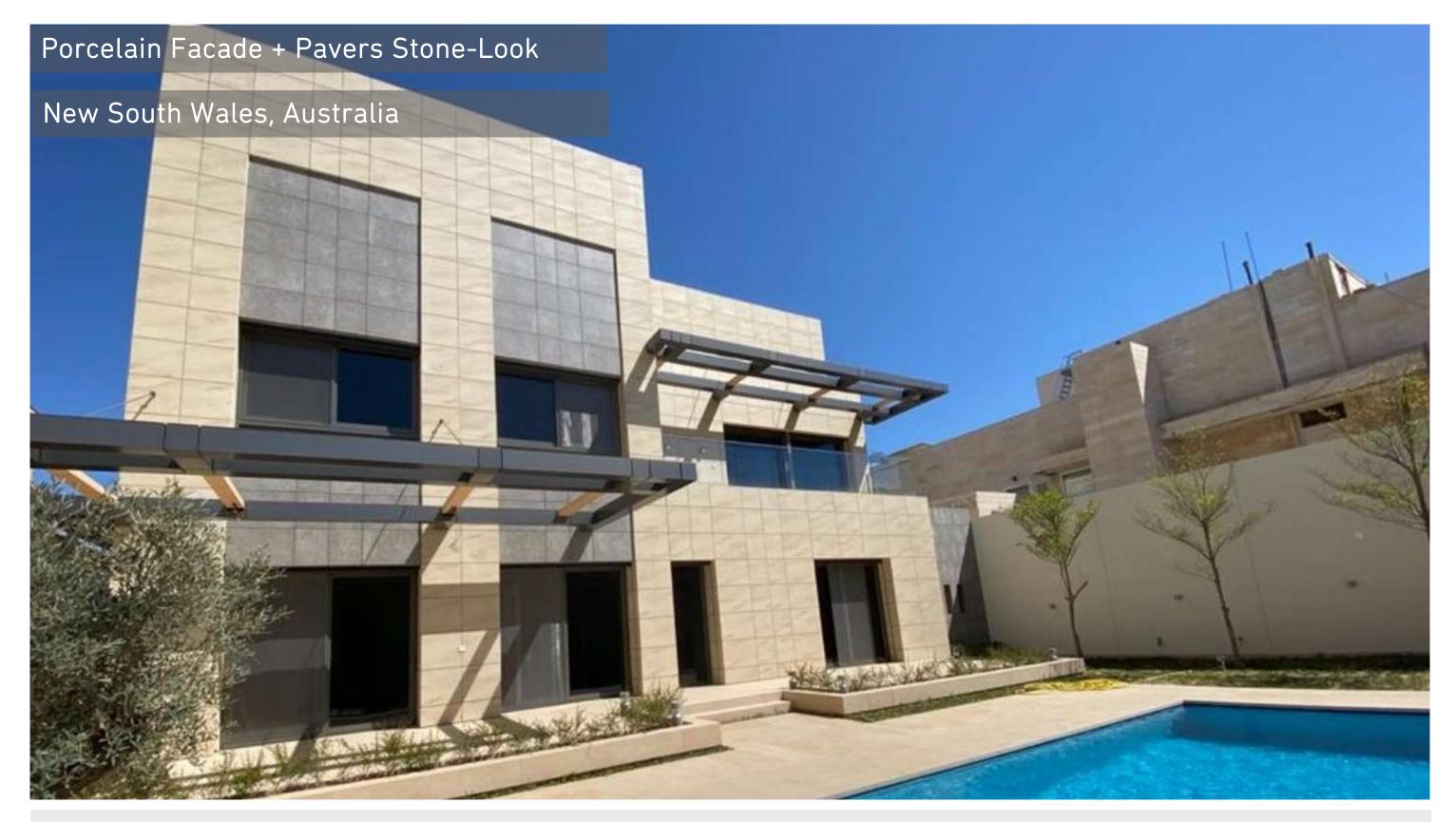






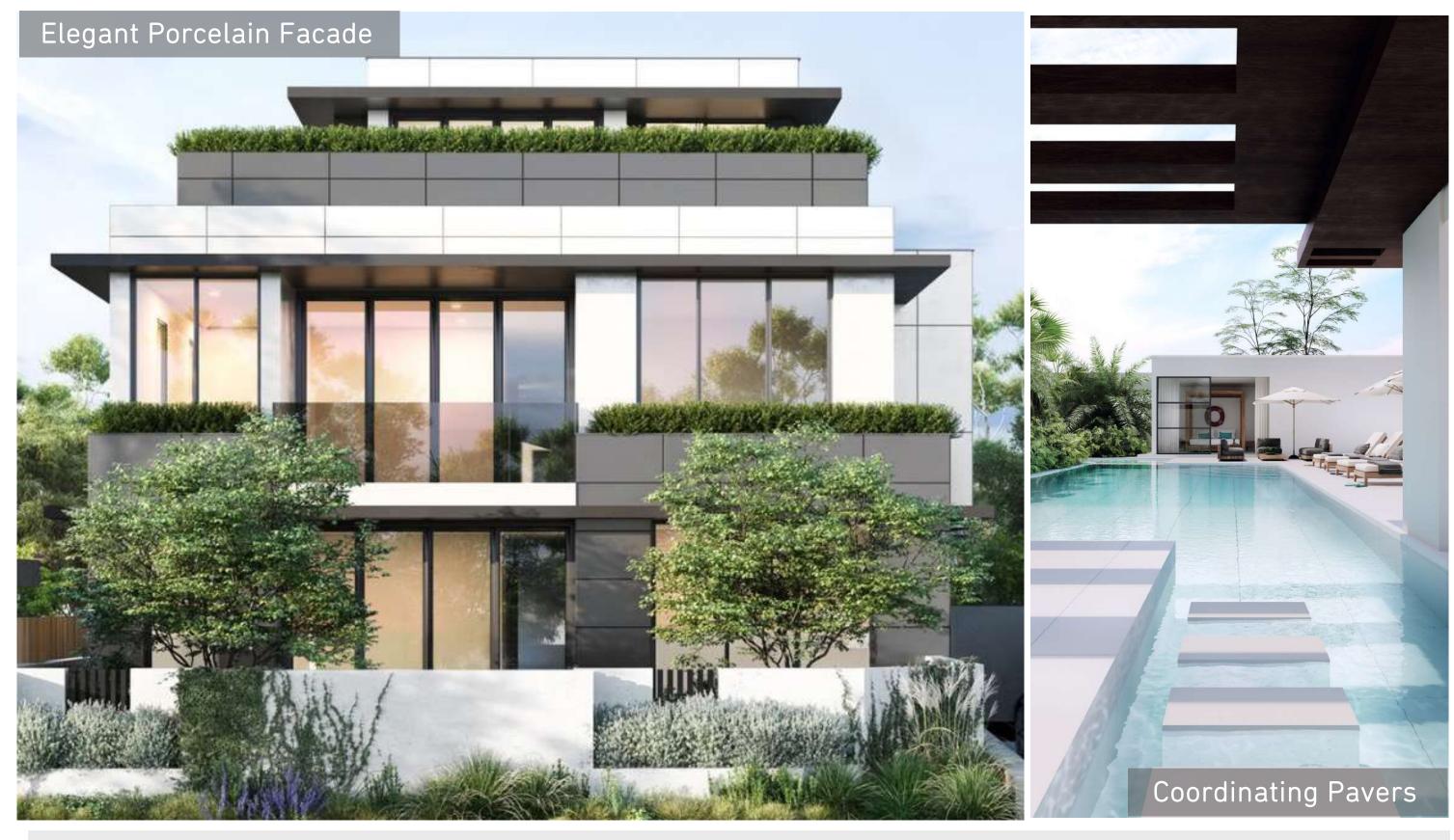






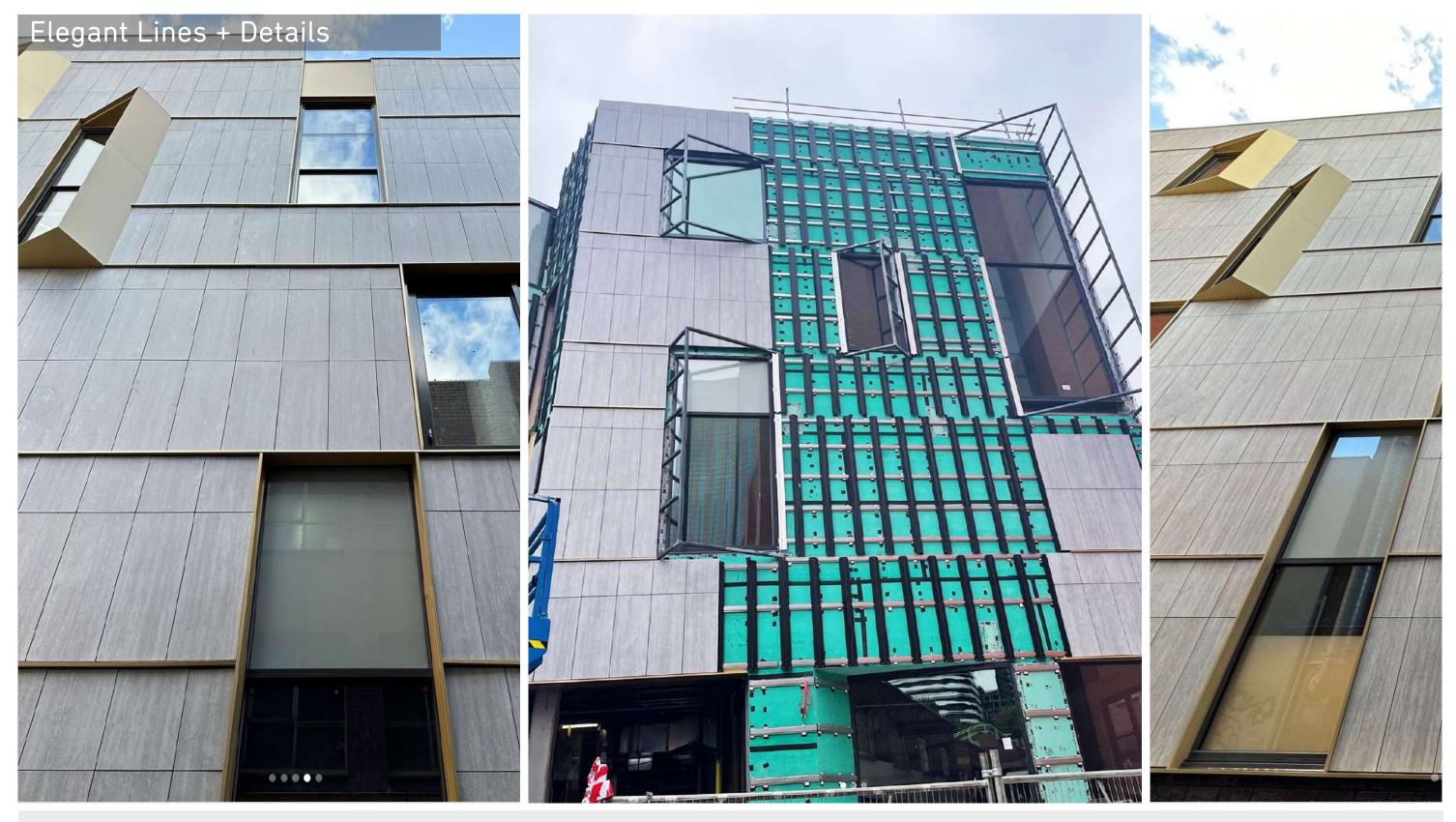






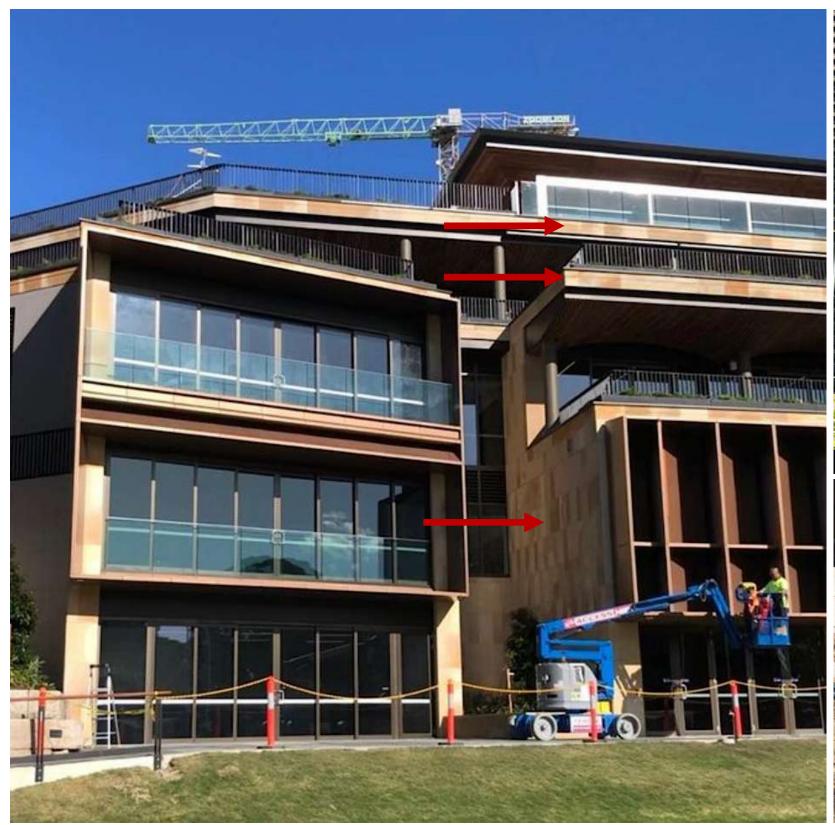






MULTI-FAITH and WELLBEING CENTER – RMIT UNIVERSITY - MELBOURNE INNOVATIVE DESIGN WITH PORCELAIN

























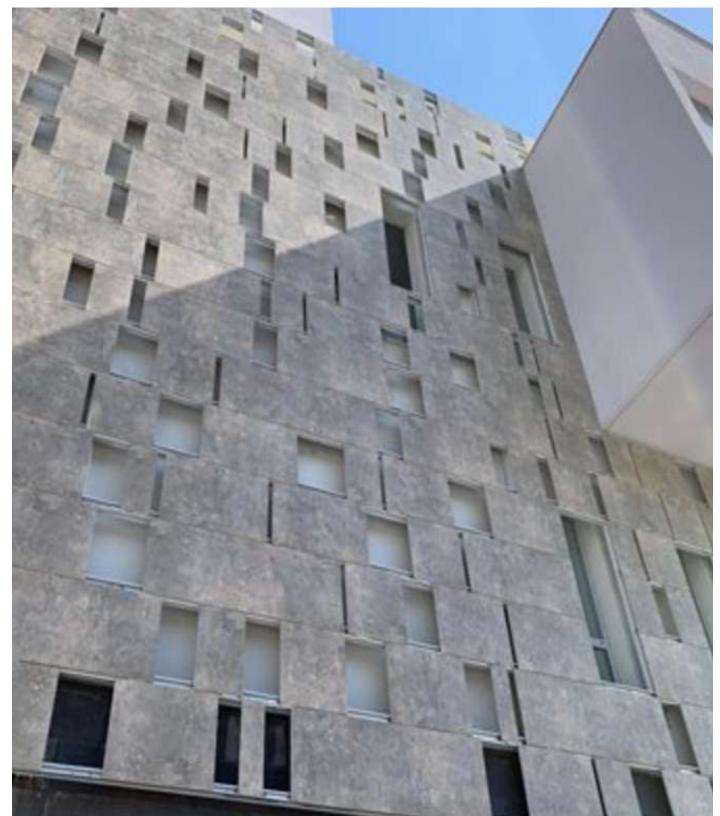
MASTER PLANNING - YUQIAO SCIENCE PARK - SHANGHAI, CHINA INNOVATIVE DESIGN WITH PORCELAIN

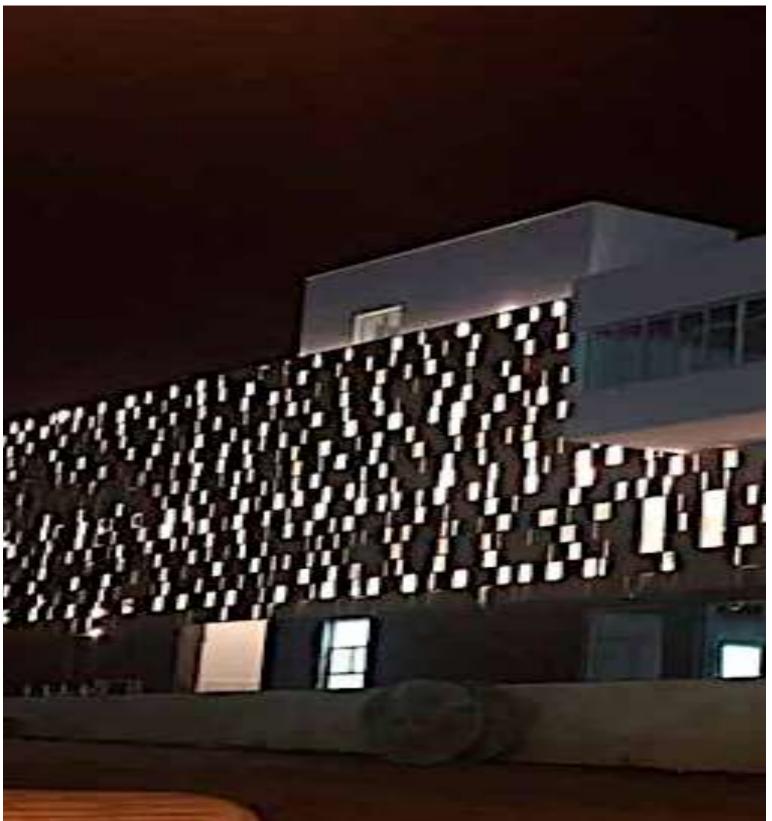












CITY HALL NAZARETH
INNOVATIVE DESIGN WITH PORCELAIN



INTELLIGENT EXTRUSION SPECIFYING EXTRUDED PORCELAIN RAINSCREEN SYSTEMS WWW.FRONTEK-USA.COM 1695 CURTISS COURT, LA VERNE, CA 91750